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Optimal Design of Modern Transformerless PV Inverter Topologies

Stefanos Saridakis, Eftichios Koutroulis, Member, IEEE, and Frede Blaabjerg, Fellow, IEEE

Abstract—The design optimization of H5, H6, Neutral Point Clamped, Active-Neutral Point Clamped and Conergy-NPC transformerless Photovoltaic inverters is presented in this paper. The components reliability in terms of the corresponding malfunctions, affecting the Photovoltaic inverter maintenance cost during the operational lifetime period of the Photovoltaic installation, is also considered in the optimization process. According to the results of the proposed design method, different optimal values of the Photovoltaic inverter design variables are derived for each Photovoltaic inverter topology and installation site. The H5, H6, Neutral Point Clamped, Active-Neutral Point Clamped and Conergy-NPC Photovoltaic inverters designed using the proposed optimization process feature lower Levelized Cost Of generated Electricity and lifetime cost, longer Mean Time Between Failures and inject more Photovoltaic-generated energy into the electric grid than their non-optimized counterparts, thus maximizing the total economic benefit obtained during the operational time of the Photovoltaic system.

Index Terms—Photovoltaic system, Optimization, DC/AC inverter, Transformerless, Reliability.

I. INTRODUCTION

The modern grid-connected PV energy production systems widely employ transformerless PhotoVoltaic (PV) DC/AC converters (inverters), since compared to the inverters using galvanic isolation they exhibit the advantages of lower cost, higher power density and higher efficiency [1-3]. The block diagram of a grid-connected transformerless PV inverter is illustrated in Fig. 1. The PV array consists of PV modules connected in series and/or parallel [4, 5]. Typically, the power switches (e.g. IGBTs, SiC-based JFETs etc.) of the power section of the PV inverter are controlled by a DSP- or FPGA-based microelectronic control unit according to Pulse Width Modulation (PWM) techniques (e.g. Sinusoidal PWM, Space-vector PWM, hysteresis band control etc.) [6-8]. A sinusoidal current with low harmonic content is injected into the electric grid by filtering the high-frequency harmonics of the PWM waveform produced at the output of the PV inverter power section. The use of LCL-type output filters, instead of the L- or LC-type filters, aims to increase the power density of the PV inverter [9].

Many alternative topologies have been proposed during the

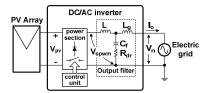


Fig. 1. A block diagram of a transformerless PV inverter.

last few years in order to build the power section of singleand three-phase transformerless PV inverters in gridconnected PV installations [10-19]. Among them, the H5, H6 Conergy-Neutral Point Clamped (Conergy-NPC) topologies have been integrated in commercially available grid-connected PV inverters. Also, the Neutral Point Clamped (NPC) and Active-Neutral Point Clamped (ANPC) transformerless structures are widely used to build the power stage of PV inverters used in Distributed Generation systems, due to their low-leakage-current and high-efficiency features [20]. The H5, H6, NPC, ANPC and Conergy-NPC topologies are illustrated in Fig. 2. Compared to the H5 and H6 transformerless PV inverters, a higher DC input voltage is required for the operation of the NPC, ANPC and Conergy-NPC inverters.

In order to maximize the amount of energy injected into the electric grid and the total economic benefit achieved by a gridconnected PV installation during its operational lifetime period it is indispensable to maximize the reliability of the individual components and devices comprising the PV system [21-22]. The reliability features are expressed in terms of indices such as the failure rate or the Mean Time Between Failures (MTBF) [23]. The design and production of PV power processing systems with high efficiency, high reliability and low cost features has been indicated in [24] as a major challenge. The PV inverters are typically designed according to iterative trial-and-error methods, which target to maximize the power conversion efficiency at nominal operating conditions or the "European Efficiency" of the PV [19, 25-27]. The design optimization transformerless PV inverters employing full-bridge, NPC or ANPC topologies, has been analyzed in [20, 28], without, however, considering the reliability characteristics of the PV inverter. Also, various methods have been presented for the exploration and improvement of the PV inverters reliability performance, which are reviewed in [22]. However, these methods have the disadvantage that the concurrent impact of

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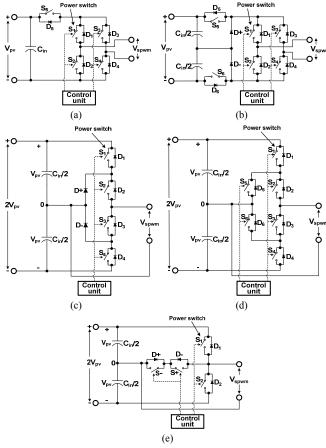


Fig. 2. Topologies of the power section in transformerless single-phase PV inverters: (a) H5-inverter, (b) H6-inverter, (c) NPC, (d) ANPC and (e) Conergy-NPC.

different critical design parameters, such as the PV inverter topology, component values, operational characteristics (e.g. maximum switching frequency) and reliability performance, on the trade-off between the PV inverter manufacturing cost, maintenance cost and total power losses, which affect the amount of energy injected into the electric grid by the PV inverter, is not considered during the PV inverter design process.

In this paper, the design technique including reliability, which was suited to full-bridge PV inverters in [22], is advanced in terms of the power-section topology, thus resulting in a new methodology for the optimal design of transformerless PV inverters based on the H5, H6, NPC, ANPC and Conergy-NPC structures. Using the proposed design process, the optimal values of components comprising the H5, H6, NPC, ANPC and Conergy-NPC PV inverters are calculated such that the PV inverter Levelized Cost Of generated Electricity (LCOE) is minimized. The components reliability in terms of the corresponding malfunctions, which affect the PV inverter maintenance cost during the PV system operational lifetime period, as well as the limitations imposed by the electrical grid interconnection regulations and international standards, are also considered in the LCOE calculation. In contrast to the past-proposed approaches applied to design H5, H6, NPC, ANPC and Conergy-NPC PV

inverters, the optimal design process presented in this paper has the advantage of taking into account the concurrent influences of the meteorological conditions prevailing at the installation site, the PV inverter topology, as well as the cost, operational characteristics and reliability features of the components comprising the PV inverter, on both the PV inverter lifetime cost and total energy injected into the electric grid. The proposed design tool accommodates a systematic design flow based on conventional models and circuit-analysis techniques, which enables to calculate the optimal structure of H5, H6, NPC, ANPC and Conergy-NPC PV inverters among computationally complex alternatives, with minimum effort from the designer of the PV inverter.

This paper is organized as follows: the methodology for optimal design of transformerless PV inverters considering reliability is outlined in § II; the modeling for optimization of H5, H6, NPC, ANPC and Conergy-NPC transformerless PV inverter topologies is analyzed in § III and the design optimization results are presented in § IV. Finally, the topologies are compared in terms of their performance in various installation sites and conclusions are drawn.

