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# Biography of the presenter

Xin Gao was born in Shandong Province, China. He got his Bachelor degree in Thermal Energy and Power Engineering, Nanjing University of Science and Technology, Nanjing, China, in 2000. He received the Master degree in Power Machinery and Engineering from School of Automotive Studies, Tongji University, Shanghai, China, in 2009. Currently, he is working as a PhD student in the Institute of Energy Technology, Aalborg University, Aalborg, Denmark. His research interests include fuel cells, thermoelectric devices, power generation system design and optimization, and fluid dynamics.

# Biography of the corresponding author

Min Chen was born in Beijing, China. He received the Ph.D. degree in energy engineering from the Institute of Energy Technology, Aalborg University, Aalborg, Denmark, in 2009, where he is currently working as a postdoc. His research interests include modeling, monitoring, and control of thermoelectric devices for power/energy systems, thermoelectric energy harvesting, development and design of application-based prototypes, as well as testing and measurement techniques. He is a member of IEEE and IAS.



# Realistic optimal design of thermoelectric battery bank under partial lukewarming

IEEE Industry Applications Society 2012 Industrial & Commercial Power Systems Technical Conference, Louisville, KY

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## ALBONG UNIVERSITY

# Outline

- Introduction of Thermoelectric Generators (TEGs) and application background
- Unique Characteristics of TEG
- TEG System Hierarchical Modeling in SPICE & Prototype Experiments
- Applications of the Model in the Optimal Design of Large Energy Systems

# The first principle --Seebeck and Peltier effects

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# Current commercially available TE modules



size: from 4\*4\*3 to 50\*50\*5 mm3 Lifetime: in the range of 100,000 to 200,000 hours

Advantages: no moving part, totally silent, no any gas/liquid used and can be applied under a wide range of temperatures.

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## **Application contexts of TEG**



## **TEG in** Large Thermal Systems: **An Example of Lukewarm Condition**



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# Ideal Equivalent Model: parallel & series connection



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₹**⊼** Full Current may not be av <u>v</u> 0.6V  $\mathbf{q}\Delta T_{I}$ 2.4V **ج**ک 22  $\alpha \Delta T_2$ 

## Temperature Dependent Characteristics of Practical TEGs



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## Thermal/Electric Coupled Characteristics of Practical TEGs



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## Temperature Dependent Contact of Practical TEGs

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# SPICE-based Equivalent Circuit Methodology

Heat flow (W)	Current flow (A)
Temperature (K)	Voltage (V)
Thermal conductivity (W/mK)	Electrical conductivity ( $\Omega/m$ )
Thermal mass (J/K)	Electrical capacity (F)

- Accurately predict the TE characteristics (including temperature dependent, coupled, and interfacial) and output power under partially lukewarming conditions.
- Design aid for users who want to build actual TEG systems, study the stability and interfacing aspects (e.g., MPPT applications) without going into the intricate details (e.g., semiconductor physics).
- A tool to study the effect of TEG array configuration on the output power for a likely/known temperature pattern.
- A planning tool that can help in the installation/modification of efficient and optimum TEG arrays in a given thermal surrounding.



# Device-level SPICE model (Thermal part and <u>e</u>lectrical part)



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## **Quasi-1D Hierarchical Modeling: TEG module object oriented**



## System-level pilot test rig

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## Simulation result

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## Practical Schematic in SPICE

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## **MPPT & Power Electronics Stage Integration and Co-simulation**

#### PWM\_Carrier1 V1 = 48 V9 V2 = 0 TD = 0 Vload D1 D1N5823 TR = 49.99us TF = 49.99us PW = 0.01us PER = 100us Econnect+ ~ 10mH Cp7 M3 IRFB4710 R42 ≶ 2 =0 E7 Signal1 IN+OUT+ IN- OUT-MOSFET ETABLE V(%IN+, %IN-) E14 PWM\_Carrier1 PWM\_Modulatio MOSFET\_Signal1 =0 IN+OUT+ IN- OUT-ETABLE V(%IN+, %IN-) 1.8Vdc V106 V7 vçc 15Vdc VU = 47 USAL VL = 0.1 U9 DELAY = 2200us U7 U8 PRE =0 R 2 TN Vload OU Vi 6 PWM\_Modulation1a 150 4 Q DELAY OUT 24V 10Hz 0.1dB 3 CLR X CLR X 1000Hz 10dB OPAMP 74AC1099 U6 DELAY = 100us æ Vload <u>н</u> OUT $\overline{\phantom{a}}$ DELAY 10Hz 0.1dB 1000Hz 10dB

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# **{16×3} SFPS TEM Array**

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Lukewarm Distribution	$P_{max}$ (W)	
[6:0:0]	519.1	
[5:1:0]	524	
[4:2:0]	526.9	
[4:1:1]	527.7	
[3:3:0]	527.9	
[3:2:1]	529.6	
[2:2:2]	530.5	

Lukewarm	Optimal	$P_{max}$	Worst	$P_{max}$
Number	Distribution	(W)	Distribution	(W)
1	[1:0:0]	621.4	[1:0:0]	621.4
2	[1:1:0]	602.8	[2:0:0]	601.9
3	[1:1:1]	584.7	[3:0:0]	581.9
4	[2:1:1]	566.2	[4:0:0]	561.5
5	[2:2:1]	548.1	[5:0:0]	540.6
6	[2:2:2]	530.5	[6:0:0]	519.1
7	[3:2:2]	512.4	[7:0:0]	497.2
8	[3:3:2]	494.8	[8:0:0]	474.6
9	[3:3:3]	477.7	[9:0:0]	451.8
10	[4:3:3]	460.3	[10:0:0]	428.3



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# **{8×6} PFSS TEM Array**

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<b>IIO</b> .	Lukewarm Distribution	$P_{max}$ (W)
1	[8:2:0:0:0:0]	446.9
2	[8:1:1:0:0:0]	443.5
3	[7:3:0:0:0:0]	438.5
4	[7:2:1:0:0:0]	432.5
5	[7:1:1:1:0:0]	429.2
6	[6:4:0:0:0:0]	433.7
7	[6:3:1:0:0:0]	425.4
8	[6:2:2:0:0:0]	422.6
9	[6:2:1:1:0:0]	419.4
10	[6:1:1:1:0]	416.1
11	[5:5:0:0:0:0]	432.1
12	[5:4:1:0:0:0]	421.9
13	[5:3:2:0:0:0]	416.9
14	[5:3:1:1:0:0]	413.6
15	[5:2:2:1:0:0]	410.9
16	[5:2:1:1:1:0]	407.7
17	[5:1:1:1:1]	404.5
18	[4:4:2:0:0:0]	415
19	[4:4:1:1:0:0]	411.8
20	[4:3:3:0:0:0]	412.8
21	[4:3:2:1:0:0]	406.8
22	[4:3:1:1:1:0]	403.6
23	[4:2:2:2:0:0]	404.1
24	[4:2:2:1:1:0]	400.9
25	[4:2:1:1:1:1]	397.7
26	[3:3:3:1:0:0]	404.6
27	[3:3:2:2:0:0]	401.9
28	[3:3:1:1:1:1]	395.5
29	[3:2:3:1:1:0]	398.7
30	[3:2:2:2:1:0]	396
31	[3:2:2:1:1:1]	392.8
32	[2:2:2:2:2:0]	393.3
33	[2:2:2:2:1:1]	390.1



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## {8×6} PFSS TEM Array

# Thank you!





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# Biography of the presenter

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