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case study and stakeholder perspectives

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## Life cycle assessment as decision-support in choice of road corridor: case study and stakeholder perspectives

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#### **ABSTRACT**

Use of life cycle assessment (LCA) in choice of road corridor could reduce environmental impacts of traffic and infrastructure. This paper explores how the LCA model LICCER, designed to compare life cycle climate impact and energy use of alternative road corridors, fulfills practitioners' requirements concerning data availability and usefulness for decision-making. Results are based on a case study where the model was applied to a Swedish road reconstruction project and a workshop with potential users of the model. In the case study, the shorter construction alternatives had the lowest traffic related impacts and the highest infrastructure related impacts. Earthworks, soil stabilization, and pavement contributed most to infrastructure related impacts. For the stakeholders, the LICCER model was considered useful because it includes both traffic and infrastructure, includes default data that the user can replace by project specific data, identifies possible improvements, and presents results relative to a reference alternative. However, the model could be improved by including further nation specific default data, different traffic scenarios depending on the road corridor, more detailed traffic scenarios, and an uncertainty assessment of the model output. These findings may be useful in the development and improvement of LCA models and when evaluating the suitability of existing models for use in early planning.

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#### **KEYWORDS**

greenhouse gas emissions; infrastructure planning; life cycle assessment; primary energy use; road corridor; stakeholder participation

## 1. Introduction

The transport sector is a significant contributor to climate change (Blanco et al., 2014), accounting for 24% of global related greenhouse gas (GHG) (International Energy Agency, 2018). The majority of these emissions (74%) are due to road transport (International Energy Agency, 2018). In addition, construction, operation, maintenance, and demolition of road infrastructure results in GHG emissions. In 2009, the construction sector emitted 5.7 billion tonnes CO<sub>2</sub> globally, making construction one of the largest carbon emitting sectors (Huang et al., 2018). Several studies have assessed the contribution of road infrastructure to the overall environmental impacts of road transport. Based on a review of such studies, Hill et al. (2012) concluded that road infrastructure accounted for 10-40% of road transport GHG emissions, depending on factors such as traffic volume, surface type, and maintenance measures.

Policy-makers in the transport sector show a growing interest in life cycle assessment (LCA) as a decision-support tool to reduce the climate impact of road infrastructure.

This interest can be seen for example in the financing of research projects under the ERA-NET road program Sustainability and Energy Efficient Management of Roads (Carlson & Folkeson, 2014). Other examples are the development of EU Green Public Procurement Criteria for road infrastructure (Garbarino et al., 2016), and use of LCA in planning and procurement of road infrastructure by the Swedish Transport Administration (Toller & Larsson, 2017).

To reduce the environmental impact of road transport, a life cycle perspective is called for throughout the whole planning process of a construction project (Huang et al., 2015): (1) in choice of transport mode on national and project level, (2) in choice of road corridor and construction type (plain road, bridge, and tunnel) of a specific project, and (3) in choice of specific construction design (Miliutenko et al., 2014).

The greatest opportunity to influence life cycle impacts of transport occurs in early planning stages (Hammervold, 2014; Karlsson et al., 2017; O'Born et al., 2016), such as choice of road corridor and construction type. The choice of

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road corridor influences route length and construction type and has thereby a large influence on environmental impacts from future traffic on the road and on impacts from road construction, operation, and maintenance. It was found that, when comparing alternative routes for road construction, energy savings of up to 47% could be achieved in construction when choosing the route option with the lowest energy requirements ('Energy conservation in road pavement design' [ECRPD], 2010).

At the same time there is limited access to project specific data, such as type and quantity of construction materials, required to complete the LCA (Butt et al., 2015; Kluts & Miliutenko, 2012; Oduro & Lautala, 2017). Such information does not become available until the design stage (Butt et al., 2015), when opportunities to influence life cycle impacts are lower. This problem can be referred to what Bhander et al. (2003) call the paradox of eco-design: while product knowledge increases over time, the possibilities for improving environmental performance decrease. Product knowledge is greatest by the end of the process, but then only minor changes can be made to product design. Consequently, in early planning of road construction, environmental performance must be evaluated based on a limited amount of input data.

Several LCAs have been conducted for road infrastructure projects that are either under construction or have already been completed (see for example Barandica et al., 2013; Bouhaya et al., 2009; Du et al., 2014; Gulotta et al., 2018; Guo et al., 2019; Huang et al., 2015; Liu et al., 2019; Miliutenko et al., 2012; O'Born, 2018; Stripple, 2001; Trunzo et al., 2019). Such studies are useful in showing which aspects are most significant to include in an LCA made in early planning and in providing a source of inventory data (Huang et al., 2015); however, they do not consider the specific challenges occurring in early planning.

To support the integration of LCA in decision-making, several LCA models with different scope have been developed, for example: asPECT (Wayman et al., 2012), CEREAL (Spriensma et al., 2014), CHANGER (Huang et al., 2013), CO<sub>2</sub>NSTRUCT (Fernández-Sánchez et al., 2015), Dubo-Calc (Cenosco & Royal HaskoningDHV, n.d.), ECORCE (Jullien et al., 2015), EFFEKT (Sandvik & Hammervold, 2011; Straume & Bertelsen, 2015), Carbon Tool (Highways England, 2016), Joulesave (ECRPD, 2010), Klimatkalkyl (Toller & Larsson, 2017), LICCER (Potting, Birgisdóttir, Brattebø, Kluts et al., 2013), as well as others reviewed by Miliutenko et al. (2014) and Santos et al. (2017).

However, many of these models require input data not available in early planning of road construction. Previous research (Miliutenko et al., 2014) has found that only EFFEKT, Joulesave, LICCER, and Klimatkalkyl have been developed for choice of road corridor. EFFEKT is used by The Norwegian Public Roads Administration for cost-benefit analysis (including life cycle GHG emissions and energy use) of construction projects (Sandvik & Hammervold, 2011; Straume & Bertelsen, 2015). Joulesave was produced in the research project Integration of Energy Into Road Design for calculating energy use of traffic and

infrastructure in alternative road corridors (ECRPD, 2010). The LICCER model was developed in the research project Life Cycle Considerations in Environmental Impact Assessment of Road Infrastructure (LICCER) (2012-2013) to quantify GHG emissions and energy use of alternative road corridors (Potting, Birgisdóttir, Brattebø, Kluts et al., 2013). Klimatkalkyl was developed by the Swedish Transport Administration (STA) in 2013 and is now used to quantify climate impact and primary energy use of Swedish road and railway infrastructure throughout the whole planning process: from route selection to follow-up (Toller, 2018).

A limited number of studies have been found that reports the use of LCA in early planning of transport infrastructure. The majority of those studies concern the application of the aforementioned models in case studies. Sandvik and Hammervold (2011) used EFFEKT to show how GHG emissions and energy use vary for alternative road corridors and how this affects the benefits of a construction project. In the research project ECRPD, Joulesave was used to investigate possible energy savings that could be achieved by applying the model in choice of road corridor (ECRPD, 2010). The LICCER model was applied in Sweden to test model robustness and to develop the scope and outline of the model (Liljenström, 2013; Liljenström et al., 2013). Later, the model was also used in Norway to show how a simplified LCA can be conducted in early planning of a road construction project and how results from the LCA can help road planners in deciding between construction alternatives (O'Born et al., 2016).

The models EFFEKT, LICCER, and Klimatkalkyl have also been compared to each other with the purpose of idenand differences between similarities (Chrysovalantis Lemperos & Potting, 2015; Ebrahimi et al., 2016).

Additional work has been made by Oduro and Lautala (2017) who assessed GHG emissions of three alternative routes for transporting nickel and copper ore from mine to refinery, aiming to compare a simplified and a detailed LCA approach.

This paper builds on research conducted within the research project LICCER. The aim is to explore the demands that practitioners have on LCA-based models used in early planning (concerning availability of input data to the model and the usefulness of model outputs for decision-making) and how well the LICCER model corresponds to those demands. This is done in order to further evaluate the LICCER model and to provide recommendations for development and improvement of LCA based models in early planning.

