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# Estimation of critical cooling rates for nucleation in phosphosilicate glasses

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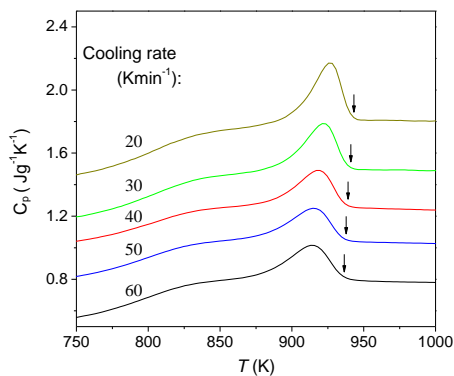
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Crystallization of a liquid below the liquidus temperature is a complex process involving simultaneous nucleation and growth of crystallites.<sup>1)</sup> Nucleation is the crucial step of the whole crystallization process in liquid and determines the glass-forming ability. In most cases there exists a large temperature overlap between nucleation and crystal growth. It is known that The typical “TTT” diagram is used to measure critical cooling rate  $q_c^*$  of glass-forming liquids, and this is very time consuming and experimentally challenging. The determined  $q_c^*$  depends on the accuracy of determination of crystallinity and the resolution limit of the microscopic analyses. In this paper we attempt to derive a physical correlation between the cooling rate and nucleation, and to further obtain the  $q_c^*$  for glass formation from a liquid. We determine the critical cooling rates of some phosphosilicate liquids based on the differential scanning calorimetric (DSC) and viscometric measurements. The relation between the nucleation onset temperature and relatively low cooling rate can be obtained from DSC curves (Fig. 1). However, for the fast quenching process with larger cooling rate, the dependence of nucleation onset temperature on cooling rate is described by comparing both functions,  $f_1(T)$  and  $f_2(T)$ , which are derived from the classical nucleation theory (Fig. 2).<sup>2)</sup>  $f_1(T)$  is cooling rate dependent, whereas  $f_2(T)$  is independent on cooling rate. The crossover temperature above  $T_g$  for both curves corresponds to the nucleation onset temperature. Thus the  $q_c^*$  value is calculated at a crossover point between both  $f_1(T)$  and  $f_2(T)$  functions. The XRD results confirm the correlation between  $q_c$  and nucleation onset temperature of slow- and fast-quenched samples. The  $q_c$  of the fast quenched sample is determined from the relation between the cooling rate and the viscosity at fictive temperature.<sup>3)</sup>

(a)



(b)

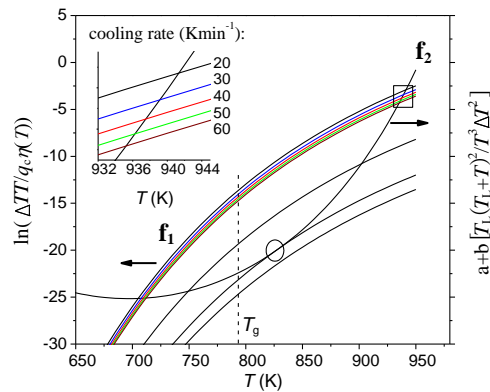


Figure 1.  $C_p$  curves of the glasses underwent various cooling rates.

Figure 2. Two temperature functions derived from classical nucleation theory. Inset: nucleation onset temperatures with relatively low cooling rate.

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