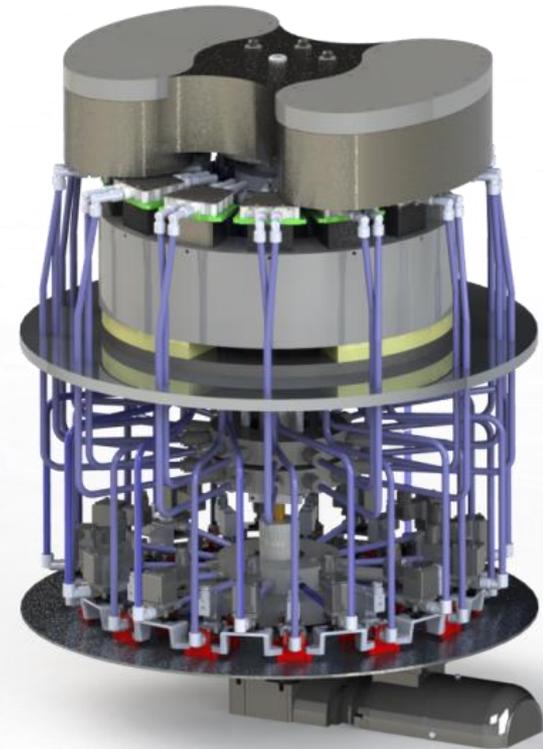


Cascading implementation of a magnetocaloric heat pump for building space heating applications

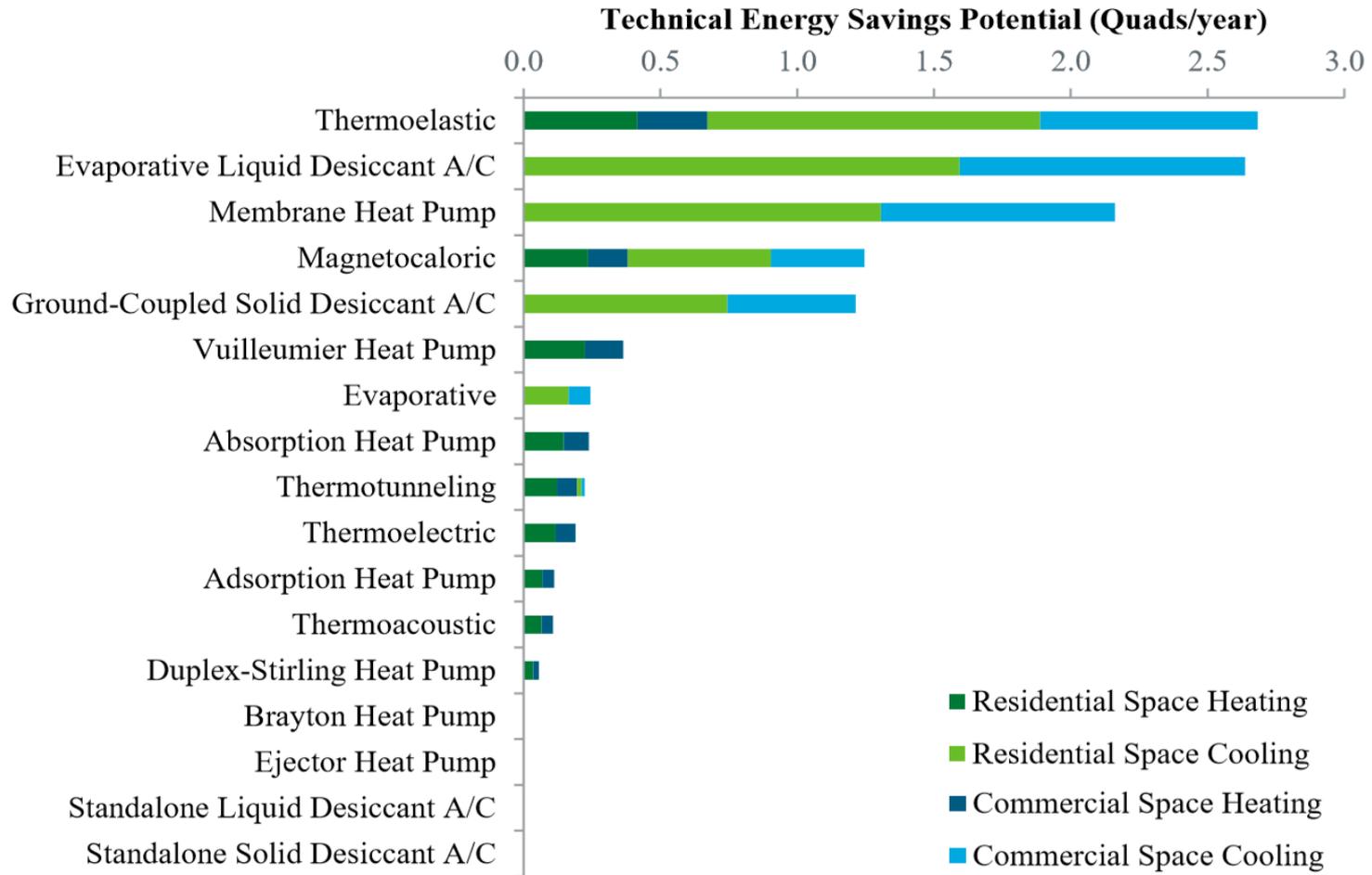
10th International Conference on
System Simulation in Buildings
SSB 2018
Liège, Belgium





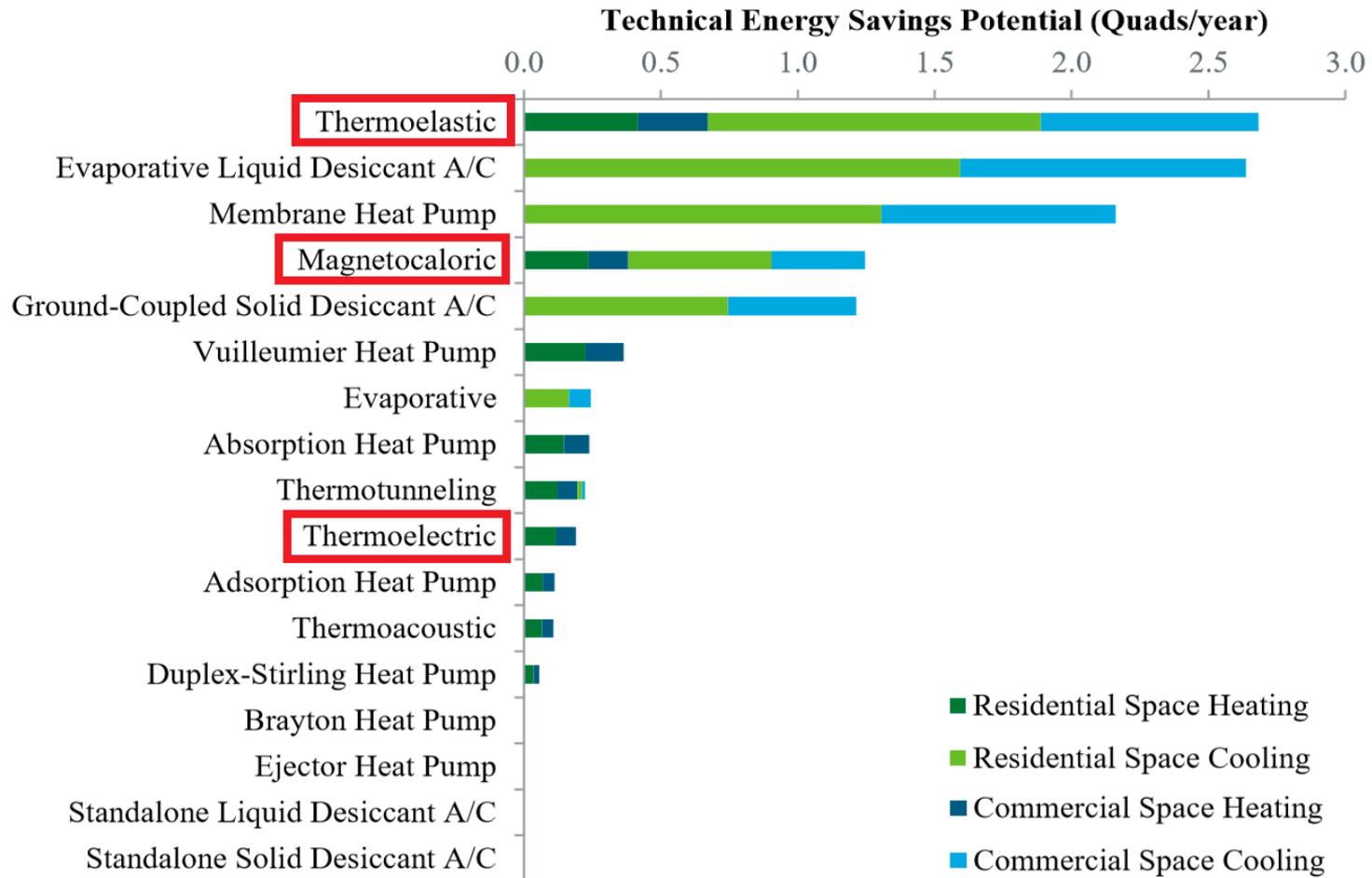
- We need to save the world !!! (obviously)
- Large continuous increase of market demand for heat pumps
- Need to develop new cost effective heating / cooling systems
- Problem with use of liquid / gas refrigerant:
 - F-gas
 - Flammability
 - Toxicity
 - Greenhouse gas effect
 - ...