## 2. The LICCER model

The LICCER model (Potting, Birgisdóttir, Brattebø, Kluts et al., 2013) is an Excel based model that quantifies life cycle GHG emissions and energy use of road infrastructure elements (bridges, tunnels, and plain roads) and traffic in alternative road corridors in a planned construction project. The

Figure 1. System boundaries of the LICCER model (adapted from Brattebø et al., 2013).

model can compare life cycle impacts of up to three road corridors with each other and a reference alternative representing the situation if the project is not undertaken. Although the LICCER model was specifically developed for use in Sweden, Norway, Denmark, and the Netherlands, it could be used in any country by supplementing the data included in the model.

This section briefly describes the LICCER model. For additional details, the reader is referred to the LICCER model guideline report (Lundberg et al., 2013) and the LICCER model technical report (Brattebø et al., 2013).

## 2.1. Life cycle assessment methodology

The calculations in the LICCER model are based on LCA methodology. LCA methodology consists of four phases (International Organization for Standardization, 2006):

- 1. goal and scope definition, including choice of functional unit and system boundaries (section 2.2)
- 2. data inventory, involving data collection and processing for all life cycle stages (section 2.3)
- 3. impact assessment, involving translation of inventory data to environmental impact contribution (section 2.4)
- 4. interpretation of results from the data inventory and impact assessment (section 2.5).

## 2.2. Functional unit and system boundaries

The functional unit in the LICCER model is "Road infrastructure enabling annual traffic between 'A' and 'B' over an analysis time horizon of a defined number of years" (Brattebø et al., 2013).

The LICCER model quantifies annual GHG emissions and energy use of material production (including extraction of raw materials), construction, operation, and end-of-life for road infrastructure elements and of traffic on the road during operation (Figure 1). Each life cycle stage is described below:

- Production: includes raw material extraction and processing, material production, manufacturing of construction components, and transportation of raw materials to production and manufacturing.
- **Construction**: includes transportation from production and manufacturing to the construction site, fuel use in construction machinery, earthworks, transport of excavated masses within the project, and electricity use on site during construction.
- Operation: includes production of materials for resurfacing and maintenance of the road, transportation from material production to the construction site, road lighting, and ventilation of tunnels. Carbon sequestration of concrete and lime during road operation is not accounted for.
- End-of-life: includes energy use for road deconstruction and material removal, transportation to depot, and earthworks to restore the land area. No GHG emissions from landfilling of construction materials are accounted for. Environmental burdens and benefits of material recycling are allocated to the system that uses the recycled materials.
- Traffic: includes operation of traffic on the road (accounting for traffic volume and different types of vehicles and fuels).

The model includes default data representative of construction conditions in Sweden and Norway. Annual GHG emissions and energy use is calculated over an analysis period set by the user, for example 20 years, based on average traffic conditions during that analysis period and by dividing life cycle GHG emissions and energy use of a road element with a fixed service life (Brattebø et al., 2013).

## 2.3. Data inventory

The LICCER model automatically quantifies material, fuel, and electricity consumption in all life cycle stages based on user input and a set of default data included in the model. User input (Table A1 in Appendix) covers project specific data for infrastructure (for example length and width of road elements) and traffic (for example traffic volume and projected annual traffic increase) in the road corridors (Brattebø et al., 2013). Default data (Table A2 in Appendix) includes for example transport distance of construction materials and fuel consumption for traffic.

## 2.4. Impact assessment

The environmental impact categories included in the LICCER model are cumulative energy demand (CED) and climate impact. The aim was to complement environmental assessments (Brattebø et al., 2013) that include local environmental impacts but, at the time the LICCER model was developed, often excluded life cycle GHG emissions and energy use (Brattebø et al., 2013; Finnveden & Åkerman, 2014; Miliutenko et al., 2014).



Based on the quantities of material, fuel, and electricity (see section 2.3), the LICCER model automatically calculates GHG emissions and energy use in each life cycle stage based on default values (Table A2 in Appendix) for GHG emissions and energy use of resource input. The datasets for specific GHG emissions of materials and energy use per unit of resource input (Table A2 in Appendix) include already characterized data, expressed in kilogram CO2 equivalents (for climate change) and MJ (for cumulative energy demand). Climate impact was measured as Global Warming Potential (GWP100) (Goedkoop et al., 2013). CED represents direct and indirect energy use (Jungbluth & Frischknecht, 2010). In this paper, the indirect energy use includes the feedstock energy.

Since the LICCER model was designed for use at national road authorities, no license is needed to access any of the default data. Hence ecoinvent (Wernet et al., 2016), a common LCA database, was not used as a source of emission data.

## 2.5. Interpretation

Results from the LICCER model are intended to help in the choice of road corridor. The LICCER model presents annual impacts in terms of GHG emissions (kg CO<sub>2</sub> equivalents/ year) and energy use (MJ/year) for each road corridor (including the reference alternative) in several ways (Lundberg et al., 2013):

- impacts of traffic and infrastructure each road corridor,
- impacts of traffic and infrastructure in each road corridor relative to the reference alternative,
- impacts of each road element and life cycle stage, and
- impacts of different material and energy inputs.

The model can help in decision-making by showing which road corridor has the lowest life cycle GHG emissions and energy use. By showing environmental hotspots (life cycle stages and resource inputs that contribute most to life cycle impacts) of each road corridor the model can also help planners identifying measures to reduce environmental impacts.

## 3. Methods

## 3.1. Case study using the LICCER model

The LICCER model<sup>1</sup> was used to assess life cycle GHG emissions and energy use, environmental hotspots (life cycle stages, construction activities, and materials that contribute most to GHG emissions and energy use), and critical parameters (project specific and default parameters that have the largest influence on the outcome of the study) of alternative road corridors in a construction project. Results from the case study are used to discuss data availability in

relation to a specific construction project and to suggest when to use project specific data in early planning.

The case study used was the reconstruction of road 55 between Yxtatorpet and Malmköping in south-eastern Sweden. This case study had also been used previously to test previous versions of the LICCER model (Liljenström, 2013; Liljenström et al., 2013). There were several reasons for choosing this case. It provided good data availability compared to other construction projects in the early planning stage and also involved several construction measures (plain road, extended road, and bridge), which allowed the testing of several features of the LICCER model. The project had also been analyzed previously by Shamoon (2012) using the model Joulesave, which allowed comparison of case study results to a previous study.

The road section was reconstructed between April 2012 and September 2014. This case study was not conducted as a part of the actual planning process and had no influence on the choice of road corridor.

The feasibility study (Englund & Dahlin, 2006) conducted in planning of the construction project compared three road corridors (Alternative 1-3) (Figure 2) with a reference alternative (Alternative 0) that represented the existing situation. The construction alternatives compared in the case study are presented below:

**Alternative 0**: The reference alternative includes only measures needed for maintaining ordinary function of the road (Englund & Dahlin, 2006) and so it includes no new construction or major reinvestment projects. The road section is about 7.5 km long.

Alternative 1: The existing road, about 7.5 km long, is widened from 9 to 14 meters and the road profile is adjusted.

Alternative 2: The beginning and end of the existing road is widened from 9 to 14 meters. A new road section, about 2.6 km long, and a new bridge are constructed. The total road length between Yxtatorpet and Malmköping in this alternative is about 6.9 km.

Alternative 3: The beginning and end of the existing road is widened from 9 to 14 meters. A new road section, about 3.0 km, and a new bridge are constructed. The total road length between Yxtatorpet and Malmköping in this alternative is about 6.6 km. This alternative was the one selected for construction.

The functional unit was, according to the LICCER model (see section 2.2) "Road infrastructure enabling annual traffic between Yxtatorpet and Malmköping over an analysis time horizon of 20 years". The time horizon 20 years was chosen since it is the common dimensioning period for road infrastructure in Sweden.

Different approaches were used to find project specific input data for infrastructure (Table A3 in Appendix):

- Data were compiled directly from the feasibility study (Englund & Dahlin, 2006).
- Estimations were based on qualitative descriptions and the feasibility study scenarios in (Englund Dahlin, 2006).

