

Problems and solutions of an underground water source heat pump system for a historical valuable building: an energy analysis

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Abstract

During 2007-2012 period a very important historical valuable building in the centre of Vicenza was retrofitted by both structural and energy/mechanical plants points of view. Particular attention was paid to the heating, ventilation and air conditioning plant; it was retrofitted installing an underground water source electrical compression heat pump.

A monitoring and data logging system was provided in order to log many data concerning energy flows and the main operating parameters. In this paper the analysis of the performance data of the 2014 and 2015 cooling seasons and the 2014/2015 heating seasons is developed. Such monitoring activity is also requested by the local Authority in order to verify both the utilization of underground water and the energy performances of the HVAC plant.

The analysis reveals that, even if appreciable energy savings with respect to more traditional plants were expected, some critical aspects determined poor energy performances of the plant in the first operation period. This work presents such issues and the technical solutions suggested by the Authors, recently implemented to improve the energy performances of the plant. Data of the first period after the technical optimization are also reported and analyzed.

Keywords: *underground water – renewable energy – energy monitoring – hydronic heat pump*

1. Introduction

Energy saving in historic building is a very urgent issue in Italy (one of the countries with the widest artistic heritage in the world). Passive retrofitting interventions such as external walls thermal insulation or solar shielding are often unfeasible due to architectonic and aesthetic restrictions. Among active energy efficiency interventions one of the most potentially

effective is the use of heat pumps in Heating, Ventilation and Air Conditioning (HVAC) plants. As it is well known, the lower the temperature difference between the heat source/sink (respectively for heating and cooling operation) and the indoor thermal energy distribution system, the greater the energy efficiency of the plant. One of the most favourable heat source/sink is underground water. This is widely available in the Po Valley (North Italy) even if local regulations often do not easily allow the use for energy purposes. Despite potential very high energy efficiency, the real performance of operating plants has to be carefully monitored. The underestimation of energy consumption of some auxiliary systems (for example the pumps, even in high pressure drop circuits) may cause very poor energy performance of the HVAC plant so increasing the primary energy consumption. The analysis of the energy performance of the recently retrofitted climatization plant of the Basilica Palladiana in Vicenza (North-East of Italy) is a very representative example. This paper deals with the many drawbacks, the technical solutions proposed by the Authors and the first measured energy performance improvement.

2. Description of the building and the HVAC plant

The historic building was designed by Andrea Palladio in the 16th century, sited in one of the most famous square in the centre of Vicenza. It was deeply retrofitted between 2007 and 2012 to make it a cultural centre for the city. The new HVAC plant is an open loop water source heat pump system using underground water as heat source (heat pump operation) or as heat sink (chiller operation) [1] [2] [3] [4] [5]. Two wells were built (distance about 50 m) to produce and inject the water from the layer (40 m deep). The four thermal users of the heated/chilled water are:

- the showroom (mixed hydronic/aerulic plant with radiant floor and air handling units coils);
- the offices (hydronic plant with fan-coils);
- the stores (hydronic plant with fan-coils).

The use of underground water in heat pump plants is strictly regulated (and till 2015 forbidden) in the territory of Vicenza for environmental reasons. So the realization of the plant here described was allowed by local Authority to have a benchmark for the use of underground water for air conditioning uses. For such reasons the installation of a data logging system was prescribed in order to evaluate the energy and environmental performance of the HVAC plant. The underground water is available at 14 °C and used as heat source (during heating season to supply hot water at 45-40 °C) or as heat sink (during cooling season to supply cold water at 7-12 °C). The project provides three main circuits (Fig. 1):

- underground water layer circuit: it is an open loop with the pumps to circulate the well water (two pumps, one backup, 18 kW nominal power at 70 m water column head each, controlled by inverter). Sand filters are

enclosed as well. This circuit exchanges heat with primary circuit by means of two stainless steel heat exchangers (one backup), 700 kW nominal power each. The control logic is set up to operate (by an inverter) the production well pump as a function of a set point of the condensation/evaporation water circuit;

- primary circuit: it allows the heat exchange between the underground water and the water of the evaporator/condenser circuit of the heat pump/chiller avoiding the direct use of the former. This is done by two pumps (cooling pump in Fig. 1, one backup, constant flow rate – $90 \text{ m}^3 \text{ h}^{-1}$ –, 5 kW power, 12 m head). The heat pump/chiller is an electrical water/water one, six scroll compressors set up in two parallel circuits, R410A as refrigerant; the compressors operate by on/off and step by step logic. Table 1 reports the performance at full load as a function of inlet and outlet water temperatures. The chiller is equipped with an heat exchanger to recover condensation heat during the cooling season; however such system is not suitable because of the high variability of the users circuit flow rate (post-heating coils in air handling units) that caused very frequent shut down of the chiller;