Potential of innovative systems



Comparison of technical energy savings potential [U.S. Department of Energy, 2014]

Potential of innovative systems



Comparison of technical energy savings potential [U.S. Department of Energy, 2014]



Caloric effect in solid refrigerant: material phase transition resulting in large adiabatic temperature change when specific parameter of surrounding environment is changed:

- **Electrocaloric** effect: variation of electrical field
- **Barocaloric** effect: variation of hydrostatic pressure
- **Elastocaloric** effect: variation of uniaxial mechanical stress
- **Magnetocaloric** effect: variation of magnetic field



- Large COPs (in theory) because (nearly) reversible caloric effects
- Solid refrigerant + sustainable heat transfer fluid
- Active regenerator cycle to achieve temperature span above adiabatic temperature change of caloric effects
- ...
- But not mature technologies compared to vapor-compression



Creation of an innovative and efficient magnetocaloric heat pump for a single family house in Denmark:

- Provide indoor space heating during winter (no DHW)
- 1 - 1.5 kW of heating power
- 20 - 25 K of temperature span between heat source and heat sink
- COP of 5



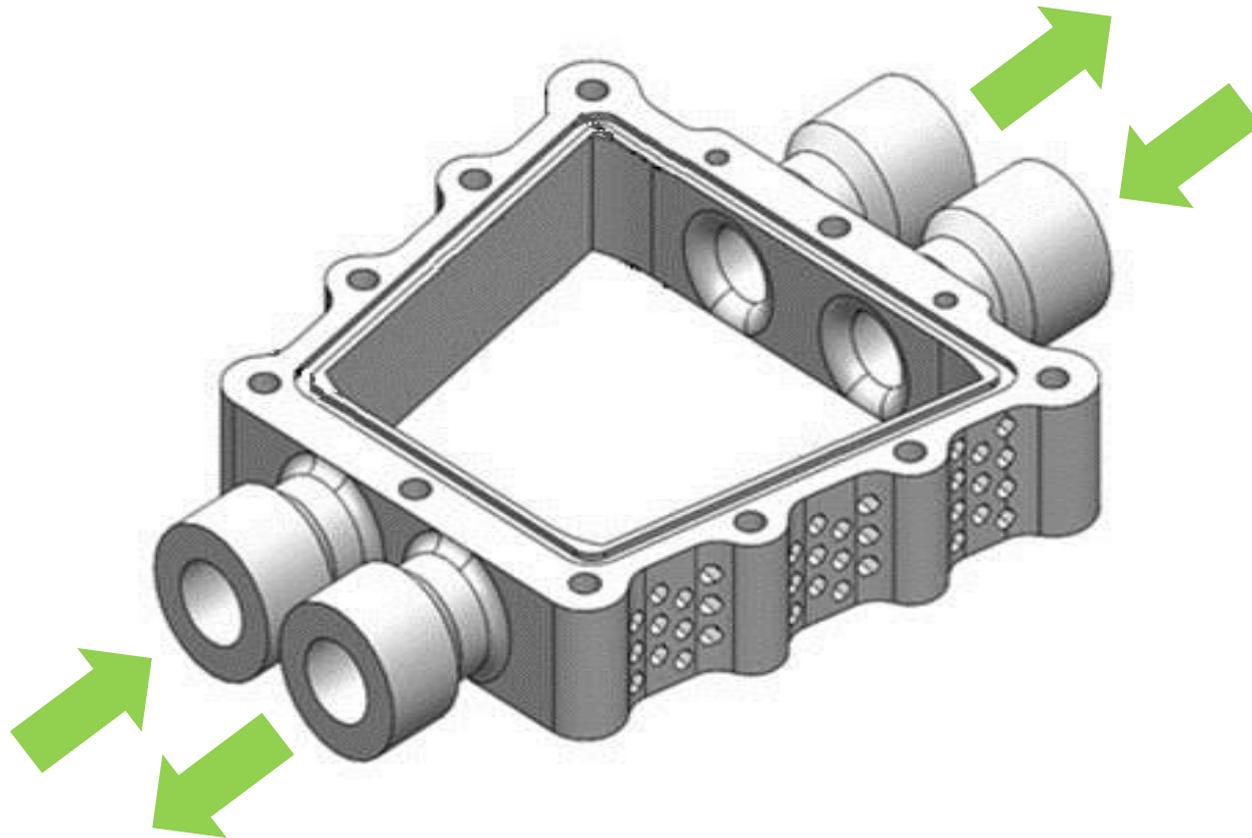


Magnetocaloric technology:

- Currently the most studied and developed of all caloric effects
- Reversible temperature change in a magnetocaloric material when subjected to magnetization or demagnetization:
 - Warms up when magnetic field is applied
 - Cools down when magnetic field is removed
- Can be used to create a thermodynamic cycle (active magnetic regenerator cycle) to transfer heat from cold source to warmer heat sink