<sup>&</sup>lt;sup>1</sup>Modelling was made using the LICCER model version 1.0 from December 2013; however, the model was updated to correct for some calculation errors.

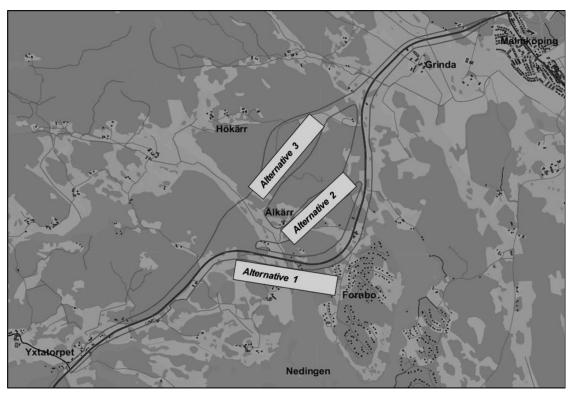


Figure 2. The map shows the location of the three road corridors (Alternative 1, Alternative 2, and Alternative 3) compared in the case study (Englund & Dahlin, 2006). © Lantmäteriet.

Table 1. Participants at the workshop (not including developers of the LICCER model).

	Sweden	Norway	Denmark
University	2		
Research institute	2		
Consultancy	3		
Construction company	1		
Road authority	2	1	1

Estimations were based on previous road construction projects (Karlsson & Carlson, 2010) with similar traffic density and road width.

Project specific input data on traffic (Table A4 in Appendix) at the start of the analysis period were provided by the Swedish Road Administration (via Shamoon, 2012), reflecting the conditions that were the basis for road design. Future fuel use was estimated from a previous scenario analysis (Hansson & Grahn, 2013) representing the target that the Swedish Transport Administration had in 2012 for the Swedish transport system in 2030.

Available data were modified to fit the scope of the LICCER model. Material, fuel, and electricity use in each road corridor (Table A5 in Appendix) was quantified based on the project specific data and default data.

A sensitivity analysis was conducted to identify critical parameters, i.e. the parameters where a change in input data and default data has the biggest influence on the results. In the sensitivity analysis, parameters that influenced resulting GHG emissions and energy use of hotspots were, one at a time, increased by 10%. The sensitivity analysis included only changes to infrastructure parameters since these differed significantly between road corridors. While changes to traffic related parameters influence the quantitative results, the same traffic scenario is used in all road corridors (because the roads are dimensioned for a specific traffic scenario) so changes to traffic related parameters do not influence ranking of road corridors. A sensitivity analysis for traffic in the case study was conducted previously using an earlier version of the LICCER model (Liljenström, 2013; Liljenström et al., 2013).

## 3.2. Stakeholder involvement in model development

During development of the LICCER model, a workshop was held aiming to discuss relevance and applicability of the model in the decision-making process with potential users of the LICCER model: national road administrations, researchers, and consultants working with environmental assessment of road infrastructure in Sweden, Norway, Denmark, and the Netherlands. The workshop was held in Stockholm, Sweden in September 2013. Of about 85 persons invited, 12 attended the workshop, most of them working at Swedish consultancies or with research at Swedish universities and research institutes (Table 1). The majority of the participants were familiar with LCA in the context of road infrastructure planning; however, none of them was directly involved in decisions on road corridor at a road administration.

The case presented in section 3.1 was used as a basis for discussions at the workshop. An interactive exercise was held to guide the participants through each step needed to conduct an LCA with the LICCER model (Potting et al., 2013). Each step of the exercise was followed by a



questionnaire on data availability, usefulness of model outputs, and ease of use. The questionnaire is available in the workshop report by Potting et al. (2013). At the end of the workshop, participants and developers of the LICCER model discussed the questions in a plenary discussion. Notes taken by the LICCER team during the workshop and answers from the questionnaires are summarized in the workshop report.

After the workshop, the LICCER model was further developed based on workshop participants' comments on ease of using the model. This paper only discusses participants' answers on accessibility of input data and usefulness of results for choice of road corridor.

#### 4. Results

#### 4.1. Stakeholder views

## 4.1.1. Data availability

A problem expressed generally at the workshop was that data needed to use the LICCER model are rarely available in early planning. However, workshop participants believed it would be possible to make estimates of this data. Participants appreciated the default data in the LICCER model since they considered it particularly difficult to quantify those parameters, for instance transport distance, specific material consumption, and specific GHG emissions. A general request was the access to default data that are nation specific and approved by the national road authority. Participants also suggested that a model containing default data on material and energy use for construction of roads, tunnels, and bridges could simplify use of LCA in choice of road corridor. By providing the opportunity to insert project specific data instead of default data, the model provides enough flexibility.

About traffic related parameters, participants expressed that many of these are available at national road authorities or from other sources, but they also noted the high uncertainty in these parameters. For example, while road authorities measure the traffic density on the infrastructure stock, the data are often relatively old. Prognoses and scenario analyses for future traffic increase and proportion of fuels depend on factors such as market intervention by authorities and assumed development of transport needs. If road traffic should be allowed to increase in the future is a politically dependent question. Since results depend a lot on traffic related parameters, workshop participants suggested that model users should test the outcome by changing these input parameters in a sensitivity analysis.

## 4.1.2. Usefulness of results

The workshop participants thought the LICCER model provides results that are useful in choice of road corridor particularly because the model includes both traffic and infrastructure, identifies possible improvements, presents results relative to a reference alternative. However, it was pointed out that including the same traffic scenario in all road corridors may not be realistic.

To understand the influence of uncertain data on differences between road corridors, participants suggested that the user should include an uncertainty analysis. At the same time, including an uncertainty analysis increases the model's complexity. Participants also pointed out that, for use in decision-making, national road authorities must integrate the model in the planning process. Therefore, the model must complement tools already used for other purposes.

Some participants expressed that they would benefit from a model that can also guide in choice of transport mode. Currently, the LICCER model cannot be used for that purpose.

### 4.2. Case study

## 4.2.1. Life cycle energy use and GHG emissions

Traffic operation accounted for 94-99% of the life cycle GHG emissions (about 3 330-3 770 tonnes CO<sub>2</sub> equivalents per year) and 90-97% of the life cycle energy use (about 58 780-66 590 GJ per year) in the three road corridors and the reference alternative (Figure 3). Infrastructure accounted for 40-200 tonnes CO<sub>2</sub> equivalents and 2 350- 6 420 GJ per year, depending on construction alternative. The significant influence of traffic depends on the traffic scenario used, for example the proportion of electric vehicles on the road. With a larger proportion of electric vehicles, the GHG emissions of traffic would be lower. In the LICCER model, GHG emissions and energy use of traffic operation are directly related to the road length and they were therefore highest in Alternative 0 and Alternative 1 that are longer than the other road corridors.

Figure 4 shows annual GHG emissions and energy use of infrastructure and traffic in the three road corridors relative to the reference alternative, for example  $\Delta Alt.3 = Alt.3 - Alt.0$ . Alternative 2 and 3, which have shorter driving distance for vehicles than Alternative 0, showed traffic related emission savings (290-440 tonnes CO2 equivalents per year) as well as energy savings (5 060-7 810 GJ per year) compared to the reference alternative. However, all new road corridors (Alternative 1-3) had higher infrastructure related GHG emissions (80-160 tonnes CO2 equivalents per year) and energy use (4 030-4 070 GJ per year) than the reference alternative because they require construction work (widening the road and building new road sections) and more asphalt for resurfacing (since they are wider).