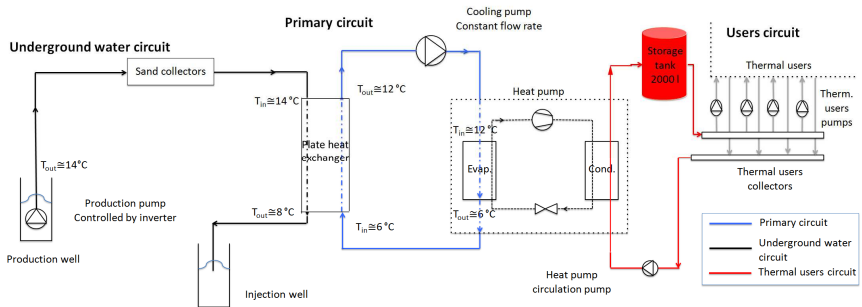


Fig. 1 Scheme of the underground water open loop heat pump plant with the three main circuits

Table 1 Nominal data of the heat pump/chiller in function of the inlet water temperatures (cond=condenser; ev=evaporator; eq=equipment)

| $T_{\text{cond in}} [^{\circ}\text{C}]$ | 15 | | 18 | | 25 | | 35 | | 45 | |
|--|------|-----|------|-----|------|-----|------|-----|------|-----|
| $T_{\text{cond out}} [^{\circ}\text{C}]$ | 22.5 | | 25.5 | | 32.5 | | 42.5 | | 52.5 | |
| Cooling power [kW] | 690 | 784 | 671 | 780 | 625 | 727 | 553 | 665 | 472 | 553 |
| Thermal power [kW] | 792 | 894 | 780 | 891 | 752 | 856 | 713 | 807 | 676 | 758 |
| Electric power [kW] | 102 | 109 | 109 | 111 | 128 | 129 | 161 | 162 | 204 | 206 |
| $T_{\text{ev in}} [^{\circ}\text{C}]$ | 10 | 15 | 10 | 15 | 10 | 15 | 10 | 15 | 10 | 15 |
| $T_{\text{ev out}} [^{\circ}\text{C}]$ | 5 | 10 | 5 | 10 | 5 | 10 | 5 | 10 | 5 | 10 |
| EER_{eq} | 6.8 | 7.2 | 6.2 | 7.0 | 4.9 | 5.6 | 3.4 | 4.1 | 2.3 | 2.7 |
| COP_{eq} | 7.8 | 8.2 | 7.2 | 8.0 | 5.9 | 6.6 | 4.4 | 5.0 | 3.3 | 3.7 |

- users circuit: hot (45 °C) or cold (7 °C) water exiting the heat pump/chiller feeds a storage tank (2000 l) that is connected by two pumps (one backup, constant flow rate – 85 m³ h⁻¹ –, 3 kW, 8 m head). Finally, there are pumps, controlled with inverters, to bring hot/cold water to each user circuit.

The showroom is set up by radiant floor as water terminal unit and displacement ventilation with very low velocity diffusers fed by two air handling units (15000 m³ h⁻¹ each). A smaller size air handling unit (1500 m³ h⁻¹) supplies the ventilation of the ticket office. The plant is connected to the local district heating network (heating backup) by a 600 kW (nominal thermal power) plate heat exchanger. The backup service during cooling season is made by a water/water electrical chiller (rated cooling power 330 kW, rated electrical power 66.9 kW, EER=4.95). Such chiller feeds chilled water directly to users collectors and transfer the condensation heat to the primary circuit. Finally, direct expansion air conditioners (CDZ) serve two technical rooms (transformers and general switchboard and Uninterruptible Power Supply (UPS) rooms): they are cooled by the ground water circuit as well.

3. Energy monitoring of the HVAC plant

As this is an experimental (for the Vicenza territory) HVAC plant, the local Authority demanded the installation and the continuous operation of a monitoring and data logging system to evaluate:

- the underground water flow rates and temperature variation due to heat exchange both at production and injection well;
- the chemical and physical characteristics of underground water both at production and injection well¹;
- the energy balance, consumption and performance of the whole plant.