Gadolinium: a famous magnetocaloric material



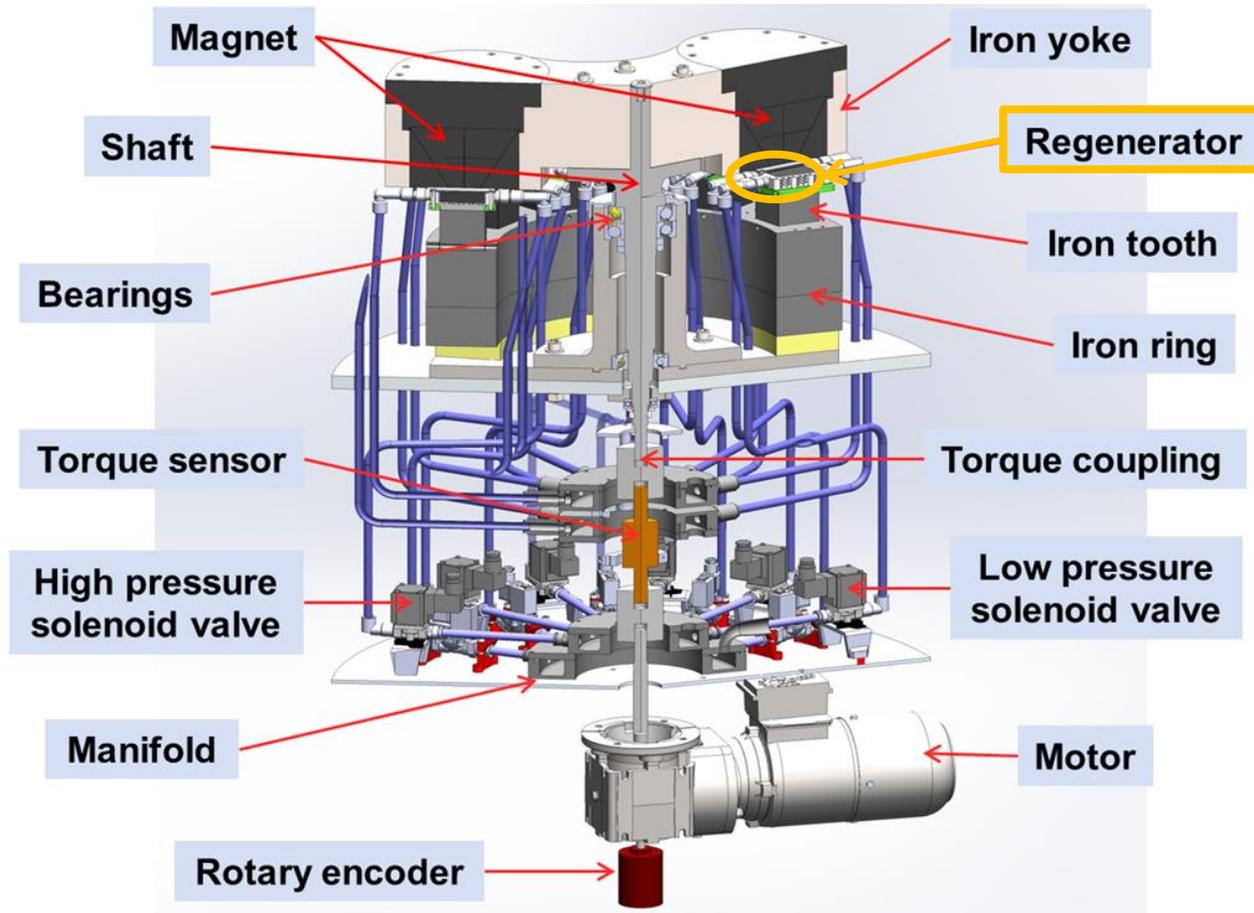
Regenerator casing containing magnetocaloric material (packed sphere bed)