II. OPTIMAL DESIGN METHODOLOGY INCLUDING RELIABILITY

The proposed design optimization method calculates, for each of the H5, H6, NPC, ANPC and Conergy-NPC transformerless PV inverters, the optimal values of the switching frequency, f_s (Hz), and the values of the components comprising the output filter, i.e. L, L_g , C_f and R_{dr} in Fig. 1, such that the PV-inverter Levelized Cost Of the generated Electricity [29], LCOE (E/Wh), is minimized, while simultaneously the PV inverter specifications and the constraints imposed by the grid codes and international standards are satisfied like:

where:

$$LCOE(X) = \frac{C_{inv}(X)}{E_i(X)}$$
 (2)

and $C_{inv}(X)$ (\in) is the present value of the PV inverter total cost during its operational lifetime period, $E_i(X)$ (Wh) is the total energy injected into the electric grid by the PV inverter

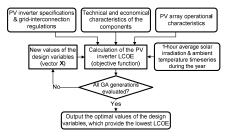


Fig. 3. A flowchart of the proposed optimization process.

during its operational lifetime period and $X = [f_s | L | L_g | C_f]$ is the vector of the design variables.

The value of the LCL-filter damping resistor, R_{dr} , is calculated using the values of X, as analyzed in [30]. The optimal value of the decision variables vector, X, is calculated using Genetic Algorithms (GAs), since they are capable to solve complex optimization problems with computational efficiency. A flow-chart of the proposed design procedure, which is executed for each PV inverter topology, is illustrated in Fig. 3. Initially, the PV inverter designer provides as inputs the specifications of the PV inverter (e.g. nominal power, output voltage etc.), the technical and economical characteristics of the components comprising the PV inverter, the operational characteristics of the PV array connected to the DC input of the PV inverter and the 1-hour average values of the solar irradiation and ambient temperature conditions during the year at the PV inverter installation site. During the optimization process, multiple design vectors, X, composing the population of the GA process chromosomes, are progressively modified for a predefined number of generations. The LCOE objective function in (2) is calculated for each chromosome. The design vector X providing the lowest value of LCOE is comprised of the optimal values of the PV inverter design parameters.

In (1), the LCOE minimization is performed subject to the following constraints: (i) the ripple of the PV inverter output current is less than the maximum permissible limit, which is defined in the grid-interconnection regulations and/or standards (e.g. the IEEE-1547 standard), (ii) the resonance-frequency, capacitance and total inductance of the LCL-filter are constrained within the limits described in [30] and (iii) the value of the switching frequency, f_s , is limited by the maximum possible operating switching speed of the power switches and diodes composing the power section of the PV inverter, $f_{s,max}$ (Hz), specified by their manufacturer, such that $f_s \leq f_{s,max}$.

The present value of the PV inverter total cost, $C_{inv}(X)$ in (2), is calculated as the sum of the PV inverter manufacturing cost, $C_{\iota}(X)$ (ϵ) and the present value of the total cost for maintaining the PV inverter during its operational lifetime period, $M_{\iota}(X)$ (ϵ):

$$C_{inv}(\mathbf{X}) = C_t(\mathbf{X}) + M_t(\mathbf{X}) \tag{3}$$

The manufacturing cost, C_t , is equal to the sum of the costs of the individual components comprising the H5, H6, NPC, ANPC and Conergy-NPC PV inverters:

$$C_{t}(X) = c_{inv}P_{n} + c_{hs} + n_{s}c_{s} + n_{d}c_{d} + n_{cd}c_{cd} + c_{i}(L + L_{g})\frac{P_{n}}{V} + c_{c}C_{f} + c_{r}R_{dr} \cdot SF \cdot P_{d,max}$$

$$(4)$$

where c_{inv} (ϵ /W) is the manufacturing cost of the PV inverter without including the cost of the heat sink, power switches,

diodes and LCL-filter components (e.g. control unit, printed circuit boards, integration and housing etc.), c_{hs} (\in) is the cost of the heat-sink, n_s , n_d , n_{cd} are the number of power switches, anti-parallel diodes and clamping diodes, respectively, contained in the PV inverter power section (for the H5, ANPC and Conergy-NPC topologies it holds that $n_{cd}=0$), c_s , c_d , c_{cd} (\in) are the cost of each power switch, anti-parallel diode and clamping diode, respectively, c_i [\in / $(H \cdot A)$] is the LCL-filter inductor cost per unit inductance and current, c_c (\in /F) is the LCL-filter capacitor cost per unit capacitance, c_r [\in / $(\Omega \cdot W)$] is the LCL-filter damping resistor cost per unit resistance and power, SF (%) is the over-sizing factor of the damping resistor R_{dr} (see Fig. 1) and $P_{d,max}$ (W) is the maximum power dissipated on the damping resistor during operation.

The type and values of the individual components comprising the PV inverter determine the reliability performance of the PV inverter during its operational lifetime period, which, in turn, defines the present value of the PV inverter total maintenance cost, $M_{\iota}(X)$ in (3). In the proposed methodology, the value of M_{ι} is calculated by reducing the PV inverter repair expenses occurring during each future year of operation, to the corresponding present value, as follows:

$$M_{t}(X) = \sum_{j=1}^{n} N_{j}(X) \cdot M_{inv} \cdot \frac{(l+g)^{j}}{(l+d)^{j}}$$
 (5)

where n is the number of years of PV system operational lifetime period, $N_j(X)$ is the average number of PV inverter failures which are expected to occur during the j-th year of operation $(1 \le j \le n)$, $M_{inv}(\mathfrak{E})$ is the present value of the PV inverter repair cost, $g(\mathfrak{H})$ is the annual inflation rate and $d(\mathfrak{H})$ is the annual discount rate.

The values of $N_j(X)$ in (5) are determined by the failure rate of the PV inverter, which in turn depends on the values of the individual components comprising the PV inverter and the stress factor applied to them (e.g. DC input voltage, ambient temperature etc.) [31], as analyzed next. The total failure rate of the PV inverter, $\lambda_{inv}(X)$ (number of failures/10⁶ hours) is a function of the design variables values, X, and it is calculated using the following equation:

$$\lambda_{inv}\left(X\right) = \frac{1}{MTBF} = \lambda_{Cin}\left(C_{in}, \overline{V_{pv}}, \overline{T_A}\right) + \sum_{i=1}^{n_S} \lambda_{ps,i}\left(\overline{T_{jps,i}}\right) + \sum_{i=1}^{n_d} \lambda_{d,i}\left(\overline{T_{jd,i}}\right) + \sum_{i=1}^{n_cd} \lambda_{cd,i}\left(\overline{T_{jcd,i}}\right) + \lambda_{L}\left(\overline{T_L}\right) + \lambda_{Lg}\left(\overline{T_{Lg}}\right) + \lambda_{Lg}\left(\overline{T_{Lg}}\right) + \lambda_{Cf}\left(C_{f}, \overline{V_{Cf}}, \overline{T_A}\right) + \lambda_{Rdv}\left(\overline{P_{Rdv}}, \overline{T_{Rdv}}\right) + \lambda_{c}$$
(6)