Hence, because Alternative 3 is the shortest construction alternative, it had lowest overall GHG emissions and energy use (Figure 3) and the largest savings of GHG emissions and energy compared to the reference alternative (Figure 4). However, Alternative 3 had higher infrastructure related GHG emissions than the other alternatives and about the same infrastructure related energy use (Figure 5). Since Alternative 3 have more difficult construction conditions and therefore require larger quantities of earthworks and soil stabilization than the other road corridors, GHG emissions and energy use of the production and construction stages were highest in Alternative 3. However, since Alternative 3 is the shortest road corridor, less material is

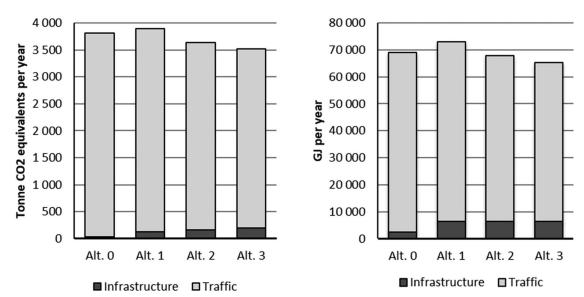


Figure 3. Annual GHG emissions (tonne CO2 equivalents) and energy use (GJ) of infrastructure and traffic in the three road corridors (Alt. 1-Alt.3) and the reference alternative (Alt.0).

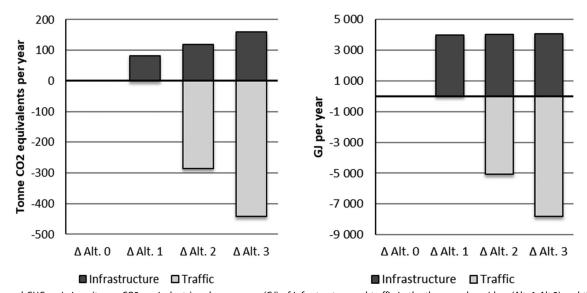


Figure 4. Annual GHG emissions (tonne CO2 equivalents) and energy use (GJ) of infrastructure and traffic in the three road corridors (Alt. 1-Alt.3) and the reference alternative (Alt.0) relative to the reference alternative ( $\Delta$ Alt.X = Alt.X-Alt.0).

required for resurfacing and there is a smaller road area to restore at end-of-life; hence GHG emissions and energy use of operation and end-of-life were lower for Alternative 3 than for the other alternatives.

Energy use was dominated by the operation stage in all new road corridors as well as the reference alternative (Figure 5). The operation stage had higher relative importance to energy use than to GHG emissions because feed-stock energy (i.e. the chemical energy stored in the bitumen) was included for bitumen used in resurfacing.

Figures 6 and 7 show the contribution of different construction parts and processes to infrastructure related GHG emissions and energy use. Production based GHG emissions are influenced by the construction conditions in each road corridor. In Alternative 1, which involves only widening of the existing road, materials for the pavement, base layer, and sub-base layer (i.e. bitumen and aggregates) had the highest contribution to production related GHG emissions. However, in Alternative 2

and 3 that have more difficult construction conditions, a larger proportion of GHG emissions are due to soil stabilization (i.e. cement and lime) and explosives. In Alternative 3, which involves the largest volumes of rock excavation, explosives contributed more to production based GHG emissions than the pavement layer. The bridge in Alternative 2 and 3 contributed to about 1% of the production related GHG emissions.

Production based energy use was however dominated by the pavement layer, base layer, and sub-base layers in all construction alternatives, due to the feedstock energy included for bitumen.

GHG emissions and energy use of the construction stage were mainly due to earthworks in Alternative 2 and 3. Material transport had a more significant contribution to emissions and energy use in Alternative 1, which involves less earthworks. Common for all alternatives, GHG emissions and energy use of infrastructure operation was mainly due to the pavement layer required for resurfacing. Also in



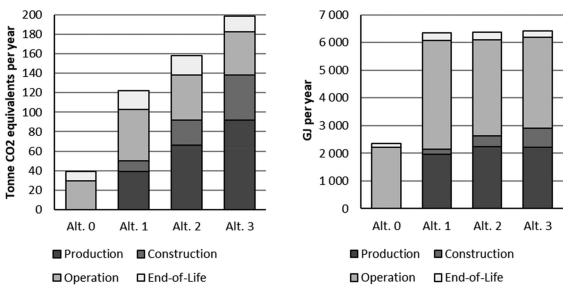


Figure 5. Annual GHG emissions (tonne CO2 equivalents) and energy use (GJ) of infrastructure life cycle stages in the three road corridors (Alt.1-Alt.3) and the reference alternative (Alt.0).

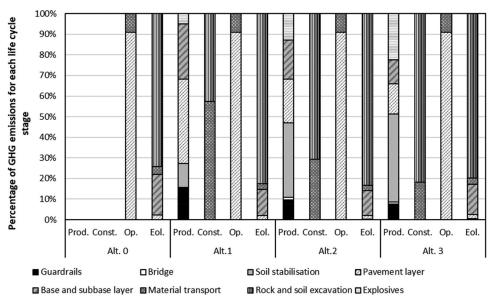


Figure 6. Contribution of construction parts and processes to the annual GHG emissions of each life cycle stage (production, construction, operation, and end-of-life) for the different road corridors (Alt.1-Alt.3) and the reference alternative (Alt.0).

all alternatives, GHG emissions and energy use of end-oflife was mainly due to diesel use for earthworks required to restore the road area.

While infrastructure related impacts are influenced by the road corridor characteristics, traffic related impacts depend on a traffic scenario that is the same in all road corridors. Hence, the proportion of impacts due to different types of vehicles and fuels is the same in all new road corridors as well as in the reference alternative (Figure 8). Light vehicles accounted for 63% of the traffic related GHG emissions and 65% of the traffic related energy use. Both for light vehicles and lorries, fossil fuels (diesel and petrol) accounted for the largest share of emissions and energy use. In total, biofuels and electric vehicles accounted for 7% of the GHG emissions and 23% of the energy use. This difference is due to electric vehicles and biofuels having relatively low GHG emissions per MJ.

## 4.2.2. Critical parameters

In all road corridors, including the reference alternative, the resulting infrastructure GHG emissions and energy use were sensitive<sup>2</sup> to changes in parameters related to the quantity of asphalt needed during the road lifetime (assumption of resurfacing period) (Figures 9 and 10). When the resurfacing period was decreased by 10%, the resulting GHG emissions increased by 2.5-8.4%, and the resulting energy use increased by 5.7-10.5%, depending on construction alternative. Assumption of resurfacing period was especially important for Alternative 0 that have no impacts from production or construction and for Alternative 1 where little construction work was made.

<sup>&</sup>lt;sup>2</sup>Here defined as an increase by at least 2% when the parameter value was increased or decreased by 10%.



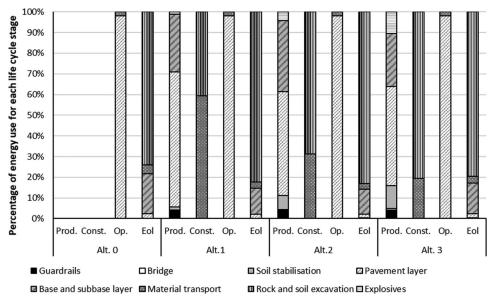


Figure 7. Contribution of construction parts and processes to the annual energy use of each life cycle stage (production, construction, operation, and end-of-life) for the different road corridors (Alt.1-Alt.3) and the reference alternative (Alt.0).

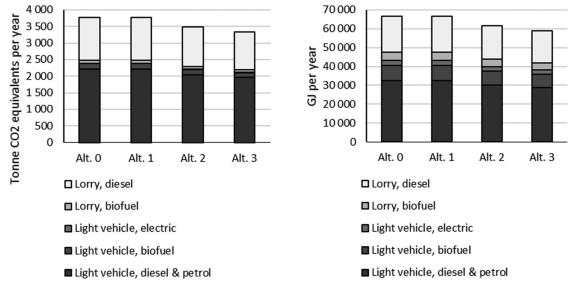


Figure 8. Annual GHG emissions (tonne CO2 equivalents) and energy use (GJ) of different types of vehicles and fuels in the three road corridors (Alt.1-Alt.3) and the reference alternative (Alt.0).