Magnetocaloric heat pump



"MagQueen" the ENOVHEAT magnetocaloric heat pump prototype

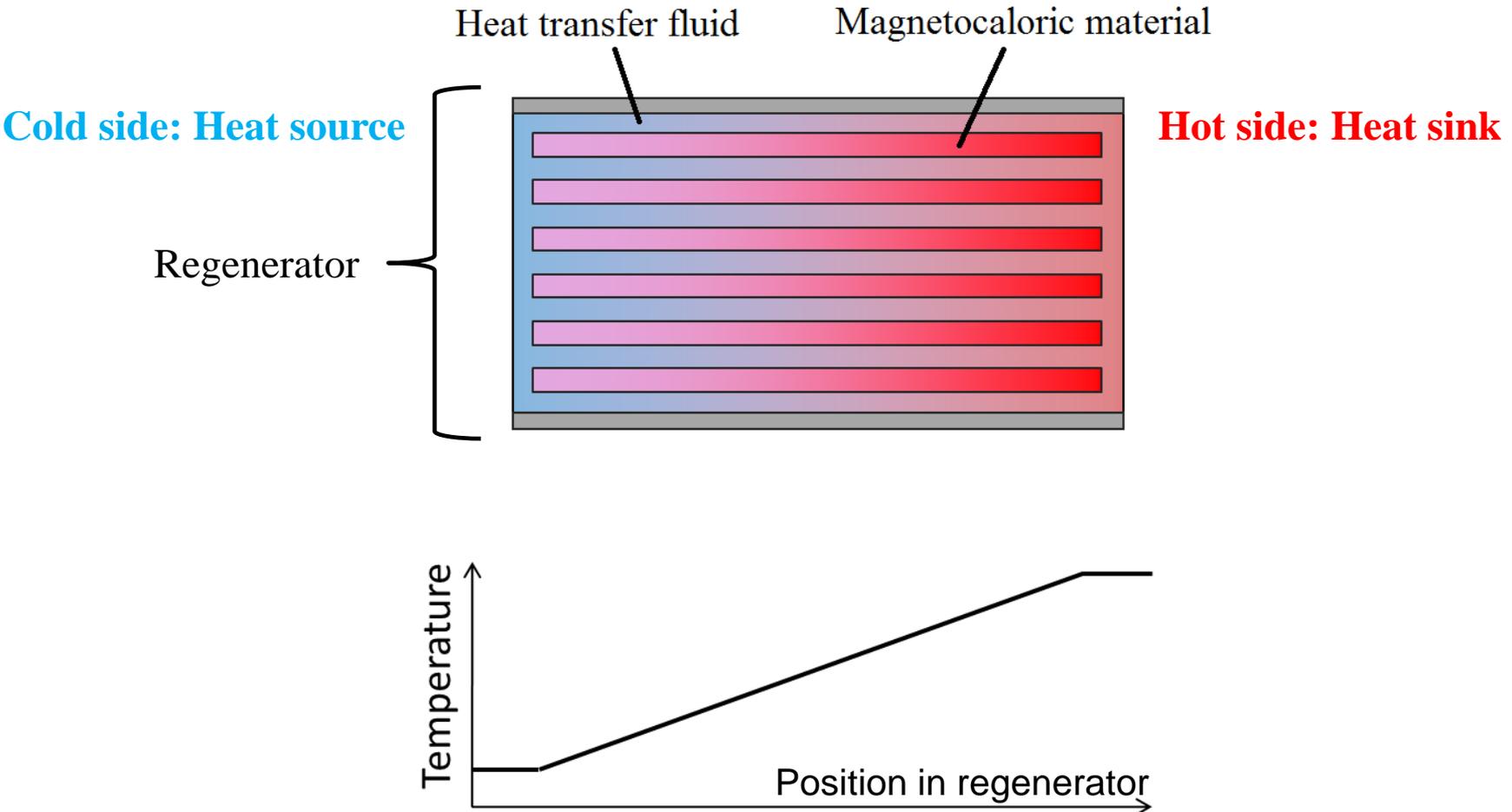
Magnetocaloric heat pump



"MagQueen" the ENOVHEAT magnetocaloric heat pump prototype

Magnetocaloric heat pump

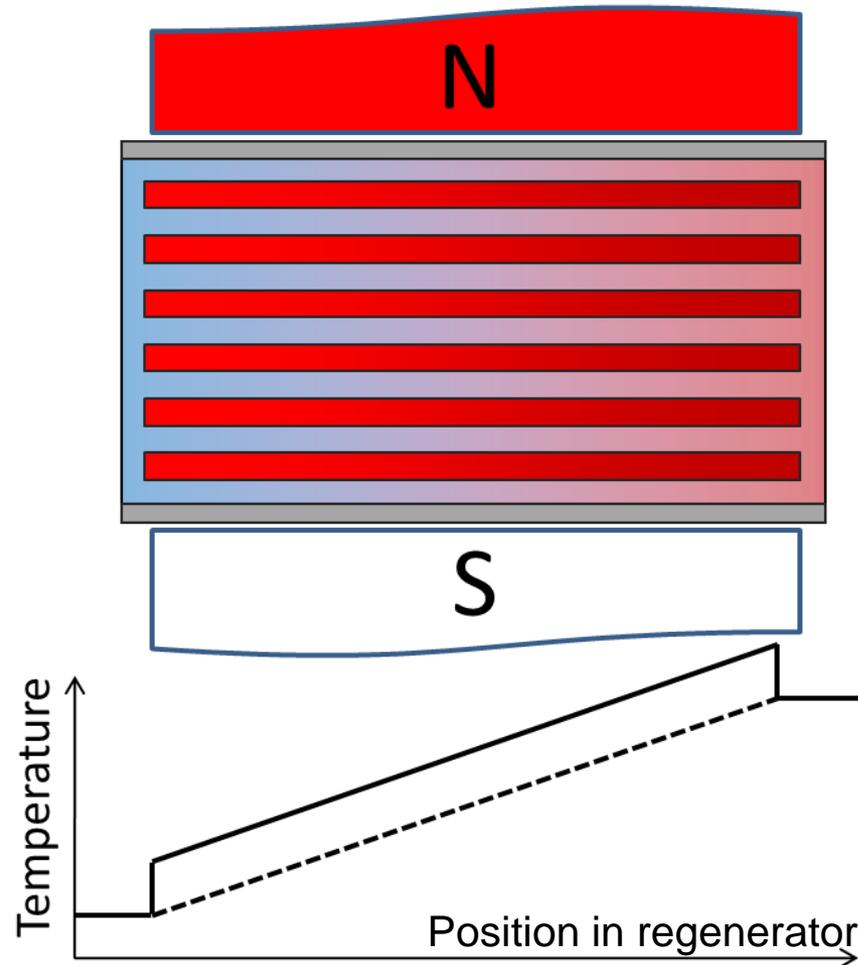
Active magnetic regenerator cycle



Active magnetic regenerator cycle: Initial state with temperature gradient

Magnetocaloric heat pump

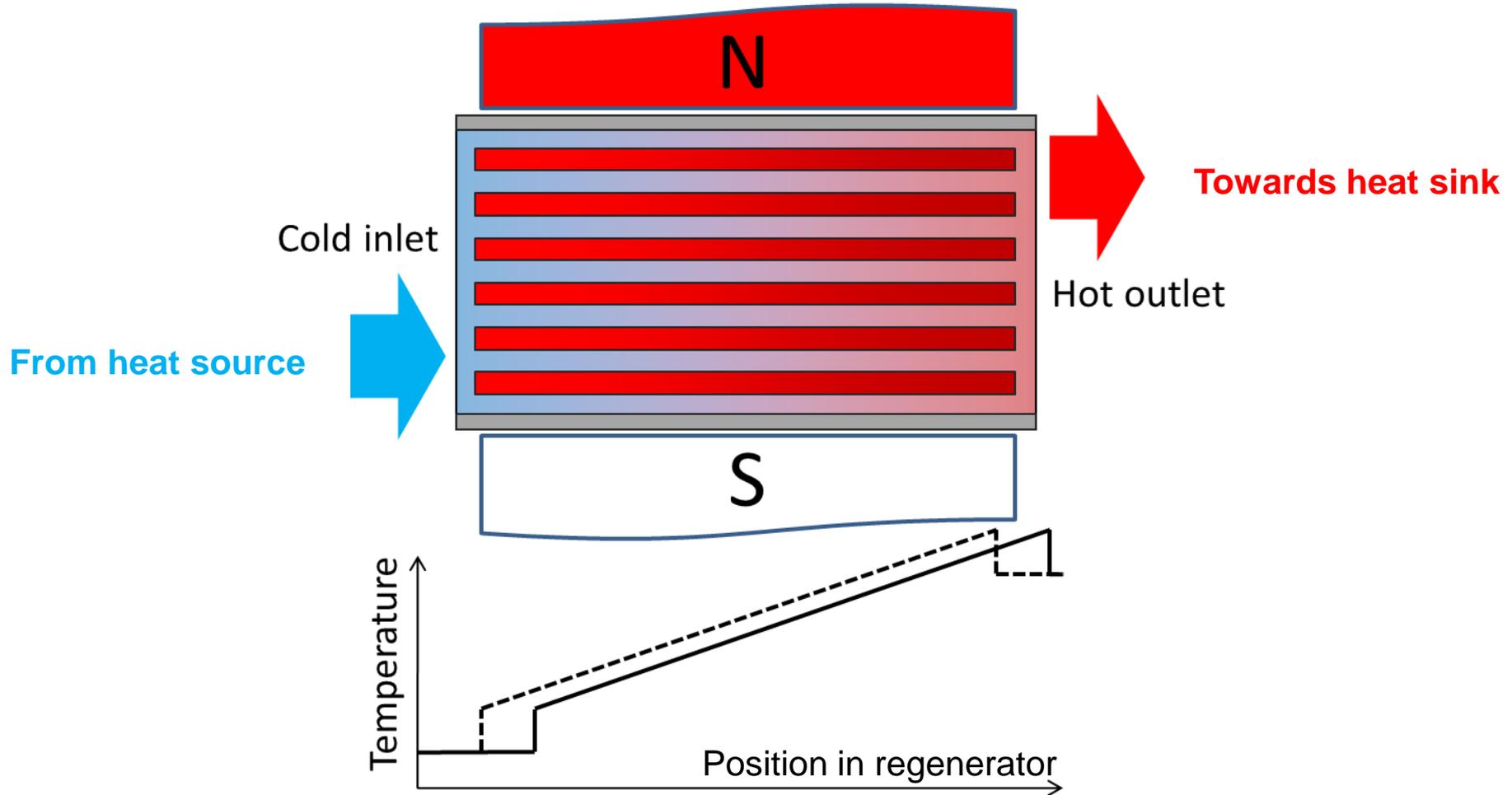
Active magnetic regenerator cycle



Active magnetic regenerator cycle: adiabatic magnetization

Magnetocaloric heat pump

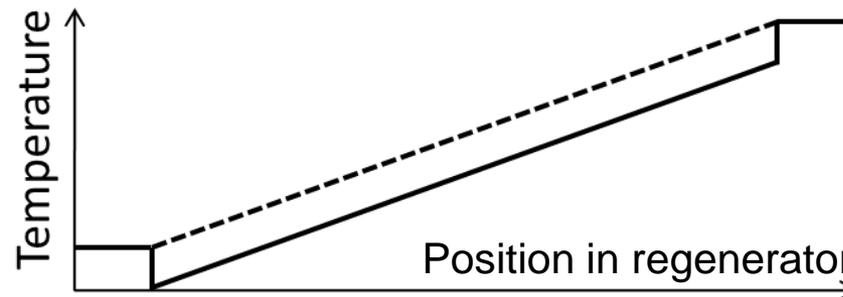
Active magnetic regenerator cycle



Active magnetic regenerator cycle: cold-to-hot blow

Magnetocaloric heat pump

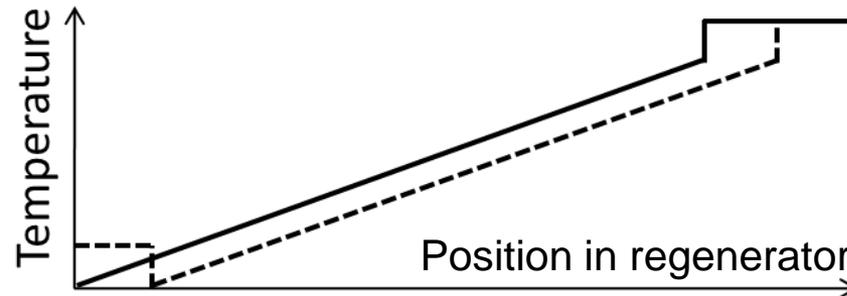
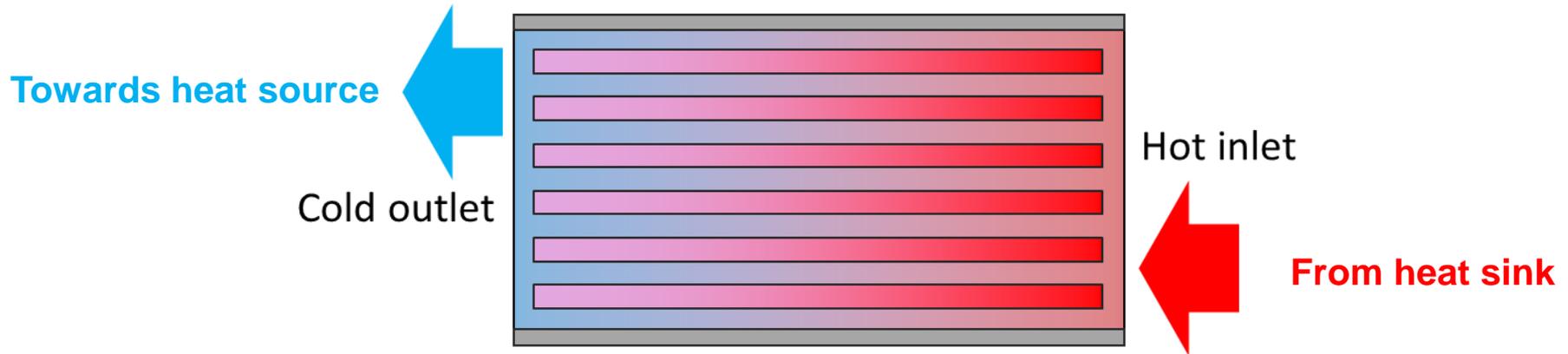
Active magnetic regenerator cycle