where MTBF (h) is the Mean Time Between Failures of the

PV inverter, $\lambda_{ps,i}$, $\lambda_{d,i}$, $\lambda_{cd,i}$, λ_{L} , $\lambda_{L_{g}}$, $\lambda_{C_{f}}$ and $\lambda_{R_{dr}}$ (number of failures/10⁶ hours) are the failure rates of the PV inverter power switches, free-wheeling diodes, clamping diodes, LCL-type output filter inductors (L and L_{σ}), capacitor (C_f) and damping resistor (R_{dr}), respectively, λ_{Cin} is the total failure rate of the DC-link capacitor(s), λ_c is the total failure rate of the remaining components and subsystems comprising the PV inverter (e.g. digital circuits of the control unit, monitoring sensors etc.), $\overline{T_A}$ is the weighted-average value of ambient temperature, $\overline{T_{ips,i}}$, $\overline{T_{jd,i}}$, $\overline{T_{jcd,i}}$ are the weighted-average values of the junction temperature of the power switches, free-wheeling diodes and clamping diodes, respectively and $\overline{V_{pv}}$, $\overline{V_{Cf}}$, $\overline{P_{Rdr}}$, $\overline{T_L}$, $\overline{T_{Lg}}$ and $\overline{T_{Rdr}}$ are the weighted-average values of the PV inverter DC input voltage (i.e. PV array output voltage), LCL-filter capacitor voltage, damping resistor power consumption and operating temperature levels of the LCL-filter components (i.e. L, $L_{\rm g}$ and R_{dr}), respectively.

The values of $\lambda_{ps,i}$, $\lambda_{d,i}$, $\lambda_{cd,i}$, λ_L , λ_{L_g} , λ_{C_f} , λ_{Rdr} and λ_{Cin} in (6) are calculated using the mathematical model of the PV inverter, the electrical specifications of the components used to build the PV inverter and the 1-hour average solar irradiance and ambient temperature time-series during the year, according to the failure-rate models described in [31, 32]. The value of $\lambda_{inv}(X)$ in (6) is calculated for each set of design variables values (i.e. vector X), which are produced during the evolution of the GA-based optimization process. The total failure rate, $\lambda_{inv}(X)$, determines the probability that the PV inverter will not operate properly, according to the exponential distribution [32]. Thus, the total number of failures that the PV inverter encounters during each year of operation is statistically variable. In the proposed methodology, in order to calculate the present value of the PV inverter total maintenance cost in (2) and (5), the average number of failures during each year of operation, $N_i(X)$ in (5), is calculated using the resulting value of $\lambda_{inv}(X)$ and executing a Monte Carlo simulation with 10000 samples.

The total energy production of the PV inverter, E_i in (2), is calculated using the time-series of the PV inverter power production during the PV system operational lifetime period, as follows:

$$E_i(X) = \sum_{y=1}^n \sum_{t=1}^{8760} P_o(t, y) \cdot \Delta t$$
 (7)

where $P_o(t,y)$ is the power injected into the electric grid by the PV inverter at hour t $(1 \le t \le 8760)$ of year y $(1 \le y \le n)$ and $\Delta t = 1$ hour is the simulation time-step.

The values of $P_o(t, y)$ in (7) are calculated according to the

transformerless PV inverter modeling analyzed next.

III. MODELING OF TRANSFORMERLESS PV INVERTER TOPOLOGIES FOR OPTIMIZATION

With reference to the block diagram of transformerless PV inverters, which is illustrated in Fig. 1, the power injected into the electric grid by the PV inverter is calculated in the proposed methodology from a power-balance equation as follows:

$$P_o(t, y) = P_{py}(t, y) - P_{tot}(t, y)$$
 (8)

where P_{pv} and P_{tot} (W) are the PV array output power and the PV inverter total power loss, respectively, at hour t ($1 \le t \le 8760$) of year y ($1 \le y \le n$).

Typically, the control unit of the PV inverter executes a Maximum Power Point Tracking (MPPT) process, such that the maximum possible power is produced by the PV array [33, 34]. The deterioration of the PV modules output power capacity during the operational lifetime period of the PV inverter affects the values of the stress factors applied to the PV inverter components and the values of the resulting failure rates in (6). Considering these parameters, the PV array output power, P_{pv} (W) in (8), is calculated in the proposed methodology as follows:

$$P_{nv}(t,y) = [1 - y \times r(y)] \cdot n_{mnnt} \cdot P_{M}(t)$$
(9)

where y is the number of year of PV system operation $(1 \le y \le n)$, $r(\cdot)$ (%/year) is the annual reduction coefficient of the PV modules output power [if y = 1 then r(y) = 0, while for $1 < y \le n$ its value is specified by the manufacturer of the PV modules], n_{mppt} (%) is the MPPT efficiency, which expresses the accuracy of the MPPT process executed by the control unit of the PV inverter (typically $n_{mppt} > 99.7$ %) [35] and $P_{M}(t)$ (W) is the power production at the maximum power point of the PV array during hour t ($1 \le t \le 8760$). The value of P_{M} in (9) is calculated according to the PV modules model analyzed in [36], using the time-series of hourly values of solar irradiation and ambient temperature during the year, the electrical specifications of the PV modules and their configuration within the PV array (i.e. connection in series and parallel), that the designer of the PV

The total power loss of the PV inverter, P_{tot} in (8), is equal to the sum of the conduction and switching losses of the power semiconductors (i.e. power switches, free-wheeling diodes and clamping diodes) comprising the power section of the PV inverter, P_{cond} (W) and P_{sw} (W), respectively, the power loss on the LCL-filter damping resistor, P_d (W), the core and winding losses of the LCL-filter inductors, $P_{L,c}$ (W) and $P_{L,r}$ (W), respectively, and the power consumption of the

inverter inputs in the proposed optimization procedure.

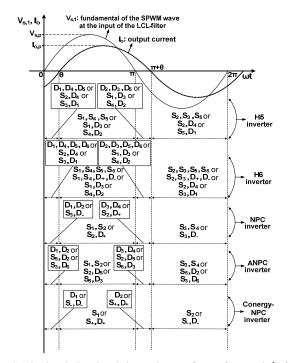


Fig. 4. Conducting devices in relation to the waveforms of $V_{s,1}$ and I_o for the H5, H6, NPC, ANPC and Conergy-NPC inverters. control unit (due to the circuits of the SPWM modulator, sensors etc.), P_{cu} (W):

$$P_{tot} = P_{cond} + P_{sw} + P_d + P_{Lc} + P_{Lr} + P_{cu}$$
 (10)

The values of P_d , $P_{L,c}$ and $P_{L,r}$ are calculated using the power loss models presented in [28], while the designer of the PV inverter provides the value of P_{cu} .