Resulting GHG emissions and energy use were also sensitive to changes in parameters that affect the impacts of earthworks (specific GHG emissions of diesel) and pavement (energy use per unit of bitumen input), respectively (Figures 9 and 10). When the value of these parameters were increased by 10%, the resulting GHG emissions increased by 1.9-2.7% and the resulting energy use increased by 6.5-8.0%, depending on construction alternative. Assumption of specific GHG emissions of diesel was most important for the construction alternatives using the largest quantities of diesel for earthworks in the construction stage, as well as for Alternative 0 that had a relatively high proportion of impacts from the end-of-life stage where diesel is used for earthworks.

Particularly for Alternative 3, which required larger volumes of rock excavation and soil stabilization than the other alternatives, resulting GHG emissions were also sensitive to changes in the volume of excavated rock as well as volume

of soil stabilization, and quantity of lime and cement needed for soil stabilization (Figure 9).

Because infrastructure had a small contribution to life cycle GHG emissions and energy use compared to traffic, increasing the value of infrastructure related parameters did not have a significant influence on the overall results and did not change the ranking of road corridors.

#### 5. Discussion

Using LCA for decision support in choice of road corridor provides an opportunity to influence significantly the life cycle impacts of traffic and infrastructure. However, because of limited access to project specific data, environmental performance must be evaluated based on a limited amount of input data. LCA models for use in choice of road corridor

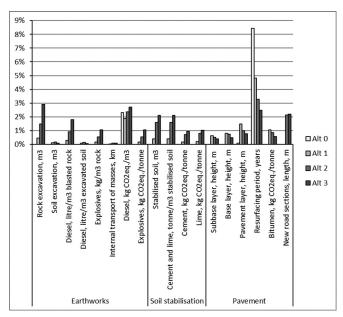


Figure 9. Sensitivity analysis for life cycle GHG emissions of infrastructure.

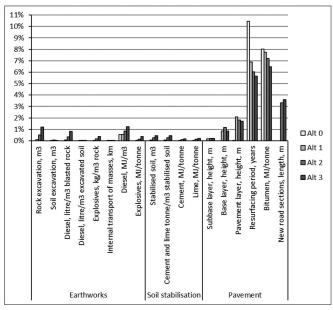


Figure 10. Sensitivity analysis for life cycle energy use of infrastructure.

are available and have been applied in case studies; however, it has not been investigated whether they fulfill LCA practitioners' requirements on such models. Identifying such requirements can give recommendations for development of LCA based models and aid in evaluation of existing models for suitability in early planning. Based on a workshop with LCA practitioners and a case study, this paper explores how the LCA model LICCER corresponds to practitioners' demands concerning availability of input data to the model and the usefulness of model outputs for decision-making.

## 5.1. Availability of project specific and default input data

It was clear from the workshop that the project specific data required to use the LICCER model is limited in early

planning and that default data is required to complete an LCA. Naturally, the variation in such default data is large (because, by necessity is has been collected from different other sources). For example, the assumed default diesel use for soil excavation is several times higher in Klimatkalkyl 3.0 than in the LICCER model and the assumed default quantity of explosives for rock blasting is twice as high (Karlsson et al., 2017). In terms of traffic, default data (for example fuel consumption) may vary between different roads depending on local conditions such as road incline and speed limit. Thus, the default data included in the model may not be representative of the actual construction project.

Uncertainty in default data may affect the outcome of the LCA; however, in case default data is common for all road corridors, they do not necessarily influence the ranking between road corridors. In the case study of this paper for example, some default data in the LICCER model, particularly specific emission and energy use of diesel and bitumen, had high importance for results. Since these default data were common for all road corridors (and there was not a very significant difference in quantity), they did not influence ranking of construction alternatives. However, in other construction projects, uncertainty in default data may vary between road corridors and affect the resulting ranking. For example, in another LICCER case study (O'Born et al., 2016) one construction alternative included a tunnel, which follows straightforward construction guidelines, whereas the other construction alternative included a bridge, which has larger variations in construction design. Thus, the uncertainty in concrete related emissions was lower in the construction alternative that included a tunnel.

By increasing the number of default parameters in the LICCER model, data collection could be further simplified. At the workshop, participants suggested that models like Klimatkalkyl, containing default data for different construction types in Sweden, may be easier to use by reducing the complexity of input data. When the LICCER model was developed, such default data were not yet available so this approach was not implemented in the LICCER model (Potting et al., 2013). However, the model may now be extended by such data.

At the same time, default data on construction types could possibly make the model too simple to differentiate the road corridors, thereby making the model unsuitable for decision-making. Especially for volumes of excavated rock and soil, type of soil stabilization method, and quantity of soil stabilization needed, default data should be used with caution. Because requirements on earthwork and soil stabilization vary largely between projects, site-specific data are preferred to get reliable results for decision-support in early planning. LCA based models could be combined with methods to provide site-specific volumes of rock and soil excavation. By using available tools such as geographic information systems, mass haul optimization models, and software for road alignment, usability of LCA models for early planning support may be improved without losing simplicity.

To some extent, characteristics of the specific construction project determine what parameters should be project specific. Including the possibility to replace default data with project specific data is therefore required for simple but flexible models, for improved usability of the model, and for reliability of results for decision-making. According to the workshop participants, the possibility to replace the default data was also one of the benefits of the LICCER model.

As noted above, project specific data is required for the parameters that differentiate the road corridors, in other words the parameters that do not have the same value in each road corridor. In addition, parameters that can be influenced in early planning should be project specific so that possibilities for improvements can be identified. Some characteristics, for example land use, are important to consider in early planning LCA of road infrastructure because more precise calculations in later planning stages may not help to reduce environmental impacts of the project design (Butt et al., 2015). Other aspects, for example impacts of specific construction materials, are influenced mainly by decisions taken in the design stage and these are therefore of smaller relevance in the choice of road corridor.

Some parameters may, in early planning, be influenced mainly by changing the road length. In the case study, this was the case for asphalt quantities (more asphalt is required for a longer road) and traffic (more emissions from traffic the longer the driving distance). Thus, the shortest road corridor will likely have the lowest impact of these parameters. Project specific data is therefore especially important for the parameters that are not specifically related to the road length. However, it should be noted that for traffic, this conclusion depends on the level of detail in the traffic scenarios. A more detailed assessment of traffic related impacts than what is included in the LICCER model may be warranted (as discussed in section 5.2) and in that case, the traffic related impacts may not be directly related to the road length.

It should be noted that project specific data is not necessarily less uncertain than default data. In the case study for instance, the volumes of excavated rock and soil in each road corridor were estimated in the feasibility study and were therefore considered parameters with good data availability. Even so, the uncertainty in these parameters is high. Karlsson et al. (2017) found that the actual volume of excavated soil during construction of Alternative 3 in this case study was 16% lower than estimated in the feasibility study and that the actual volume of excavated rock was 62% lower than estimated in the feasibility study. For traffic, many of the project specific parameters, for example annual traffic increase and fuel types used at the end of the analysis period, are based on assumptions on future traffic development and technologies.

The project specific parameters may be environmental hotspots of the system, but not necessarily. For example, in the case study, earthworks and soil stabilization had low emissions and energy use compared to traffic on the road and did not influence the ranking of road corridors. However, the environmental impacts of earthworks and soil

stabilization are aspects that planners can influence by choice of road corridor. Additionally, earthworks and soil stabilization are naturally site specific (they differentiate the road corridors) and the volumes of excavated materials and stabilized soil do not necessarily decrease by choosing a shorter road corridor. In the case study, the shortest road corridor involved more rock excavation and soil stabilization than the other alternatives. Considering the general variability in earthworks and soil stabilization, it is recommended that default data is not used for earthwork volumes, soil stabilization method, and volume of stabilized soil in early planning LCA of road infrastructure.