Active magnetic regenerator cycle: adiabatic demagnetization

Magnetocaloric heat pump

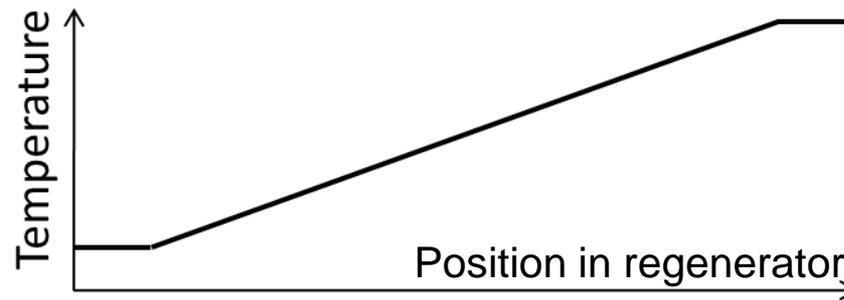
Active magnetic regenerator cycle



Active magnetic regenerator cycle: hot-to-cold blow (regeneration)

Magnetocaloric heat pump

Active magnetic regenerator cycle

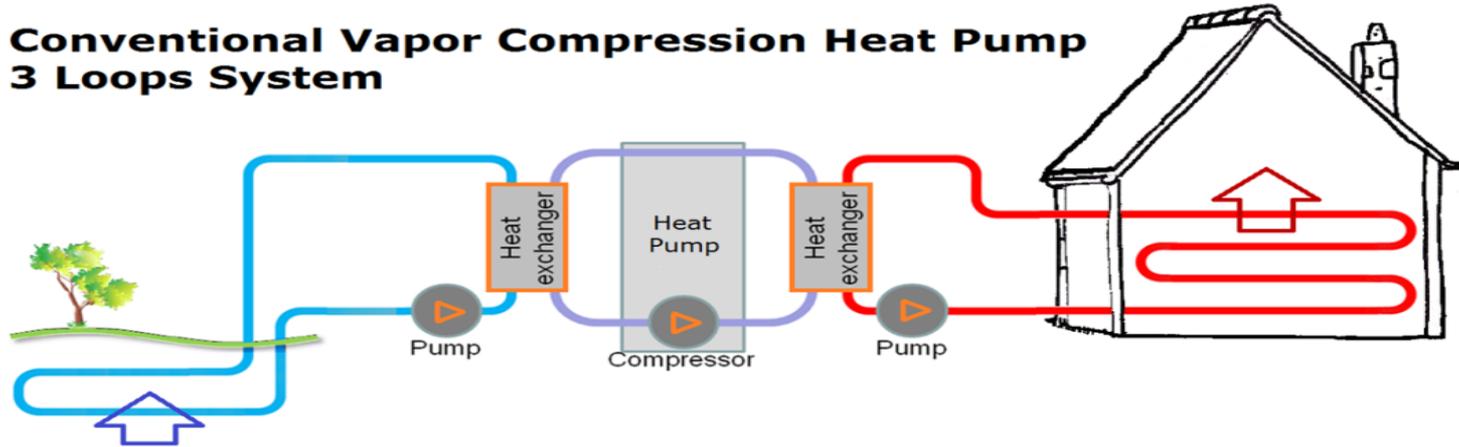


Active magnetic regenerator cycle: back to initial state

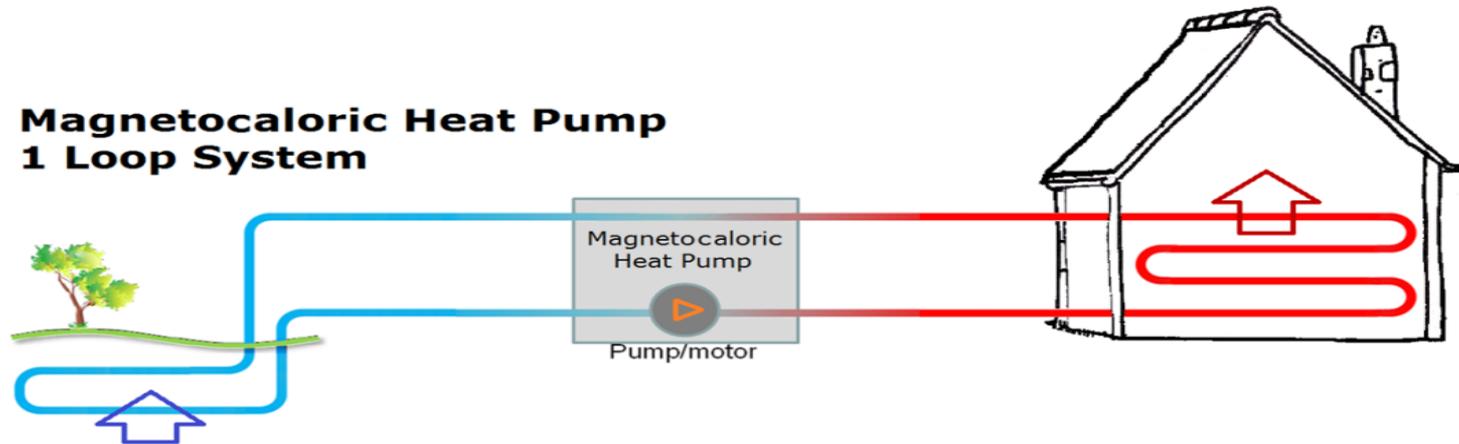
Heat pump implementation



Conventional Vapor Compression Heat Pump 3 Loops System

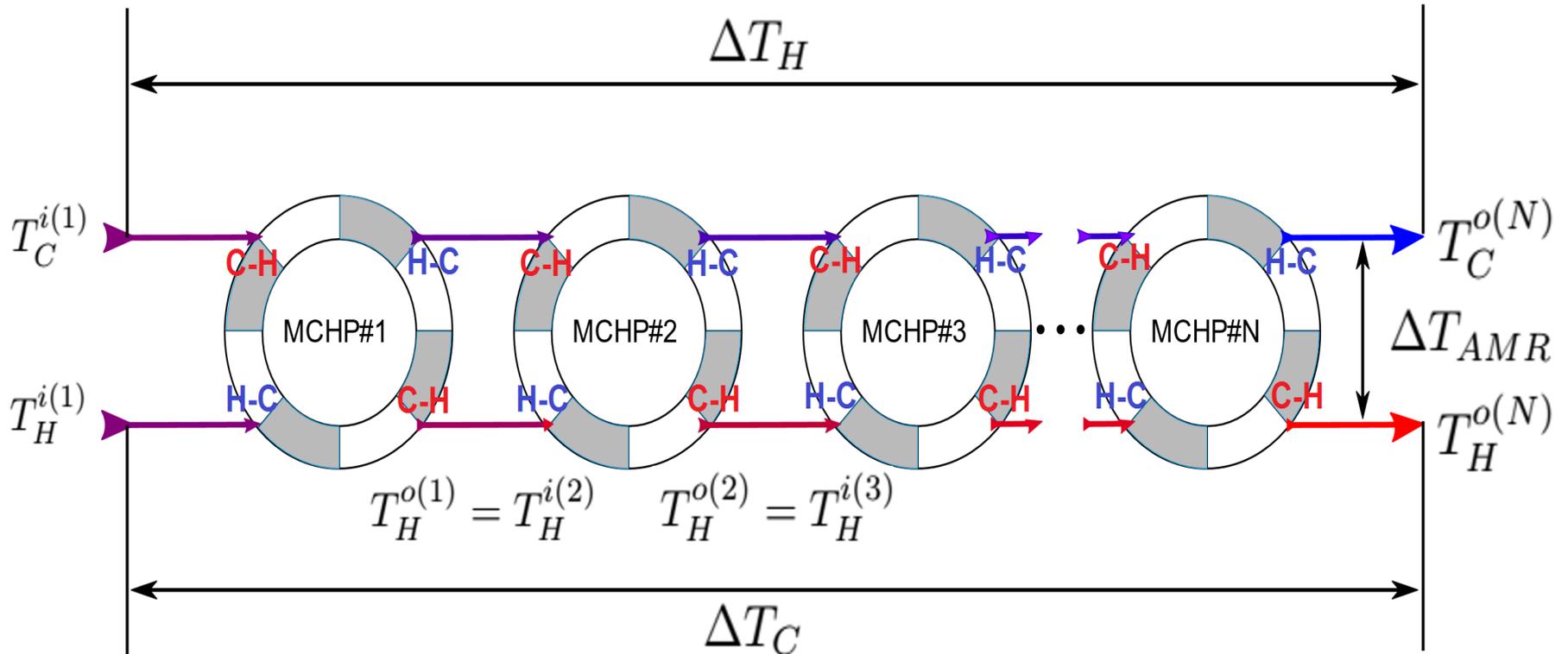


Magnetocaloric Heat Pump 1 Loop System



Conventional and magnetocaloric heat pump implementation in buildings

Cascading regenerators



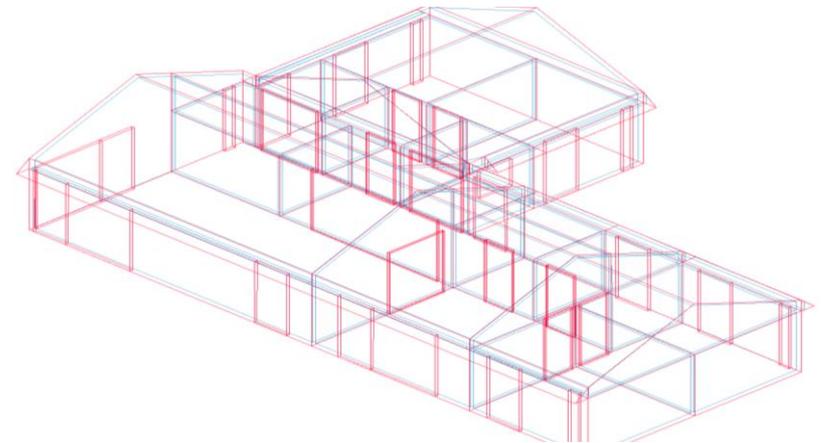
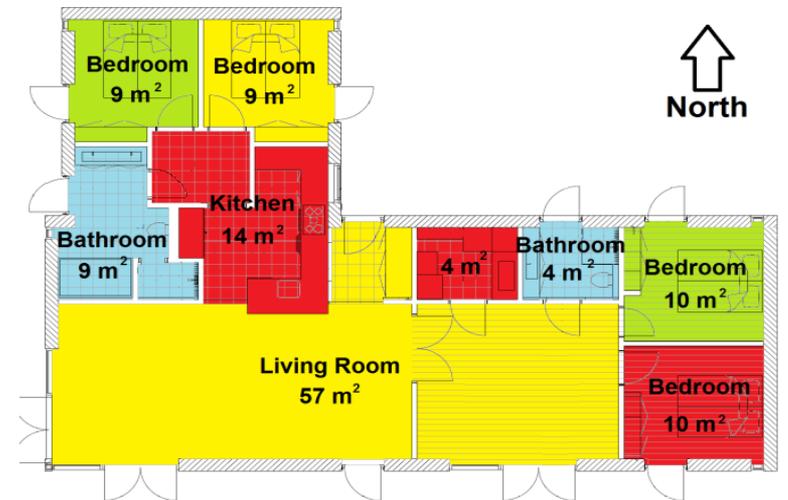
Cascading connection diagram (hot-to-hot and cold-to-cold)



- Integrate the magnetocaloric heat pump in a Danish residential building to provide space heating (no DHW)
- Test 2 different magnetocaloric materials:
 - Gadolinium
 - $\text{La(Fe,Mn,Si)}_{13}\text{H}_y$
- Test different cascading configurations for higher temperature span for poorly-insulated buildings



- Danish single-family house
- Low / high space heating needs
- Radiant under-floor heating