The data logging and monitoring system did not operate during the first year of operation of the HVAC plant, so data till March 2014 are missing. Table 2 reports the main parameters monitored and the relative log frequency.

Table 2 Monitored data and data logging frequency

| Parameter | Definition | Unit | Freq.* |
|----------------------------------|---|-------------------|-----------|
| $E_{\text{prod}}/E_{\text{inj}}$ | Produced/injected thermal energy | MWh _{th} | 10 min |
| $T_{\text{out-well}}$ | Production well water outlet temperat. | °C | 10-60 min |
| $T_{\text{in-well}}$ | Production well water inlet temperat. | °C | 10-60 min |
| Q_{well} | Production well water flow | m ³ | 10 min |
| $E_{\text{el-hp}}$ | Electric en. consum. by heat pump/chiller | kWh _{el} | 15 min |
| $E_{\text{el-well}}$ | Electrical energy consumed by underground water circuit pumps | kWh _{el} | 15 min |

¹ This is a specific monitoring task assigned to a geology society.

| | | | |
|---------------|---|------------|--------|
| $E_{el-prim}$ | Electrical energy consumed by primary circuit pumps | kWh_{el} | 15 min |
| $E_{el-chil}$ | Electrical en. consumed by backup chiller | kWh_{el} | 15 min |
| E_{el-cdz} | Electrical energy consumed by direct expansion air conditioners (CDZ)** | kWh_{el} | 15 min |

* Since August 2015 data logging frequency is 15 min for all the monitored parameters.

** These are two underground water condensed air conditioners to cool the electrical room and UPS room (we use CDZ as acronym). Nominal data: cooling power=10.3 kW, electrical power=2.67 kW, COP=3.22, EER=3.9.

3.1. Cooling period 2014

The first period of the monitoring activity was April-September 2014. Major remarks on the main results reported in Table 3 are:

- electrical energy consumptions of the primary circuit pumps were extremely high (3000 kWh_{el} per month, 44 % of the total electricity consumption). This was due to the unfavourable control logic of the pumps operating 24 h a day even in period with very low or null cooling load. Such situation was mainly caused by the fact that the CDZ need to be cooled by underground water in every season, so they are responsible for 22 % of the total energy rejected into the ground water circuit in the summer period;

- the backup chiller consumed 300 kWh_{el} per month constantly only for stand-by operation;

- electrical consumption of the CDZ was quite constant in the range 1400-1700 kWh_{el} per month. It is clear that the system has an inefficient operation mode when the only cooling load is the CDZ;

- considering that the HVAC plant did not operate during the hottest period (June and July), the electrical consumptions in the whole period April-September 2014 is quite high (35500 kWh_{el} excluding the backup chiller), especially due to the continuous operation of the primary circuit pumps even when the HVAC plant was off;

- energy performance indexes (EER_{eq} =energy efficiency ratio of heat pump/chiller equipment; EER_{tot} =energy efficiency ratio of the whole plant that is considering the auxiliary needs) resulted to be very low: EER_{eq} =3.23 instead of a predicted value of 5; EER_{tot} =1.21 strongly penalized by low partial load operation of the plant;

- underground water consumption index Q_{wat} (defined as the ratio between the underground water produced and the useful cooling energy) was higher than the designed one: 197 l kWh_{cool}^{-1} instead of 172 l kWh_{cool}^{-1} . The flow rate regulation capacity was not sufficient (note the consumption by 1000 m^3 month⁻¹ during the off operation periods). The very discontinuous operation of the production well pumps with poor modulation capacity and very high on-off frequency (20-30 on-off per day even during very low cooling needs periods) was one of the main problems.

Table 3 Results of the first monitoring period (cooling period 2014)