## 5.2. Usefulness of model output for decision-making

A requirement for use of LCA models in decision-making is that they provide reliable results. Because road construction projects are unique, results from road LCAs cannot be directly compared (Barandica et al., 2013). Literature studies have however indicated general patterns regarding important life cycle stages and construction activities. These include the dominance of traffic related impacts (Hill et al., 2012), the relative importance of material production and construction compared to maintenance and end-of-life (Barandica et al., 2013; Gulotta et al., 2018), and the importance of earthworks in case of difficult construction conditions (Barandica et al., 2013). Generally, results from the case study comply well with such findings. The ranking of road corridors is also the same as in the case study using Joulesave (Shamoon, 2012), although the LICCER model resulted in significantly higher energy use (Liljenström, 2013). Other studies have indicated that the LICCER model results in lower GHG emissions and energy use than Klimatkalkyl version 2.0 and 3.0 (Chrysovalantis Lemperos & Potting, 2015) and EFFEKT (Ebrahimi et al. 2016).

The workshop participants thought the LICCER model was useful for decision-making because it compares impacts of traffic and infrastructure in the road corridors. However, the model can be improved in this respect. The importance of traffic related impacts (as seen in the case study) indicates a need to include more detailed traffic scenarios that allow identifying improvement measures related to traffic.

One way to improve the model is to include additional details on road geometry, such as speed limit and incline. The model could also be improved by including the possibility to consider different traffic scenarios (for example traffic volume and annual traffic increase) depending on the road corridor. Accounting for different traffic scenarios becomes important in case the reference alternative cannot sustain the traffic levels predicted on the new road. This was likely the event in the case study; hence, potentially, no emission savings were made compared to the reference alternative.

Another reason to include different traffic scenarios is to analyze potential tradeoffs of constructing shorter roads. For example, if the reference alternative is replaced by a shorter road, traffic related emissions may decrease (due to shorter driving distance); however, emissions may likewise increase due to new and shorter roads inducing more traffic (see for



example the overview by Streimikiene et al., 2013). If the shortest road corridor also requires construction of tunnels and bridges, total life cycle impacts may not decrease compared to the reference situation.

Including more detailed traffic scenarios in LCA models for early planning would probably not increase the complexity of the model (considering the traffic data available at road authorities); however, the results would be more relevant for decision-making (considering that other benefits highlighted at the workshop was the opportunity to compare with the reference alternative and identify possible improvement measures).

Due to the presence of assumptions in infrastructure LCA, decisions are inevitably made under significant uncertainty. Understanding and communicating this uncertainty is necessary for the reliability of results and for the acceptance of LCA as part of the decision-making process (Igos et al., 2019; Zhao et al., 2017). For comparative studies, the practitioner must understand whether he/she should question the preference for one alternative due to uncertainties (Igos et al., 2019).

At the workshop, it was recommended that scenarios and uncertainty analysis should be included when using the LICCER model, but it was also recognized that this might increase the complexity of the model and thereby conflict with the goal of keeping the model simple and easy to use. Thus, practical ways to handle uncertainty treatment in the LICCER model as well as in other LCA models are required. Recently, Igos et al. (2019) have provided recommendations for uncertainty treatment including approaches applicable when little data is available. Additionally, Larsson Ivanov et al. (2019) discuss methods to evaluate uncertainty specifically in LCA of infrastructure, using the model Klimatkalkyl as an example. It needs to be further evaluated whether these recommendations are suitable for integration in the LICCER model as well as for other models used in early planning, depending on the decision-making context and who will use the model.

The scope of the LICCER model is limited to climate impact and primary energy use, thus conclusions cannot be drawn on what road corridor is best from a life cycle perspective. Further research is required to verify whether conclusions from this paper are valid also for other impact categories, regarding both data availability and requirements on model output.

In addition, the road corridor with lowest life cycle environmental impacts will not necessarily perform best also from other perspectives, such as technical, local environment, social, etc. At the workshop, participants pointed out that an LCA model must complement other forms of decision support used in planning. The LICCER model was developed as a stand-alone tool that can be used in parallel to the environmental impact assessment process (Potting, Birgisdóttir, Brattebø, Kluts et al., 2013). LCA can also be integrated in the environmental assessment (Miliutenko et al., 2014) - an option that could be suitable in other geographical contexts.

Multi-criteria decision-making has been suggested as a method to integrate several different environmental impacts

(del Mar Casanovas-Rubio & Ramos, 2017), social sustainability of transport infrastructure (Sierra et al., 2018), and in general for sustainable decision-making in construction, when a number of criteria must be evaluated (Zavadskas et al., 2017). Other requirements may be placed on LCA when it is integrated with other forms of decision support; these have not been considered in this paper.

## 5.3. Limitations of the study

Results from this paper reflect the views of the workshop participants: mainly Swedish researchers and consultants familiar with LCA of road infrastructure, however not directly involved in decisions on choice of road corridor. The perception of data availability, the acceptance and knowledge of uncertainty, and the importance of model output likely depend on the user of the model. Therefore, it needs to be further confirmed whether findings in this paper also reflect requirements from the road administrations in the participating countries as well as potential users of the LICCER model from Norway, Denmark, Netherlands.

Results also reflect the views of the workshop participants in 2013. Since then, an increased focus has been placed on the climate impact of transport infrastructure. For example, since 2016, the STA places climate requirements in procurement of construction and maintenance of road and rail infrastructure and in procurement of construction materials (Toller & Larsson, 2017). Additionally, the Swedish construction sector has adapted the target to reduce their GHG emissions, from a life cycle perspective, with 50% to 2030 and to be climate neutral by 2045 (Fossilfritt Sverige, 2018). Such initiatives could potentially lead to different requirements on model outputs to help achieve these targets.

At the same time, several of the requirements put forward at the workshop have been recognized in other contexts. For example, Meex et al. (2018) analyzed user requirements on LCA based tools for use in early building design. Among them are: a limited amount of input data consistent with the specific decision-making stage; use of default values for missing data (unknown material types and quantities) that should, when possible, be based on national averages for representative results; include both construction and operation (in that case operational energy use); simple output adapted to the specific decision-making stage. While another decision context than described in this paper, this may point to some general requirements for usefulness of models in early planning stages with little specific data and several construction options.

## 6. Conclusion

Including LCA in early planning of road construction may give planners decision support to reduce life cycle impacts of a road at a planning stage where there are large opportunities to reduce the life cycle impacts of the road. This paper has explored demands that practitioners have on LCA models used in early planning (concerning availability of input



data and the usefulness of model outputs for decision-making), and how the LCA model LICCER fulfills these demands. Findings from this paper could be useful in the development and improvement of LCA models for use in early planning of road construction (in choice of road corridor) and in the evaluation of suitability of existing models for use in early planning.

Based on results from this paper, it is recommended that an LCA model for use in early planning fulfills the following requirements:

- It includes default data that is nation specific and preferably approved by the national road authority. If possible, the model should include national default data for construction measures such as different types of roads, bridges, and tunnels.
- It provides the ability to replace default data by project specific data.
- It includes traffic as well as infrastructure for alternative road corridors and is able to differentiate the road corridors both in terms of traffic and in terms of infrastructure.
- It identifies possible improvements both for traffic and for infrastructure.
- It presents results relative to a reference alternative.
- It includes opportunities to assess the uncertainty in
- It provides results that complement other decision-making tools.

Planners are recommended to find project specific data for parameters that can be influenced in early planning, that differentiate the alternative road corridors, and that are not specifically related to the road length. These parameters may be hotspots of the system, but not necessarily. In particular, it is recommended that default data should not be used for site-specific parameters such as volumes of earthworks, soil stabilization method, or volume of soil stabilization.

The LICCER model fulfills several of the requirements above, but can be improved by including further nation specific default data for different construction measures (now made available in Sweden through the model Klimatkalkyl), different traffic scenarios depending on the road corridor, more detailed traffic scenarios, and an assessment of uncertainty in the model output.

Further research is needed to understand how to best include uncertainty assessment and how model requirements change when LCA is combined with other tools in the decision-making process. Additional research is also required to confirm whether findings are generally applicable also to other groups of LCA practitioners and to other case studies than included in this paper.

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## **Appendix**

Table A1. User input (project specific data) required to use the LICCER model.