- Vertical borehole ground source heat exchanger
- Winter / spring season



A typical danish house



Different cascading configurations (same mass of magnetocaloric material):

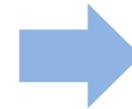
- Single heat pump with Gadolinium (24 regenerators)
- Single heat pump with $\text{La(Fe,Mn,Si)}_{13}\text{H}_y$ (24 regenerators)
- 12 cascaded heat pumps with Gadolinium (2 regenerators each connected in parallel)
- 4 cascaded heat pumps with $\text{La(Fe,Mn,Si)}_{13}\text{H}_y$ (6 regenerators each connected in parallel)



AMR model: Engelbrecht and Lei

$$\frac{\partial}{\partial x} \left(k_{\text{disp}} A_c \frac{\partial T_f}{\partial x} \right) - \dot{m}_f c_f \frac{\partial T_f}{\partial x} - \frac{N u k_f}{d_h} a_s A_c (T_f - T_s) + \left| \frac{\partial P}{\partial x} \frac{\dot{m}_f}{\rho_f} \right| = A_c \varepsilon \rho_f c_f \frac{\partial T_f}{\partial t}$$

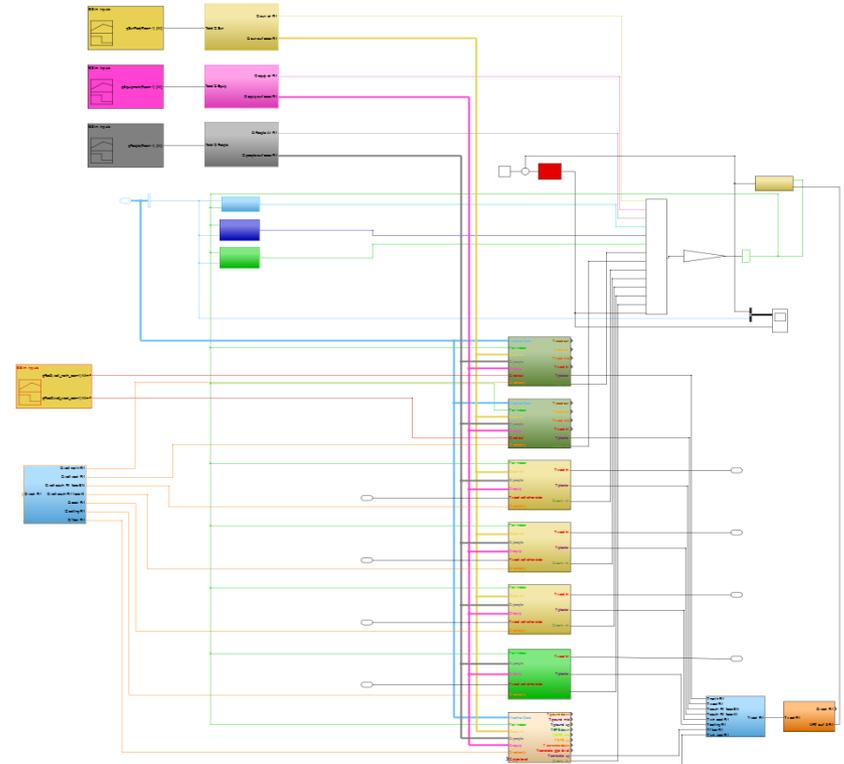
$$\frac{\partial}{\partial x} \left(k_{\text{stat}} A_c \frac{\partial T_s}{\partial x} \right) + \frac{N u k_f}{d_h} a_s A_c (T_f - T_s) = A_c (1 - \varepsilon) \rho_s \times \left[c_H \frac{\partial T_s}{\partial t} + T_s \left(\frac{\partial s_s}{\partial H} \right)_{T_s} \frac{\partial H}{\partial t} \right]$$