| Period | E _{el-well} | E _{el-hp} | E _{el-prim} | E _{el-chil} | E _{el-cdz} | E _{el-tot} | E _{inj} | E _{inj} ⁺ | E _{useful} | EER _{eq} | EER _{tot} | Q _{well} | Q _{wat} |
|-------------------------|----------------------|--------------------|----------------------|----------------------|---------------------|---------------------|-------------------|-------------------------------|---------------------|-------------------|--------------------|-------------------|-------------------------------------|
| | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{th} | kWh _{th} | kWh _{cool} | - | - | m ³ | l kWh _{cool} ⁻¹ |
| 11/04/14 – 04/05/14 * | 457 | 3190 | 2386 | 3440 | 4190 | 10473 | 21500 | 20100 | 16660 | 4.84 | 2.65 | 2601 | 139 |
| 05/05/14 - 31/05/14 ** | 180 | 856 | 2384 | 345 | 1094 | 4859 | 6000 | 4954 | 3845 | 3.47 | 1.39 | 1369 | 233 |
| 01/06/20 – 30/06/14 *** | 116 | 24 | 2837 | 297 | 1557 | 4831 | 1400 | - | - | - | - | 1057 | 311 |
| 01/07/14- 31/07/14 *** | 129 | - | 2931 | 306 | 1753 | 5119 | 1200 | - | - | - | - | 907 | 232 |
| 01/08/14- 31/08/14 ** | 517 | 3675 | 2932 | 307 | 1748 | 9179 | 22800 | 20134 | 16152 | 4.06 | 2.17 | 3311 | 165 |
| 01/09/14- 30/09/14 * | 239 | 1218 | 2843 | 297 | 1434 | 6031 | 5200 | 3097 | 1582 | 1.04 | 0.34 | 1191 | 256 |
| | | | | | | | | | | | | | |
| Total | 1639 | 8962 | 16312 | 1803 | 8586 | 37302 | 58100 | 45526 | 34760 | 3.23 | 1.21 | 10435 | 197 |

* Period with cooling needs with no critical outdoor conditions.

** Period with scarce cooling needs due to limited use of building.

*** Period with no cooling needs.

+ Without thermal energy exchanged with underground water by CDZ.

3.2. Technical interventions after the first monitoring period

Because of the very poor energy performance and technical problems detected during the first period of operation, in October 2014 the local Authority approved a series of technical interventions suggested by the Authors (realized between April and August 2015):

- the extension of tube in the injection well in order to avoid excessive oxygenation and bubbling of water that could cause metals precipitation and following well obstruction (frequently occurred during 2014 and 2015);
- inserting two sensors and a balancing valve in the production well to verify the temperature and piezometric gradients and to regulate and optimize the field operation of pumps;
- modifying the operation logic of the production well pumps by increasing the operation range and making the second pump operate by the inverter as well;
- modifying the condensation heat recovery system of the ground water chiller and the backup chiller connecting directly the primary circuit to the post-heating coils;
- installing a separate dry-cooler to dissipate the CDZ condensation heat and modifying the control logic of the primary circuit pumps making them operate strictly connected to the real users cooling needs;

The main objectives of the implementation of such interventions were:

- reducing the underground water production in terms of both total and instantaneous flow rate by modulating the pumps frequency operation as much as possible;
- enhancement of the energy performance of the HVAC plant by reducing the electrical energy consumption of the equipments (optimizing operation conditions and timing) and increasing the condensation heat recovery during cooling season;
- balancing the heat exchange with ground water between heating and cooling seasons.

3.3. Heating period 2014/2015

The first heating period monitored was from 15th October 2014 till 15th April 2015, anyway before the implementation of the technical improvement interventions described in the previous section. During this heating period some technical problems with the heat pump compressors and with the injection well determined the stop of the heat pump and the use of the district heating as the only heating source. The main data are reported in Table 4 and Table 5. Major notes are here reported:

- the heat pump was mainly used during January and February (its electrical energy consumption reached 80 % of the total);
- consumption of the auxiliaries (mainly the primary circuit pump) was constant (so higher in relative terms) even with a low or null heating load;

Table 4 Energy results of the second monitoring period (heating period 2014/2015) (dh=district heating)