Initially, the PV inverter output current, $I_o(t, y)$ (A), at hour t ($1 \le t \le 8760$) of year y ($1 \le y \le n$) is calculated by solving numerically the following power-balance equation:

$$P_{nv}(t,y) = P_{tot}(t,y) + V_n \cdot I_o(t,y)$$
 (11)

where V_n (V) is the nominal RMS value of the PV inverter output voltage.

In the proposed methodology, the power switches and diodes, which constitute the power section of the PV inverter, are modeled as voltage sources connected in series with resistors. Thus, the conduction power losses of each power switch and diode (either clamping or free-wheeling), $P_{\it cond}$ (W), are given by:

$$P_{cond}(t, y) = V_d \cdot I_{ave} + R_d \cdot I_{rms}^2$$
 (12)

where V_d (V), R_d (Ω) are the power switch or diode forward voltage and resistance, respectively and I_{avg} , I_{rms} (A) are the average and RMS values, respectively, of the power switch or diode current.

The average and RMS values of the current of each power switch or diode are calculated as follows:

TABLE I
CONDUCTION INTERVALS AND MODULATION FUNCTIONS
OF THE H5 PV INVERTER

Power semiconductor	Conduction interval	Modulation function, $f(\omega t)$		
S_{i}, S_{i} -	$[\theta,\pi]$	$\left[1+m_a\cdot\sin(\omega t)\right]/2$		
S_1, S_4	$[\pi, \pi + \theta]$	$\left[1 - m_a \cdot \sin(\omega t)\right]/2$		
ח ח	$[\theta,\pi]$	$\left[1 - m_a \cdot \sin(\omega t)\right]/2$		
D_2, D_3 =	$[\pi, \pi + \theta]$	$\left[1+m_a\cdot\sin(\omega t)\right]/2$		
S ₅ -	$[\theta,\pi]$	$-\left[1+m_a\cdot\sin(\omega t)\right]/2$		
3 5	$[\pi + \theta, 2\pi]$	$[1+m_a \sin(\omega t)]^{7}$		
D _s -	$[0, \theta]$	$-\left[1-m_a\cdot\sin(\omega t)\right]/2$		
25	$[\pi, \pi + \theta]$	$[1 \ m_a \ sin(ssv)]^{r}$		

$$I_{\text{avg}} = \frac{1}{2\pi} \int_{0}^{2\pi} \sqrt{2} \cdot I_{o}(t, y) \cdot \sin(\omega t - \theta) \cdot f(\omega t) \cdot d\omega t$$
 (13)

$$I_{rms} = \sqrt{\frac{1}{2\pi} \int_{0}^{2\pi} (\sqrt{2} \cdot I_{o}(t, y) \cdot \sin(\omega t - \theta))^{2} \cdot f(\omega t) \cdot d\omega t}$$
 (14)

where $f(\omega t)$ is the modulation function [37] of the corresponding power semiconductor, $I_o(t,y)$ (A) is the RMS output current of the PV inverter at hour t ($1 \le t \le 8760$) of year y ($1 \le y \le n$) and θ (°) is the phase difference between the PV inverter output current (i.e. I_o in Figs. 1 and 4) and the fundamental (i.e. $V_{s,1}$ in Fig. 4) of the SPWM voltage generated at the output terminals of the power section (i.e. V_{spusm} in Fig. 1).

The power semiconductors which conduct during each time interval of the output-current period of the H5, H6, NPC, ANPC and Conergy-NPC PV inverters, respectively, are also presented in Fig. 4. During the time intervals that a power semiconductor is not conducting, then the corresponding modulation function in (13) and (14) is set equal to zero [i.e. $f(\omega t) = 0$]. In the proposed methodology, the values of P_{cond} and P_{sw} in (10) are calculated by applying equations (11)-(14), which have been presented above, for each of the H5, H6, NPC, ANPC and Conergy-NPC topologies, as analyzed in the following paragraphs.

A. H5 PV inverter

The modulation functions of the H5-inverter power semiconductors, during each conduction interval presented in Fig. 4, are summarized in Table I as a function of the modulation index, m_a , of the PV inverter SPWM output voltage (i.e. V_{spwm} in Fig. 1). Considering the symmetrical operation of the H5 inverter topology and applying the modulation functions displayed in Table I in (13) and (14), it is derived that:

$$I_{Si,avg} = I_{Sj,avg} = I_{S,avg} , I_{Si,rms} = I_{Sj,rms} = I_{S,rms}$$

$$I_{Di,avg} = I_{Di,avg} = I_{D,avg} , I_{Di,rms} = I_{Di,rms} = I_{D,rms}$$
(15)

where i, j = 1...4.

Then, the total conduction loss, $P_{cond}(t,y)$, at hour t $(1 \le t \le 8760)$ of year y $(1 \le y \le n)$ of the H5-inverter is calculated as the sum of the conduction losses of the power switches and diodes comprising of the H5 inverter, using (12) and (15), as follows:

$$P_{cond}(t,y) = 4 \cdot (V_{s,on}I_{S,avg} + I_{S,rms}^2R_{s,on}) + V_{s,on}I_{SS,avg} + I_{SS,rms}^2R_{s,on} + 4 \cdot (V_dI_{D,avg} + I_{D,rms}^2R_d) + V_dI_{DS,avg} + I_{DS,rms}^2R_d$$
(16)

The total switching energy, E (Joule), of the semiconductor devices in the H5 power section which switch during the $0 \le \omega t \le \pi$ time interval depicted in Fig. 4 is calculated as the sum of the energy consumed by the power semiconductors during the corresponding turn-on and turn-off switching actions:

$$E = \frac{V_{pv}(t, y) \cdot I_{o}(t, y) \cdot \sqrt{2} \cdot f_{s}}{V_{t} \cdot I_{t} \cdot 2\pi f} \cdot 2 \cdot (E_{onS1} + E_{onS4} + E_{onS5} + E_{offD1} + E_{onD1} + E_{onD1} + E_{onD1} + E_{onD2} + E_{onD1} + E_{onD5} + E_{offS1} + E_{offS5})$$
(17)

where f_s (Hz) is the switching frequency, V_t (V), I_t (A) are the test voltage and current values, respectively and E_{onx_i} , E_{offx_i} (Joule) are the turn-on and turn-off energy, respectively, of the power switch or free-wheeling diode x_i .

Since practically, power switches and diodes of the same operational characteristics are used to build the PV inverter, it holds that:

$$E_{onSi} = E_{onSj} = E_{onT} , E_{offSi} = E_{offSj} = E_{offT}$$

$$E_{onDi} = E_{onDi} = E_{onDT} , E_{offDi} = E_{offDi} = E_{offDT}$$
(18)

where i, j = 1...5, E_{onT} , E_{offT} (Joule) are the power switch turn-on and turn-off energy and E_{onDT} , E_{offDT} (Joule) are the free-wheeling diode turn-on and turn-off energy.