5-dimensional
lookup tables
with 1600 points

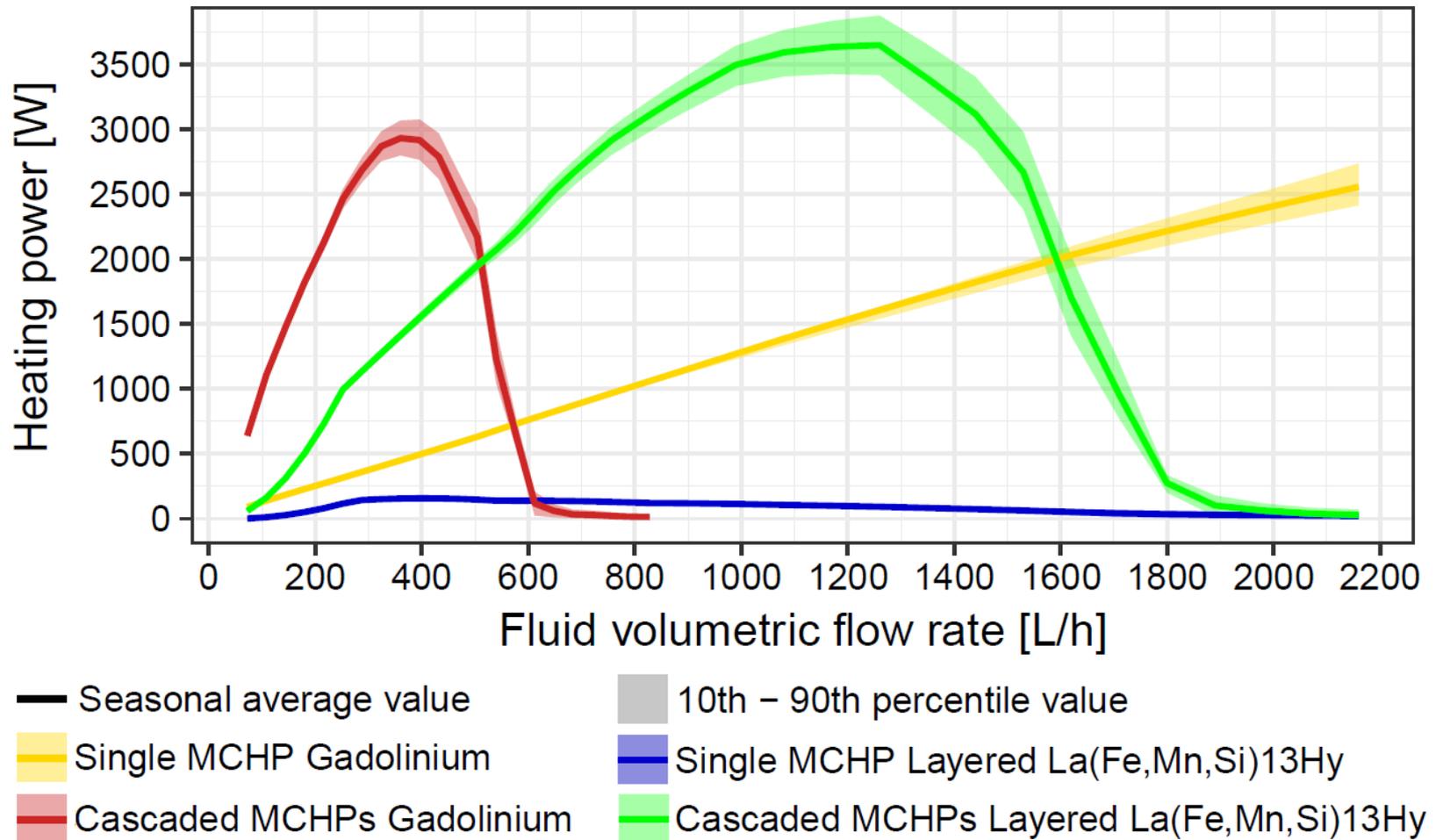


- Multi-zone building model of the house developed with *MATLAB-Simulink*
- Hydronic systems (under-floor heating and ground source) with ε -*NTU* model combined with *plug-flow* model