| Period | E _{el-well} | E _{el-hp} | E _{el-prim} | E _{el-cdz} | E _{el-chil} | E _{el-tot} | E _{prod} | E _{useful} | E _{useful-dh} [§] | E _{useful-tot} | COP _{eq} | COP _{tot} |
|---------------------------------|----------------------|--------------------|----------------------|---------------------|----------------------|---------------------|-------------------|---------------------|-------------------------------------|-------------------------|-------------------|--------------------|
| | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{th} | kWh _{th} | kWh _{th} | kWh _{th} | - | - |
| 15/10/14-31/10/14 ⁺ | 86 | 309 | 1614 | 609 | 165 | 2783 | 3400 | 3709 | 0 (0%) | 3709 | - | - |
| 01/11/14-18/11/14 ⁺ | 961 | 0 | 2845 | 768 | 281 | 10245 | 4100 | 4100 | 20 (0%) | 24010 | - | - |
| 19/11/14-30/11/14 ^{**} | | 5390 | | | | | 14500 | 19890 | | | 3.69 | 2.67 |
| 01/12/14-05/12/14 ^{**} | 501 | 2796 | 2945 | 487 | 292 | 7143 | 6800 | 9596 | 98270 (89%) | 110694 | 3.43 | 2.60 |
| 06/12/14-31/12/14 [*] | | 123 | | | | | 2700 | 2823 | | | - | - |
| 01/01/15-08/01/15 [*] | 3276 | 0 | 2955 | 459 | 294 | 33463 | 0 | 0 | 41660 (31%) | 132539 | - | - |
| 09/01/15-31/01/15 ⁺⁺ | | 26479 | | | | | 64400 | 90879 | | | 3.43 | 2.85 |
| 01/02/15-19/02/15 ⁺⁺ | 2707 | 29282 | 2666 | 522 | 264 | 35556 | 46900 | 76182 | 23920 (24%) | 101216 | 2.60 | 2.26 |
| 20/02/15-28/02/15 [*] | | 115 | | | | | 1000 | 1115 | | | - | - |
| 01/03/15-25/03/15 [*] | 799 | 133 | 2942 | 737 | 292 | 7635 | 4800 | 4933 | 76600 (85%) | 89865 | - | - |
| 26/03/15-31/03/15 ^{**} | | 2732 | | | | | 5600 | 8332 | | | 3.05 | 2.08 |
| 01/04/15-15/04/15 ^{**} | 1775 | 5691 | 1054 | 321 | 114 | 8955 | 12100 | 17791 | 0 (0%) | 17783 | 3.13 | 2.09 |
| | | | | | | | | | | | | |
| Total | 10107 | 73050 | 17020 | 3903 | 1702 | 105781 | 166300 | 239346 (49.9%) | 240470 (50.1%) | 479817 | 3.28 | 2.39 |

^{*} Period with underground water open loop heat pump system off due to maintenance.

^{**} Period with heating needs with limited use of building or with no critical outdoor conditions.

⁺ Period with no heating needs.

⁺⁺ Period with full heating needs.

[§] District heating consumption data were available on a monthly basis only so with no possibility to determine which periods such service was actually used.

Table 5 Water production data during the second monitoring period (heating period 2014/2015)

| Period | Q _{well} m ³ | Q _{well-avg-day} m ³ | ΔT _{well-avg} [§] °C | Q _{well} m ³ | Q _{wat} l kWh _{th} ⁻¹ |
|---------------------------------|-------------------------------------|---|---|-------------------------------------|---|
| 15/10/14-31/10/14 ⁺ | 689 | 22 | 4.2 | 689 | - |
| 01/11/14-18/11/14 ⁺ | 8497 | 283 | 1.9 | 552 | - |
| 19/11/14-30/11/14 ^{**} | | | | 7945 | 399 |
| 01/12/14-05/12/14 ^{**} | 4252 | 137 | 1.9 | 3758 | 392 |
| 06/12/14-31/12/14 [*] | | | | 493 | - |
| 01/01/15-08/01/15 [*] | 27364 | 883 | 2.0 | 0 | - |
| 9/01/15-31/01/15 ⁺⁺ | | | | 27364 | 301 |
| 01/02/15-19/02/15 ⁺⁺ | 21568 | 770 | 1.9 | 21364 | 280 |
| 20/02/15-28/02/15 [*] | | | | 204 | - |
| 01/03/15-25/03/15 [*] | 6662 | 215 | 1.3 | 854 | - |
| 26/03/15-31/03/15 ^{**} | | | | 5808 | 697 |
| 01/04/15-15/04/15 ^{**} | 17536 | 1461 | 0.6 | 17536 | 986 |
| | | | | | |
| Total | 86568 | 539 | - | 86568 | 364 |

^{*} Period with heating needs with no critical outdoor conditions.

^{**} Period with heating needs with limited use of building.

^{***} Period with no heating needs.

[§] Estimation of average temperature difference between water production outlet and inlet was done dividing thermal energy supplied by the underground water by the water mass and the specific heat.