Parameter	Unit
INFRASTRUCTURE (For each road corridor and road element)	
Length	m
Share length with road lighting	%
Share length with side guardrails as well as centre guardrails	%
Type of side and centre guardrails (steel or concrete)	<del>-</del> _
Volume of excavated soil	m <sup>3</sup>
Volume of excavated rock	m <sup>3</sup>
Volume of stabilised soil	m <sup>3</sup>
Type of soil stabilisation method (in-situ, concrete mass, LC columns or soil replacement)	_
Tunnel walls and lining methods (shotcrete, PE foam, concrete, concrete El.)	_
Number of lanes (driving lanes, hard and soft shoulders, central reserve, cycling/pedestrian lanes, road ditch)	Nr
Width of each lane	m
Height of sub-base, base, and pavement layers	m
Type of material in sub-base and base layers (aggregate or sand)	-
TRAFFIC (The same traffic scenario for all road corridors)	
Traffic volume (annual average daily traffic [AADT])	Nr of vehicles
Annual traffic increase	%
Analysis time horizon	Years
Share of biofuel in end year	%
Share of electric cars in end year	%

Table A2. Default data of the LICCER model (LICCER\_LCA-model\_v1 0) used in the case study.

Parameter	Unit	Value	Source
SERVICE LIFE OF ROAD INFRASTRUCTURE			
Superstructure components in roads	Years	60	Karlsson and Carlson (2010); Stripple (2009)
Superstructure components in bridges	Years	60	Karlsson and Carlson (2010); Stripple (2009)
Resurfacing (of pavement layer; calculated from AADT)	Years	10	Calculated according to input variables
TRANSPORT DISTANCE OF MATERIALS (LORRY ON ROAD ON	W		
Materials from outside suppliers	LT)		
• • • • • • • • • • • • • • • • • • • •	lem	20	Ctripple (2001)
Aggregate/gravel, all usage except pavement asphalt	km	20	Stripple (2001)
Asphalt membrane	km	150	Personal communication with the Norwegian Public Roads Administration
Asphalt, pavement (incl. bitumen and aggregate)	km	30	Stripple (2001)
Sand/soil, all usage	km	20	Stripple (2001)
Concrete, bridges	km	150	Miliutenko et al. (2012)
Cement, soil stabilisation	km	300	Stripple (2001)
Lime for lime pillars, soil stabilisation	km	300	Stripple (2001)
Explosives	km	240	Miliutenko et al. (2012)
Rebar, bridges	km	500	Miliutenko et al. (2012)
Steel, guardrails	km	500	Miliutenko et al. (2012)
Internal transportation of masses			
Internal transportation of masses from earthwork	km	0.5	Stripple (2001)
Transport, pavement materials to depot at end-of-life	km	2.0	Stripple (2001)
Transport, base & subbase materials to depot at end-of-life	km	2.0	Stripple (2001)
Transport, concrete materials to depot at end-of-life	km	2.0	Stripple (2001)
Transport, rebar materials to depot at end-of-life	km	2.0	Stripple (2001)
Transport, steel materials to depot at end-of-life	km	2.0	Stripple (2001)
FUEL CONSUMPTION FROM TRAFFIC IN USE STAGE			
Diesel fuel, traffic use stage, lorries, no trailer	litre/10 km	2.32	Personal communication with the Swedish Transport
bleser faci, traine use stage, fornes, no trailer	itite/ TO KIII	2.52	Administration
Diesel fuel, traffic use stage, lorries, with trailer	litre/10 km	4.09	Personal communication with the Swedish Transport
S: 10 1 0 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	l: /40 l	0.67	Administration
Diesel fuel, traffic use stage, light vehicles	litre/10 km	0.67	Personal communication with the Swedish Transport Administration
Datrol fuel traffic use stage light vehicles	litre/10 km	0.87	
Petrol fuel, traffic use stage, light vehicles	ntre/ 10 km	0.67	Personal communication with the Swedish Transport Administration
Electricity, traffic use stage, light vehicles	MJ/km	1.607	Simonsen (2010)
Proportion of lorry traffic, no trailer	% of AADT	6.6	Shamoon (2012)
Proportion of lorry traffic, with trailer	% of AADT	5.4	Shamoon (2012)
Proportion of light vehicle traffic	% of AADT	3.4 88	Shamoon (2012)
Proportion light vehicles on diesel fuel, traffic use stage	% of light vehicles	00 17	Shamoon (2012)
Proportion of biofuel in diesel/petrol fuel today	% of total fuel use	7.0	Shamoon (2012)
Proportion of blottler in diesel/petrol fuel today  Proportion of electric cars in use today, light vehicles	% of light vehicle stock	7.0 0.5	Shamoon (2012)
rroportion of electric cars in use today, light vehicles	70 OF HIGHE VEHICLE STOCK	0.5	Snamoon (2012) (continued

(continued)



## Table A2. Continued.

Table A2. Continued.  Parameter	Unit	Value	Source
Turumeter	Onic	value	Source
SPECIFIC MATERIAL CONSUMPTION			S 11.1 T A 1 (222)
Asphalt, depth of layer replaced in each reasphaltation	m thickness replaced	0.04	Swedish Transport Administration (2013)
Asphalt membrane, bridge surface	kg/m² surface area	26	EFFEKT (Sandvik & Hammervold, 2011)
Concrete, concrete bridges	m <sup>3</sup> /m <sup>2</sup> surface area	0.78	Calculated average from Olofsson (2010)
Cement, lime-cement columns in soil stabilisation	tonne/ m³ stabilised soil	0.05	Recalculated from Rydberg and Andersson (2003)
Lime, lime-cement columns in soil stabilisation	tonne/m³ stabilised soil	0.05	Recalculated from Rydberg and Andersson (2003
Diesel, transportation of masses in earthwork	litre/tkm mass transport	0.035	EFFEKT (Sandvik & Hammervold, 2011)
Diesel, machinery for earthwork in road construction	litre/m <sup>3</sup> loose materials	0.80	EFFEKT (Sandvik & Hammervold, 2011)
Diesel, earthworks, blasted rock	litre/m <sup>3</sup> loose materials	0.80	Assumed
Diesel, earthworks, simple soil excavation Diesel, end-of-life pavement removal	litre/m³ loose materials litre/m³ loose materials	0.09 0.80	EFFEKT (Sandvik & Hammervold, 2011) EFFEKT (Sandvik & Hammervold, 2011)
· ·	litre/m loose materials	0.80	, ,
Diesel, end-of-life base & subbase removal Diesel, end-of-life concrete structures demolition	litre/m³ concrete structure	5.0	EFFEKT (Sandvik & Hammervold, 2011) Assumed
Diesel, end-of-life concrete structures demontion  Diesel, end-of-life earthworks	litre/m² total road area	2.0	EFFEKT (Sandvik & Hammervold, 2011)
Explosives, road construction	kg/m <sup>3</sup> rock in situ	1.0	EFFEKT (Sandvik & Hammervold, 2011)
Rebar, concrete bridges	tonne/m <sup>2</sup> surface area	0.13	Calculated average from Olofsson (2010)
Steel, guardrails	tonne/m guardrail	0.13	Swedish Transport Administration (2013)
steel, guardrans	torine/iii guaruran	0.023	Swedish Hansport Administration (2013)
SPECIFIC GREENHOUSE GAS EMISSIONS OF MATERIALS	1 60 //		11 (2014)
Aggregate	kg CO <sub>2</sub> e/ tonne	5.2	Hammond and Jones (2011)
Bitumen	kg CO <sub>2</sub> e/ tonne	430	Delft University of Technology (2012)
Asphalt membrane	kg CO <sub>2</sub> e/ tonne	310.89	Salkangas (2009) (considered as 72.3 % of impact from bitumen)
Acabalt mixing	ka CO o/ toppo	14.04	· · · · · · · · · · · · · · · · · · ·
Asphalt mixing Concrete	kg CO <sub>2</sub> e/ tonne kg CO <sub>2</sub> e/m³	256.8	Zapata and Gambatese (2005) (Swedish electricity mix) Hammond and Jones (2011); Swedish Transport
			Administration (2013)
Diesel	kg CO <sub>2</sub> e/m <sup>3</sup>	3 093	Delft University of Technology (2012)
Biofuel	kg CO₂e/m³	636	Recalculated from Gode et al. (2011) for ethanol from wheat
Electricity	kg CO₂e/ kWh	0.036	Gode et al. (2011)
Explosives	kg CO <sub>2</sub> e/ tonne	2 310	Probas Database (Fritsche, 2005)
Petrol	kg CO <sub>2</sub> e/m³	2 925	Recalculated from Delft University of Technology (2012) for Petrol including combustion (assuming the density of 719.7 kg/m <sup>3</sup> )
Rebar (reinforcement steel)	kg CO <sub>2</sub> e/ tonne	720	Swedish Transport Administration (2013)
Steel	kg CO <sub>2</sub> e/ tonne	1 500	Swedish Transport Administration (2013)
Lime, soil stabilisation	kg CO <sub>2</sub> e/ tonne	780	Hammond and Jones (2011)
Cement	kg CO <sub>2</sub> e/ tonne	715	Swedish Transport Administration (2013)
Transport work	kg CO <sub>2</sub> e/ tkm	0.15	Hammond and Jones (2011)
TOTAL ENERGY CONSUMPTION PER UNIT OF RESOURCE INP	UT		
Aggregate	MJ/tonne	83	Hammond and Jones (2011)
Bitumen	MJ/tonne	52 000	Delft University of Technology (2012)
Asphalt membrane	MJ/tonne	37 596	Salkangas (2009) (considered as 72.3 % of impact from bitumen)
Asphalt mixing	MJ/tonne	390	Zapata and Gambatese (2005)
Concrete	MJ/m <sup>3</sup>	1 800	Swedish Transport Administration (2013)
Diesel	MJ/m <sup>3</sup>	45 575	Delft University of Technology (2012)
Biofuel	MJ/m <sup>3</sup>	31 376	Recalculated from Gode et al. (2011) for ethanol
Floridate.	A A 1 /1.3 A /1.	7.50	from wheat
Electricity	MJ/kWh	7.56	Gode et al. (2011)
Explosives Petrol	MJ/tonne MJ/m³	26 312	Probas Database (Fritsche, 2005) Recalculated from Delft University of Technology (2012)
Petrol	MD/m <sup>-</sup>	42 975	Petrol including combustion (assuming the density of 719.7 kg/m3)
Rebar (reinforcement steel)	MJ/tonne	13 100	Swedish Transport Administration (2013)
Steel	MJ/tonne	20 100	Swedish Transport Administration (2013)
Cement	MJ/tonne	4 135	Swedish Transport Administration (2013)
Lime in soil stabilisation	MJ/tonne	5 300	Hammond and Jones (2011)
Transport work	MJ/tkm	2.4	Hammond and Jones (2011)
port non		⊤	