Due to the symmetrical operation of the H5-inverter topology, the total switching loss during the negative half-cycle of the output voltage period (i.e. during $[\pi - 2\pi]$) is equal to E in (17). Thus, the total switching losses of the H5-inverter, $P_{sw}(t,y)$, at hour t ($1 \le t \le 8760$) of year y ($1 \le y \le n$) are calculated using (17) and (18), as follows:

$$P_{sw}(t,y) = 2 \cdot f \cdot E = \frac{V_{pv}(t,y) \cdot I_o(t,y) \cdot \sqrt{2} \cdot f_s}{\pi \cdot V_t \cdot I_t}.$$

$$[6 \cdot (E_{onT} + E_{onDT}) + 6 \cdot (E_{ofT} + E_{offDT})]$$
(19)

where f (Hz) is the frequency of the PV inverter output voltage.

B. H6 PV inverter

Due the symmetrical operation of the H6-inverter [Fig. 2(b)] and applying the modulation functions displayed in Table II in (13) and (14), it results in that:

TABLE II
CONDUCTION INTERVALS AND MODULATION FUNCTIONS
OF THE H6 PV INVESTER

Power semiconductor	Conduction interval	Modulation function, $f(\omega t)$
	$[\theta, \pi]$	$\frac{1 + m_a \cdot \sin(\omega t)}{1 + m_a \cdot \sin(\omega t)} / 2$
S_I, S_4 -	$[\pi,\pi+\theta]$	$[1-m_a\cdot\sin(\omega t)]/2$
D ₂ , D ₃ -	$[\theta,\pi]$	$\left[1 - m_a \cdot \sin(\omega t)\right]/2$
D_2, D_3	$[\pi,\pi+\theta]$	$\left[1+m_a\cdot\sin(\omega t)\right]/2$
S ₅ , S ₆ -	[θ, π]	$-\left[1+m_a\cdot\sin(\omega t)\right]/2$
J 0	$[\pi + \theta, 2\pi]$	/1
D_5, D_6	$\frac{[0,\theta]}{[\pi,\pi+\theta]}$	$-\left[1-m_a\cdot\sin(\omega t)\right]/2$
D +, D -	$[\theta, \pi]$ $[\pi + \theta, 2\pi]$	$-\left[1+m_a\cdot\sin(\omega t)\right]/2$

$$\begin{split} I_{Si,avg} &= I_{Sj,avg} = I_{S,avg} \quad , \quad I_{Si,rms} = I_{Sj,rms} = I_{S,rms} \\ I_{Di,avg} &= I_{Dj,avg} = I_{D,avg} \quad , \quad I_{Di,rms} = I_{Dj,rms} = I_{D,rms} \\ I_{S5,avg} &= I_{S6,avg} \quad , \quad I_{S5,rms} = I_{S6,rms} \quad , \quad I_{D5,avg} = I_{D6,avg} \\ I_{D5,rms} &= I_{D6,rms} \quad , \quad I_{D+,avg} = I_{D-,avg} \quad , \quad I_{D+,rms} = I_{D-,rms} \end{split}$$

where i, j = 1...4.

The total conduction losses, $P_{cond}(t, y)$, at hour t $(1 \le t \le 8760)$ of year y $(1 \le y \le n)$ of the power semiconductors used to build the H6 inverter are calculated using (12) and (20):

$$P_{cond}(t,y) = 4 \cdot (V_{s,on} I_{S,avg} + I_{S,rms}^2 R_{s,on}) + 2 \cdot (V_{s,on} I_{SS,avg} + I_{SS,rms}^2 R_{s,on}) + 4 \cdot (V_d I_{D,avg} + I_{D,rms}^2 R_d) + 2 \cdot (V_d I_{DS,avg} + I_{DS,rms}^2 R_d) + 2 \cdot (V_d I_{DS,avg} + I_{DS,rms}^2 R_d) + 2 \cdot (V_d I_{DS,avg} + I_{DS,rms}^2 R_d)$$
(21)

Due to the symmetrical operation of the H6 inverter topology, the total switching losses for an H6 PV inverter, $P_{sw}(t, y)$ in (10), are calculated by applying a similar procedure as that for the H5 topology described above, resulting in:

$$P_{sw}(t,y) = 2 \cdot f \cdot E = \frac{V_{pv}(t,y) \cdot I_{o}(t,y) \cdot \sqrt{2} \cdot f_{s}}{\pi \cdot V_{t} \cdot I_{t}} \cdot [8 \cdot (E_{onT} + E_{onDT}) + 8 \cdot (E_{onT} + E_{ofDT}) + 4 \cdot (E_{onD} + E_{ofDD})]$$
(22)

where E_{onD} , E_{offD} (Joule) are the clamping diode turn-on and turn-off energy, respectively.

C. NPC and ANPC PV inverters

The values of P_{cond} and P_{sw} in (8) for the NPC and ANPC PV inverters [Fig. 2(c) and 2(d), respectively] are calculated using the power-loss models analyzed in detail in [20]:

• For the NPC PV inverter:

$$P_{cond}(t,y) = 2 \cdot (V_{s,on}I_{Sl,avg} + I_{Sl,rms}^2 R_{s,on} + V_{s,on}I_{S2,avg} + I_{S2,rms}^2 R_{s,on}) + 4 \cdot (V_d I_{Dl,avg} + I_{Dl,rms}^2 R_d) + 2 \cdot (V_d I_{D+avg} + I_{D+rms}^2 R_d)$$
(23)

$$P_{sw}(t,y) = \frac{V_{pv}(t,y) \cdot I_{o}(t,y) \cdot \sqrt{2} \cdot f_{s}}{2\pi \cdot V_{t} \cdot I_{t}} \cdot [4 \cdot (E_{onT} + E_{offT}) + 2 \cdot (E_{onD} + E_{offD}) + 2 \cdot (E_{onDT} + E_{offDT}) + 2 \cdot (E_{onT} + E_{offT} - E_{onDT} - E_{offDT}) \cdot \cos\theta]$$
(24)

• For the ANPC PV inverter:

$$\begin{split} P_{cond}(t,y) &= 2 \cdot (V_{s,on} I_{SI,avg} + I_{S1,rms}^2 R_{s,on} + V_{s,on} I_{S2,avg} + I_{S2,rms}^2 R_{s,on} + \\ V_{s,on} I_{S5,avg} + I_{S5,rms}^2 R_{s,on}) &+ 2 \cdot (V_d I_{DI,avg} + I_{D1,rms}^2 R_d + \\ V_d I_{D2,avg} + I_{D2,rms}^2 R_d + V_d I_{D5,avg} + I_{D5,rms}^2 R_d) \end{split} \tag{25}$$

$$P_{sw}(t,y) = \frac{V_{pv}(t,y) \cdot I_{o}(t,y) \cdot \sqrt{2} \cdot f_{s}}{2\pi \cdot V_{t} \cdot I_{t}} \cdot [6 \cdot (E_{onT} + E_{onDT}) + 12 \cdot (E_{ofT} + E_{offDT}) + 2 \cdot (E_{on,T} + 2 \cdot E_{off,T} - E_{on,DT} - 2 \cdot E_{off,DT}) \cdot cos\theta]$$
(26)