- a constant electricity consumption (about $290 \text{ kWh}_{\text{el}} \text{ month}^{-1}$) was surveyed by the backup chiller during the heating period as well, due to the stand-by operation. It is worth to verify the completely turning off of that chiller during the heating period;

- the two heating sources (ground water heat pump and district heating) contributed by a half each to the heating needs of the building;

- total water production was just lower than the designed value (90300 m^3) but, considering the relative low utilization of the heat pump system, this value is still too high;

- when operating at partial load, production well water flow rates were too high and temperature differences were too low. The requirement of modifying the control logic of the production well pumps is confirmed also by the very high value of the water consumption index Q_{wat} ($364 \text{ l kWh}_{\text{th}}^{-1}$) with respect to the design value ($108 \text{ l kWh}_{\text{th}}^{-1}$);

- a very discontinuous operation of the water production pumps (with poor modulation capacity and very high on-off frequency) was detected, just as surveyed during the cooling season;

- the COP of the whole plant (COP_{tot}) resulted acceptable during high heating load periods (end of November-begin of December and January) while it was very low (around 2) during partial load operation periods, confirming the inefficient modulating capacity of the plant;

- the very high impact of the electricity consumption of auxiliaries (pumps) was highlighted by the large difference between COP_{eq} and COP_{tot} . COP_{eq} measured (3.28) was lower than the design value (4) also because of the higher hot water production set point ($53 \text{ }^\circ\text{C}$) with respect to the design ($45 \text{ }^\circ\text{C}$); such a set point value has to be lowered.

The results of the first two monitoring periods revealed that potential improvement in energy performances could be obtained if the technical interventions described in the previous section (the most of them obtainable by modifications in the control logic of the plant) would be adopted. The next section reports on the effect of some actions during the last available cooling period.

3.4. Cooling period 2015

During the period April-August 2015 many of the improvement interventions just described have been realized. Table 6 reports the main results of the monitoring activity. Table 7 summarizes main data useful to do a comparison between the two cooling seasons².

² During summer 2015 the Basilica has been used much more than in summer 2014 due to the "Tutankhamon Caravaggio Van Gogh" exhibition from April till July 2015 with very strictly indoor conditions requested ($20 \text{ }^\circ\text{C}$ temperature, 50 % humidity) and successively with other exhibitions.

Table 6 Results of the third monitoring period (cooling period 2015)

| Period | $E_{el-well}$ | E_{el-hp} | $E_{el-prim}$ | $E_{el-chil}$ | E_{el-cdz} | E_{el-tot} | E_{inj} | E_{useful} | E_{useful}^+ | EER_{eq} | EER_{tot} | Q_{well} | Q_{wat} |
|---------------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|---------------------|---------------------|------------|-------------|----------------|-------------------------------------|
| | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{el} | kWh _{th} | kWh _{cool} | kWh _{cool} | - | - | m ³ | l kWh _{cool} ⁻¹ |
| 26/04/15 – 09/05/15 * | 2067 | 12115 | 3306 | 431 | 1516 | 19435 | 92500 | 78868 | 5306 | 6.07 | 4.06 | 9042 | 115 |
| 12/05/15 - 31/05/15 * | | | | | | | | | | | | | |
| 01/06/15 – 30/06/15 * | 1772 | 12362 | 2803 | 300 | 1393 | 18630 | 80400 | 66645 | 4876 | 5.00 | 3.58 | 7070 | 106 |
| 01/07/15- 31/07/15 ** | 2094 | 11071 | 2918 | 307 | 1523 | 17914 | 78400 | 65806 | 5330 | 5.46 | 3.69 | 8036 | 122 |
| 01/08/15- 31/08/15 *** | 876 | 2928 | 2140 | 308 | 1888 | 8138 | 22300 | 25397 | 6608 | 6.42 | 3.01 | 3381 | 133 |
| 01/09/15- 30/09/15 *** | 323 | 2994 | 906 | 298 | 1387 | 5908 | 10500 | 16562 | 4856 | 3.91 | 2.59 | 1036 | 63 |
| | | | | | | | | | | | | | |
| Total | 7177 | 41543 | 12097 | 1849 | 8216 | 70881 | 284100 | 255237 | 28935 | 5.45 | 3.61 | 28682 | 112 |

* “Tutankhamon Caravaggio Van Gogh” exhibition full open (indoor air temperature 20 °C, humidity 50 %). During 9th-12th May underground water heat pump system was off due to injection well obstruction; from 12th May the plant was full operating with injection well flow rate limited to 25.2 m³ h⁻¹ and injection well was by-passed by a drainpipe to a drain well.