Table A3. Project specific data for infrastructure in the different road corridors (Alt. 1-3) and the reference alternative (Alt. 0).

Input parameter	Road element	Alt. 0	Alt. 1	Alt. 2	Alt. 3	Reference
Road elements, length (m)	Existing road	7 500	-	-	-	Englund and Dahlin (2006)
	New road	_	_	2 580	2 980	
	Extended road	_	7 500	4 330	3 620	
	Concrete bridge	_	-	20	20	
Road elements, width (m)	Existing road	9	-	_	_	Englund and Dahlin (2006)
	New road	-	-	12	12	
	Extended road	_	8 *	8 *	8 *	
	Concrete bridge	-	-	12	12	
Centre guardrails, steel (% of road length)	Existing road	0	-	_	_	Englund and Dahlin (2006)
	New road	_	_	100	100	
	Extended road	_	100	100	100	
	Concrete bridge	_	_	100	100	
Side guardrails, steel (% of road length)	Existing road	_	_	_	_	Estimated from Englund and Dahlin (2006)
	New road	_	_	41	64	
	Extended road	_	16	12	11	
	Concrete bridge	_	_	100	100	
Soil excavation (m <sup>3</sup> )	Total	_	184 000	430 000	207 000	Englund and Dahlin (2006)
Rock excavation (m <sup>3</sup> )	Total	_	50 000	219 000	535 000	Englund and Dahlin (2006)
Soil stabilisation, lime-cement columns (m <sup>3</sup> )	Total	_	3 925	20 822	38 055	Estimated from Englund and Dahlin (2006)
Pavement layer, 94% aggregate, 6% bitumen (m)	Roads, bridges	80.0	0.08	0.08	80.0	Karlsson and Carlson (2010)
Base layer, 98% aggregate, 2% bitumen (m)	Roads	_	0.15	0.15	0.15	
Subbase layer, 100% aggregate (m)	Roads	-	0.42	0.42	0.42	

<sup>\*</sup>The total road width is 14 m after reconstruction; however, only 8 metres was modelled, since the centre of the old road could be retained.

Table A4. Project specific data for current and future traffic operation on the road (common for all road corridors and the reference alternative).

Input parameter	Value	References			
Traffic density in start year (number of vehicles per day)	4 894	Swedish Road Administration as cited in Shamoon (2012)			
Annual increase in traffic (%)	1.0	Swedish Road Administration as cited in Shamoon (2012)			
Proportion of biofuel in end year (%)	43	Hansson and Grahn (2013)			
Proportion of electric cars in end year (%)	12	Hansson and Grahn (2013)			

Table A5. Resulting data inventory for the different life cycle stages of road corridors.

Material/Activity	Unit	Alt.0	Alt.1	Alt.2	Alt.3
PRODUCTION STAGE					
Asphalt membrane	tonne/year	_	_	0.1	0.1
Aggregate/gravel (base layer, sub-base layer, and pavement layer)	tonne/year	_	1 670	1 657	1 609
Bitumen (base layer and pavement layer)	tonne/year	_	30	32	27
Concrete, concrete bridges	tonne/year	_	-	7.5	7.5
Cement, soil stabilisation	tonne/year	_	3.0	16	26
Lime for lime pillars, soil stabilisation	tonne/year	_	3.0	16	26
Explosives	tonne/year	_	0.8	3.7	8.9
Steel, guardrails	tonne/year	-	4.1	4.2	4.7
CONSTRUCTION STAGE					
Transport of external materials from supplier to the construction site					
Asphalt membrane	tkm/year	-	-	16	16
Aggregate/gravel (base layer, sub-base layer, pavement layer)	tkm/year	-	36 777	36 108	34 984
Bitumen (base layer and pavement layer)	tkm/year	-	897	946	797
Concrete, concrete bridges	tkm/year	_	_	1 119	1 119
Cement, soil stabilisation	tkm/year	_	906	4 806	7 878
Lime from lime pillars, soil stabilisation	tkm/year	-	906	4 806	7 878
Explosives	tkm/year	_	200	876	2140
Steel, guardrails	tkm/year	_	2 063	2101	2 340
Diesel used for handling and transport of internal masses in construction activiti					
Diesel, excavation & uploading rock	m³/year	_	1.1	4.7	11.4
Diesel, excavation & uploading simple soil	m³/year	_	0.3	0.7	0.3
Diesel, transport masses from earthwork	m³/year	-	0.1	0.4	0.5
OPERATION STAGE					
Aggregate/gravel, pavement resurfacing	tonne/year	569	1 011	889	840
Bitumen, pavement resurfacing	tonne/year	36	65	57	54
Transport, pavement resurfacing materials	tkm/year	18 144	32 256	28 361	26 807
END-OF-LIFE STAGE					
Diesel used for materials (pavement, base & subbase) removal, earthworks	m³/year	2.9	5.9	6.3	5.0
Transport of materials (pavement, base & subbase, concrete, steel) to depot	tkm/year	2 471	3 409	3 386	3 281
TRAFFIC ON ROAD DURING OPERATION STAGE					
Electricity, transport by light vehicle	MWh/year	365	365	337	322
Total diesel, traffic use stage	m³/year	520	520	480	459
Total biofuel, traffic use stage	m³/year	390	390	360	344
Total petrol, traffic use stage	m³/year	650	650	600	573