D. Conergy-NPC PV inverter

The modulation functions of the power semiconductors comprising a Conergy-NPC inverter [Fig. 2(e)] are summarized in Table III. They have been derived by applying the on-state ratios of power semiconductors in SPWM 3-level inverters, which have been calculated in [38], for each of the power semiconductors in the corresponding conduction intervals depicted in Fig. 4. Considering the symmetrical operation of the Conergy-NPC topology and applying the modulation functions displayed in Table III in (13) and (14), it results that:

$$\begin{split} I_{S1,avg} &= I_{S2,avg} = I_{S,avg} & , \quad I_{S1,rms} = I_{S2,rms} = I_{S4,rms} \\ I_{D1,rms} &= I_{D2,rms} = I_{D,rms} & , \quad I_{D1,avg} = I_{D2,avg} = I_{D,avg} \\ I_{S+,avg} &= I_{S-,avg} & , \quad I_{S+,rms} = I_{S-,rms} \\ I_{D+,avg} &= I_{D-,avg} & , \quad I_{D+,rms} = I_{D-,rms} \end{split} \tag{27}$$

The total conduction losses, $P_{cond}(t, y)$, at hour t $(1 \le t \le 8760)$ of year y $(1 \le y \le n)$ of the power semiconductors employed in the Conergy-NPC inverter are calculated using (12) and (27):

$$P_{cond}(t,y) = 2 \cdot (V_{s,on} I_{S,avg} + I_{S,rms}^2 R_{s,on}) + 2 \cdot (V_{s,on} I_{S+,avg} + I_{S+,rms}^2 R_{s,on}) + 2 \cdot (V_d I_{D,avg} + I_{D,rms}^2 R_d) + 2 \cdot (V_d I_{D+,avg} + I_{D+,rms}^2 R_d)$$
(28)

The total switching energy, E_1 and E_2 (Joule), respectively, of the power semiconductor devices, which switch during the $0 \le \omega t \le \theta$ and $\theta \le \omega t \le \pi$ time intervals depicted in Fig. 4, are calculated as the sum of the energy consumed during the corresponding turn-on and turn-off switching actions, as follows:

$$E_{1} = \frac{V_{pv}(t,y)/2}{V_{t}} \cdot \frac{I_{o}(t,y) \cdot \sqrt{2}}{I_{t}} \cdot \frac{f_{s}}{f} \cdot (E_{onD1} + E_{offS-} + E_{offS-} + E_{onS-} + E_{onD-} + E_{offD1}) \cdot \frac{1}{2\pi} \cdot \int_{0}^{\theta} \sin \lambda \, d\lambda$$

$$(29)$$

TABLE III
CONDUCTION INTERVALS AND MODULATION FUNCTIONS
OF THE CONERGY-NPC PV INVERTER

Power semiconductor	Conduction interval	Modulation function, $f(\omega t)$		
S_{I}	$[\theta,\pi]$	$m_a \cdot \sin(\omega t)$		
D_{I}	[0, θ]	$m_a \cdot \sin(\omega t)$		
S+ -	$[\theta,\pi]$	$1 - m_a \cdot \sin(\omega t)$		
ა⊤ <u> </u>	$[\pi, \pi + \theta]$	$1 + m_a \cdot \sin(\omega t)$		
D+ -	$[\theta,\pi]$	$1 - m_a \cdot \sin(\omega t)$		
<i>D</i> + –	$[\pi, \pi + \theta]$	$1 + m_a \cdot \sin(\omega t)$		

$$E_{2} = \frac{V_{pv}(t,y)/2}{V_{t}} \cdot \frac{I_{o}(t,y) \cdot \sqrt{2}}{I_{t}} \cdot \frac{f_{s}}{f} \cdot (E_{onS1} + E_{offS+} + E_{offS+} + E_{onS+} + E_{onS+} + E_{onfD+}) \cdot \frac{1}{2\pi} \cdot \int_{0}^{\pi} \sin \lambda \, d\lambda$$

$$(30)$$

The total switching losses of the Conergy-NPC inverter, $P_{sw}(t,y)$, at hour t ($1 \le t \le 8760$) of year y ($1 \le y \le n$) are calculated using (29) and (30), while simultaneously considering the symmetrical operation of the Conergy-NPC inverter topology and that practically power switches and diodes of the same operational characteristics are used to build the PV inverter:

$$P_{sw}(t,y) = 2 \cdot f \cdot (E_1 + E_2) = \frac{V_{pv}(t,y) \cdot \sqrt{2} \cdot I_o(t,y)}{2\pi \cdot V_t \cdot I_t}.$$

$$f_s \cdot [3(E_{onT} + E_{onDT}) + 3(E_{ofT} + E_{ofDT}) + (E_{onT} + E_{ofT} - E_{on,DT} - E_{ofDT}) \cdot \cos\theta]$$
(31)

IV. OPTIMAL SIZING RESULTS

The optimal design of single-phase, grid-connected PV inverters, which are based on the H5, H6, NPC, ANPC and Conergy-NPC transformerless topologies (Fig. 2) with $P_n = 2 \, kW$, $V_n = 220 \, V$ and $f = 50 \, Hz$, has been performed according to the optimization procedure described in § II and using the models in § III. The PV inverters under study comprise an LCL-type output filter and are connected to a PV array composed of PV modules with MPP power and voltage ratings, under Standard Test Conditions (STC), equal to 175 W and 35.4 V, respectively. The service lifetime of the PV system is n = 25 years. During that time interval, the PV modules exhibit an annual reduction coefficient of their output power rating equal to $r(y) = 0.6 \, \%$ in (9), as specified by their manufacturer.

The power section of all PV inverters consists of commercially available IGBT-type power switches with integrated free-wheeling diodes. Discrete clamping diodes have been used in the H6- and NPC-based PV-inverters. The technical characteristics of the PV inverter components are based on the datasheet information provided by their manufacturers and they are presented in Table IV. According to the selling prices of the corresponding components in the international market, the economical characteristics of the PV inverter components are summarized in Table V. As discussed

in \S II, the cost of integrating and housing the PV inverter subsystems has been included in the manufacturing cost, c_{inv} , which is displayed in Table V.

A heat-sink with convection cooling and a $\theta_{ca} = 0.65 \, ^{\circ}\text{C/W}$ thermal resistance has been selected such that the maximum junction temperature developed at the power semiconductors during the year is less than the 175 $\,^{\circ}\text{C}$ limit set by their manufacturer. The total failure rate of the PV inverter components, which are not included in the set of the PV inverter design variables, λ_c in

(6), has been set equal to 17.2 failures/ 10^6 hours [32, 39]. The maximum permissible output current ripple is limited to RF = 2% in order to conform to the IEEE-1547 standard. The damping resistor over-sizing factor has been set equal to SF = 110%. The control unit power consumption is $P_{cu} = 5W$. The global minimum of the PV inverter LCOE (objective) function is calculated using a software program developed under the MATLAB platform. In this program, the GA optimization process has been implemented using the built-in genetic algorithm functions of the MATLAB global optimization toolbox and it is executed for 1000 generations, where each generation is comprised of a population of 40 chromosomes.