** Other exhibitions open (indoor air temperature 26 °C, humidity 50 %).

*** Other exhibitions open (indoor air temperature 26 °C, humidity 50 %). During 3rd-5th August maintenance activity on injection well (cleaning, video-inspection and flow rate tests) was done. Since 6th August the plant was full operating with injection well flow rate limited to 30 m³ h⁻¹, the injection well by-pass was removed and the condensation heat recuperator of the heat pump/chiller and the dry-cooler for the CDZ condensation heat exchange were fully operating.

+ Part of the useful cooling energy produced by the CDZ.

Table 7 Main results of the 2014 vs 2015 cooling period comparison

| | Cooling period | | | Aug-Sep | | |
|--|----------------|--------|-----------|---------|-------|-----------|
| | 2014 | 2015 | Variation | 2014 | 2015 | Variation |
| $E_{el-well}$ [kWh _{el}] | 1809 | 7177 | 297% | 756 | 1198 | 58% |
| E_{el-hp} [kWh _{el}] | 9801 | 41543 | 324% | 4892 | 5921 | 21% |
| $E_{el-prim}$ [kWh _{el}] | 18497 | 12097 | -35% | 5774 | 3046 | -47% |
| $E_{el-chil}$ [kWh _{el}] | 1719 | 1849 | 8% | 605 | 606 | 0% |
| E_{el-cdz} [kWh _{el}] | 9046 | 8216 | -9% | 2578 | 3275 | 27% |
| E_{el-tot} [kWh _{el}] | 40871 | 70881 | 73% | 14605 | 14046 | -4% |
| E_{inj} [kWh _{th}] | 61 | 284.1 | 366% | 28 | 32.8 | 17% |
| E_{useful} [kWh _{cool}] | 64824 | 255237 | 294% | 26993 | 41958 | 55% |
| EER_{eq} | 3.90 | 5.45 | 40% | 3.82 | 5.15 | 35% |
| EER_{tot} | 1.20 | 3.61 | 201% | 1.55 | 2.83 | 83% |
| Q_{well} [m ³] | 11424 | 28682 | 151% | 4502 | 4417 | -2% |
| Q_{wat} [l kWh _{cool} ⁻¹] | 176 | 112 | -36% | 167 | 105 | -37% |

Despite operation time of the ground water chiller strongly increased (+324 %) due to higher cooling needs of the Basilica, electrical consumption increased by 30000 kWh_{el} only (+73 %), practically due to the ground water chiller increased use (+31700 kWh_{el}). Such an improvement is much more apparent when considering the last period (August and September) of the two seasons (with similar cooling needs): the weight of the auxiliary consumption was strongly reduced in 2015 (-47 % for the primary circuit pumps) while the ground water chiller consumption increased (+21 %).

Looking at the energy balance and performance, against a strong increase of cooling needs (+190000 kWh_{cool}, +294 %), the increase of underground water production was by 17000 m³ only (+151 %). The same figures in the August-September period highlight a greater improvement as, against an increase of energy cooling needs by 15000 kWh_{cool} (+55 %), water consumption substantially remained constant and electrical consumption reduced by 4 %. In terms of global performance indexes, EER_{tot} greatly improved (by 200 %) and water consumption strongly decreased (by 36 %) considering the whole cooling season. The main reason was the improved efficiency in using the pumps of underground water circuit and primary circuit.

4. Conclusions

The monitoring activity of the HVAC plant of the Basilica Palladiana in Vicenza, based on an underground water open loop heat pump, revealed very poor energy performance with respect to the design. The main reasons were the inefficient control logic of the pumps of the underground water and primary circuits with not optimized flow rates. Also other drawbacks were

highlighted by the Authors and technical interventions have been suggested to the local Authority. These have been realized during summer 2015 allowing an impressive improvement of energy performance of the plant: energy efficiency ratio of the total plant increased by 200 % while underground water consumption reduced by 36 %, even if the cooling needs of the building nearly quadrupled. Such an improvement was confirmed also by the only doubling of the total primary energy consumption during the cooling season (19.9 toe vs 10.2 toe in 2015 and 2014 respectively [6]) with a reduction of the primary energy consumption due to the pumps (respectively 3.9 toe and 4.1 toe). Other issues are still present (too frequent block of the injection well that caused a more expensive use of district heating during the heating season and a serious problem for heat dissipation during the cooling season, the oversizing of the production well pumps, etc.). Anyway the monitoring activity is in progress also for the 2015/2016 heating season to evaluate the effectiveness of the interventions on energy performance of the plant.

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