The optimal values of the PV inverter design variables (i.e. L, L_g , C_f , R_{dr} and f_s) and Levelized Cost Of the generated Electricity, $LCOE_{opt}$, which have been calculated using the proposed optimization process for the H5, H6, NPC,

TABLE IV
THE TECHNICAL CHARACTERISTICS OF THE PV INVERTER COMPONENTS

	wer tches		wer odes	$E_{onT} + E_{onDT}$	$E_{\it offT} + E_{\it offDT}$	E_{onD}	E_{offD}	$f_{s,max}$	V_{t}	I,
V _{s,on} (V)	$R_{s,on}$ $(m\Omega)$		R_d (m Ω)	(mJ)	(mJ)	(mJ)	-33	(kHz)		
0.75	83.3	0.87	120	0.09	0.11	$47.5 \cdot 10^{-9} \cdot V_{rr}$ V_{rr} : reverse voltage	0	30	400	6

TABLE V THE ECONOMICAL CHARACTERISTICS OF THE PV INVERTER COMPONENTS c_{inv} M_{inv} c_{hs} $c_s + c_d$ c_{cd} d (%) (%) (€/kW) (€/H·A) (€/F) (€/(Ω·W)) (€) (€) (€) (€) 100.0 3.0 327.8 27.2 1.5 0.91 832 5.0 $134 \cdot 10^{3}$ $3.6 \cdot 10^{-3}$

ANPC and Conergy-NPC PV inverters installed in Athens (Greece), Oslo (Norway), Murcia (Spain) and Freiburg (Germany), respectively, are presented in Table VI. Different set of optimal values has been derived in each case, due to the different structure of the power semiconductors comprising each PV inverter topology and the different solar irradiation and ambient temperature conditions prevailing at each installation site, which affect the input voltage and power operating conditions of the PV inverters during their lifetime period. For the specific operational and economical characteristics of the components used to build the optimized PV inverters (Tables IV and V) and depending on the PV inverter topology and installation location, the optimal value of the switching frequency, f_s in Table VI, has been calculated to be equal or close to the 30 kHz maximum limit of the power semiconductors considered, in order to minimize the contribution of the LCL-filter cost to the overall cost of the PV inverter [i.e. $C_{inv}(X)$ in (2) and (3)].

The LCOE values of the non-optimized H5, H6, NPC,

TABLE VI
THE OPTIMAL VALUES OF THE DESIGN VARIABLES OF THE H5, H6, NPC, ANPC AND CONERGY-NPC PV INVERTERS AND
THE LCOE OF THE OPTIMIZED AND NON-OPTIMIZED PV INVERTERS FOR VARIOUS INSTALLATION SITES IN EUROPE

		L (mH)	L (uH)	$C_f(\mu F)$	R. (O)	f (kHz)	$LCOE_{opt}$	LCOE _{n-o}
		L (IIII)	L_g (μ 11)	<i>C_f</i> (μ1)	Ar (==)	J_s (RTIL)	(€/MWh)	(€/MWh)
	Н5	2.825	43.232	5.919	2.682	30.00	17.692	19.159
4.45	Н6	2.825	51.907	4.920	3.219	30.00	17.810	19.313
Athens (Greece)	NPC	2.818	39.339	6.366	2.469	30.00	17.656	19.074
(Greece)	ANPC	2.818	40.982	6.098	2.574	30.00	17.703	19.177
	Conergy-NPC	2.852	42.270	5.876	2.662	30.00	17.597	18.991
	Н5	3.119	39.439	6.216	2.503	29.95	26.633	29.133
0.1	Н6	3.214	36.592	6.455	2.368	29.95	26.870	29.371
Oslo (Norway)	NPC	3.363	47.531	4.786	3.130	29.95	26.789	28.996
(Not way)	ANPC	3.150	37.577	6.455	2.399	29.95	26.678	29.162
	Conergy-NPC	3.091	46.174	5.978	2.759	29.95	26.478	28.866
	Н5	2.825	37.680	6.577	2.378	30.00	15.586	16.820
	Н6	2.825	42.945	5.755	2.711	30.00	15.685	16.954
Murcia (Spain)	NPC	2.813	45.333	5.456	2.860	29.95	15.559	16.745
(Spain)	ANPC	2.795	37.729	6.574	2.380	30.00	15.589	16.836
	Conergy-NPC	2.825	38.189	6.470	2.413	30.00	15.502	16.672
	Н5	2.997	37.963	6.380	2.424	29.95	26.165	28.719
F 11	Н6	2.997	39.662	6.455	2.463	29.95	26.332	28.951
Freiburg (Germany)	NPC	2.997	37.546	6.455	2.397	29.95	26.117	28.586
(Germany)	ANPC	3.180	37.606	6.455	2.400	29.95	26.330	28.747
	Conergy-NPC	3.002	38.886	6.452	2.401	29.95	26.028	28.458

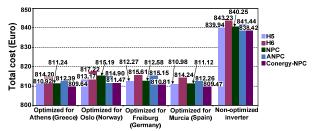


Fig. 5. The total cost of the optimized and non-optimized H5, H6, NPC, ANPC and Conergy-NPC PV inverters for various installation sites in Europe.

ANPC and Conergy-NPC PV inverters in each site, $LCOE_{n-a}$, are also presented in Table VI. The non-optimized PV inverters are composed of the same semiconductors as the optimized PV inverters. The LCL output filter of the nonoptimized PV inverters has been designed according to the methodology presented in [30] and it consists of: $L=5.65~\mathrm{mH}$, $L_{g}=1.09~\mathrm{mH}$, $C_{f}=3.29~\mathrm{\mu F}$ and $R_{dr}=5.6~\Omega$. The non-optimized PV inverters operate with a switching frequency equal to $f_s = 8 \text{ kHz}$, which is within the typical range of switching frequency values applied at power and voltage levels of this order [10, 19, 25]. Thus, in contrast to the procedure followed in the proposed methodology, the nonoptimized PV inverters have been designed conventional techniques, without considering manufacturing cost, energy production and number of failures in each installation site. The LCOE of the optimized PV inverters based on the H5, H6, NPC, ANPC and Conergy-NPC topologies is lower by 7.02-9.05 % compared to that of the corresponding non-optimized PV inverter structures. In all installation sites the best performance in terms of LCOE is achieved by the optimized Conergy-NPC PV inverters. The optimal LCOE of the Conergy-NPC inverters installed in Athens, Oslo, Murcia and Freiburg, respectively, is lower than the optimal LCOE of the rest PV inverter topologies in the same installation sites by 0.44-1.67 %, 0.45-1.72 %, 0.44-1.66 % and 0.45-1.70 %, respectively.

The lifetime cost, $C_{inv}(X)$ in (2) and (3), of the optimized and non-optimized H5, H6, NPC, ANPC and Conergy-NPC PV inverters for various installation sites in Europe is depicted in Fig. 5. Compared to the non-optimized PV inverters, the cost of the optimized H5, H6, NPC, ANPC and Conergy-NPC topologies is lower by 2.98-3.47 %. In all installation sites, the minimum cost is achieved by the optimized Conergy-NPC inverter and it is lower by 0.16-0.70 % compared to that of the optimized PV inverters based on H5, H6, NPC and ANPC topologies.

The total energy injected into the electric grid, $E_i(X)$ in (2) and (7), by the non-optimized and optimized PV inverters in various installation sites in Europe is illustrated in Fig. 6(a) and (b), respectively. The energy injected into the electric grid by the optimized H5, H6, NPC, ANPC and Conergy-NPC PV inverters is higher compared to that of the corresponding non-optimized structures in each installation site, by 3.83-6.35 %. Among the optimized PV inverters, the Conergy-NPC PV

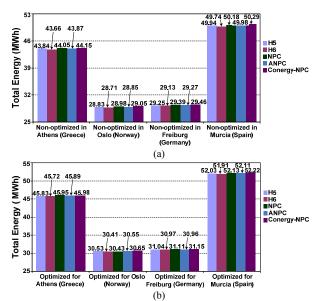


Fig. 6. The lifetime energy injected into the electric grid by the H5, H6, NPC, ANPC and Conergy-NPC PV inverters for various installation sites in Europe: (a) non-optimized PV inverter and (b) optimized PV inverter.

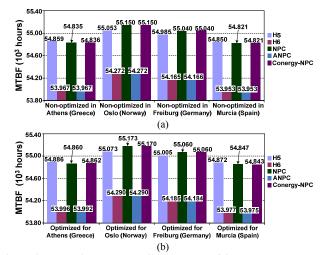


Fig. 7. The Mean Time Between Failures (MTBF) of the H5, H6, NPC, ANPC and Conergy-NPC PV inverters for various installation sites in Europe: (a) non-optimized PV inverter and (b) optimized PV inverter.

inverters achieve the maximum energy production in all installation sites. The PV-generated energy injected into the electric grid by the optimized Conergy-NPC PV inverters is higher than that of the optimized PV inverters based on the H5, H6, NPC and ANPC topologies by 0.08-0.76 %.

The Mean Time Between Failures (MTBF) of the non-optimized and optimized H5, H6, NPC, ANPC and Conergy-NPC PV inverters for each installation site are presented in Fig. 7. It is observed that the H6 and ANPC topologies exhibit equivalent reliability performance. The same effect is observed for the NPC and Conergy-NPC inverters. The MTBF of the H5 PV-inverters is close to that of the NPC and Conergy-NPC inverters. Also, for all PV inverter topologies under study, the PV inverters optimized for Murcia exhibit the worst performance in terms of MTBF, although, as illustrated in Table VI, they exhibit the minimum optimal LCOE. This is

due to the increased values of the stress factors applied to the PV inverter components during operation, since the solar irradiation and ambient temperature are higher at this installation site. The MTBF values of the optimized H5, H6, NPC, ANPC and Conergy-NPC PV inverters are higher by 0.03-0.05 % compared to the MTBF of the corresponding non-optimized PV inverter topologies. Among the PV inverter topologies examined, the optimized H5 inverters exhibit the best performance in terms of reliability in Athens and Murcia, where their MTBF is higher by 0.04-1.66 % compared to that of the corresponding H6, NPC, ANPC and Conergy-NPC PV inverters which have been optimized for the same installation locations. Similarly, the MTBF of the optimized NPC and Conergy-NPC inverters in Oslo and Freiburg is higher by 0.04-1.60 % compared to the MTBF of the optimized H5, H6 and ANPC PV-inverters in these sites. As analyzed in § II, the MTBF depends on the values of the components comprising the PV inverter and the stress factors applied at these components, which are determined by the meteorological conditions prevailing in each installation area. However, since the MTBF is calculated in (6) by weighting the values of the stress factors by the percentage of operating hours at each stress level, the impact of extreme individual values of the stress factors on the resulting MTBF is smoothed. Thus, depending on the installation location, the maximum deviation of the MTBF among the optimized PV inverters is 1.62-1.66 %. In all installation sites, the H6 and ANPC PV inverters exhibit the lowest MTBF due to the larger number of components they consist of.

The optimal values of L, L_g , C_f and f_s of optimized H5, H6, NPC, ANPC and Conergy-NPC PV inverters with $P_n=10~kW$ differ by 16.87-51.51 %, 90.79-94.93 %, 14.05-100.02 % and 266.25-275.00 %, respectively, from the corresponding values of the non-optimized PV inverter (also with $P_n=10~kW$). In case that $P_n=10~kW$, the value of c_{inv} dominates in the PV inverter total cost [C_{inv} in (2) and (3)], thus reducing the sensitivity of LCOE with respect to the values of the design variables [i.e. vector X in (2)]. The resulting optimal LCOE values are lower than the LCOE of the non-optimized PV inverters by 0.03-0.74 %.

The convergence of the GA-based optimization procedure to the global minimum of the LCOE objective function has been verified by also applying an exhaustive-search method, which, however, requires more time in order to be completed than the GA process.

V. CONCLUSIONS

Among the transformerless PV inverter structures, the H5, H6, NPC, ANPC and Conergy-NPC topologies are employed in commercially available grid-connected PV inverters and Distributed Generation systems. In this paper, a new methodology has been presented for calculating the optimal values of the components comprising the H5, H6, NPC, ANPC and Conergy-NPC PV inverters, such that the PV inverter Levelized Cost Of the generated Electricity (LCOE)

is minimized. The components reliability in terms of the corresponding malfunctions, which affect the PV inverter maintenance cost during the operational lifetime period of the PV installation, is also considered in the optimization process. The proposed design method has the advantage of taking into account the concurrent influences of the PV inverter topology, the meteorological conditions prevailing at the installation site, as well as the PV inverter component cost, operational characteristics and reliability features, on both the PV inverter lifetime cost and total energy production.

According to the design optimization results, the optimal values of the PV inverter design variables depend on the topology of the PV inverter power section (i.e. H5, H6, NPC, ANPC and Conergy-NPC) and the meteorological conditions at the installation site. Compared to the non-optimized PV inverters, all PV inverter structures, which have been optimally designed using the proposed methodology, feature lower LCOE and lifetime cost, longer Mean Time Between Failures (MTBF) and inject more energy into the electric grid. Thus, by using the optimized PV inverters, the total economic benefit obtained during the lifetime period of the PV system is maximized.

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