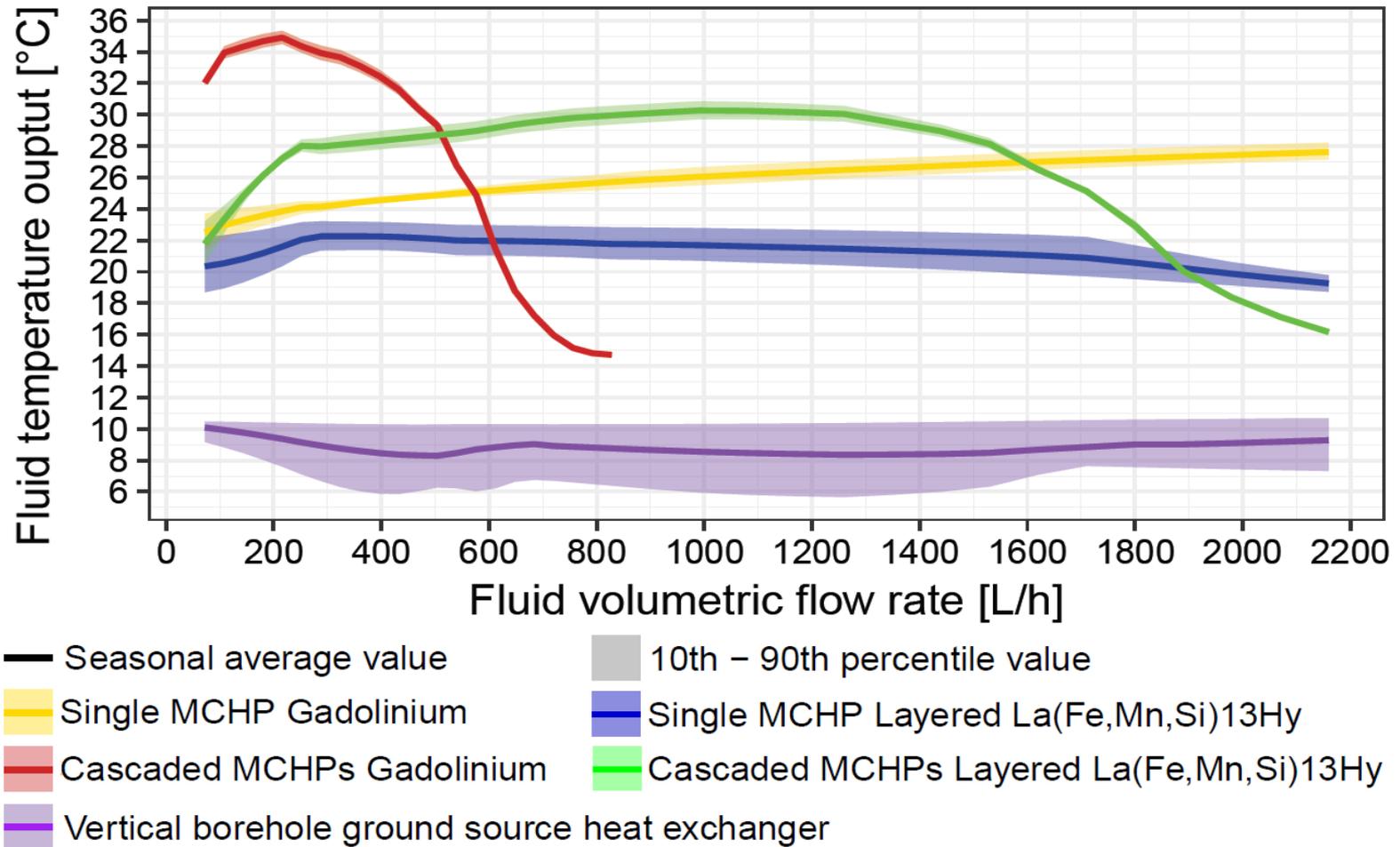
MATLAB-Simulink building model

Numerical study: results



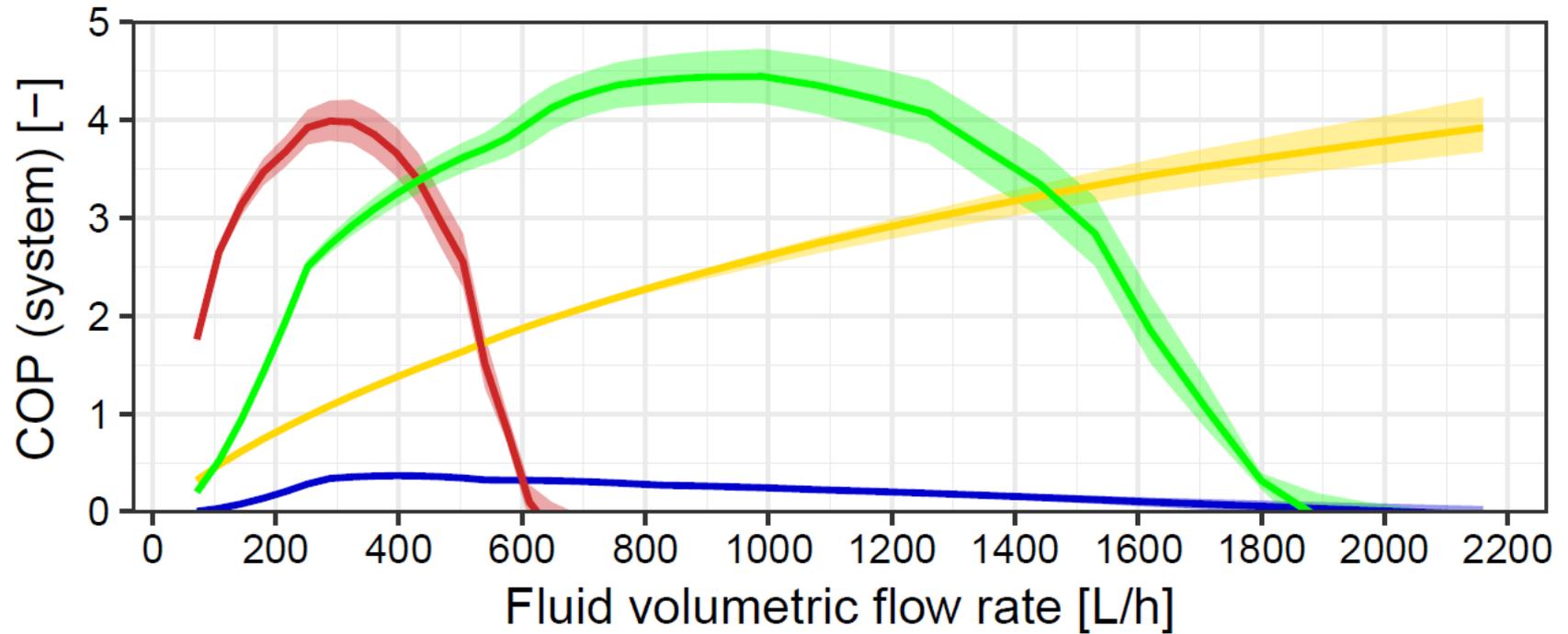
Heating power production as function of fluid flow rate

Numerical study: results



Fluid temperature as function of fluid flow rate

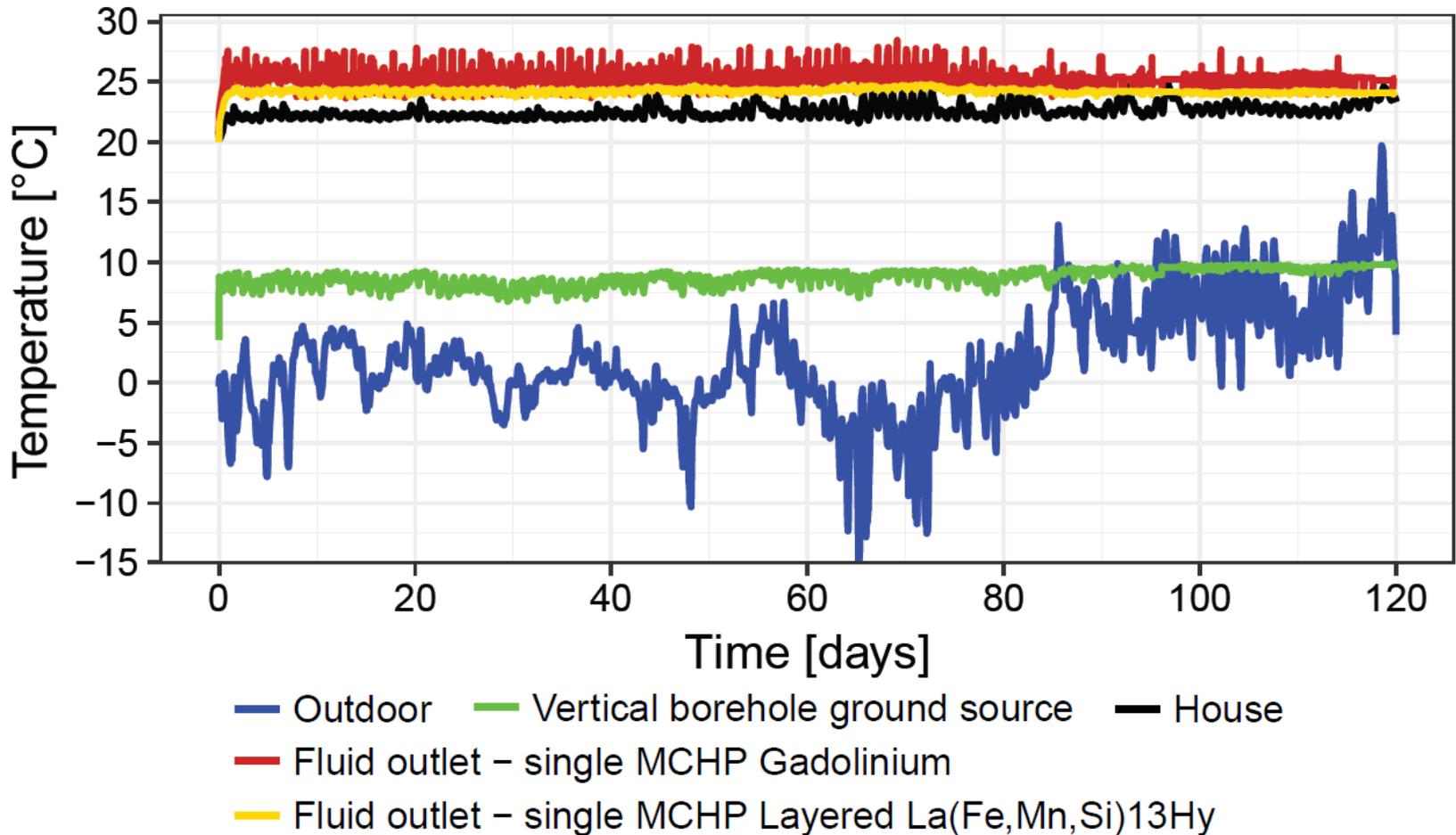
Numerical study: results



- Seasonal average value
- Single MCHP Gadolinium
- Cascaded MCHPs Gadolinium
- 10th - 90th percentile value
- Single MCHP Layered La(Fe,Mn,Si)13Hy
- Cascaded MCHPs Layered La(Fe,Mn,Si)13Hy

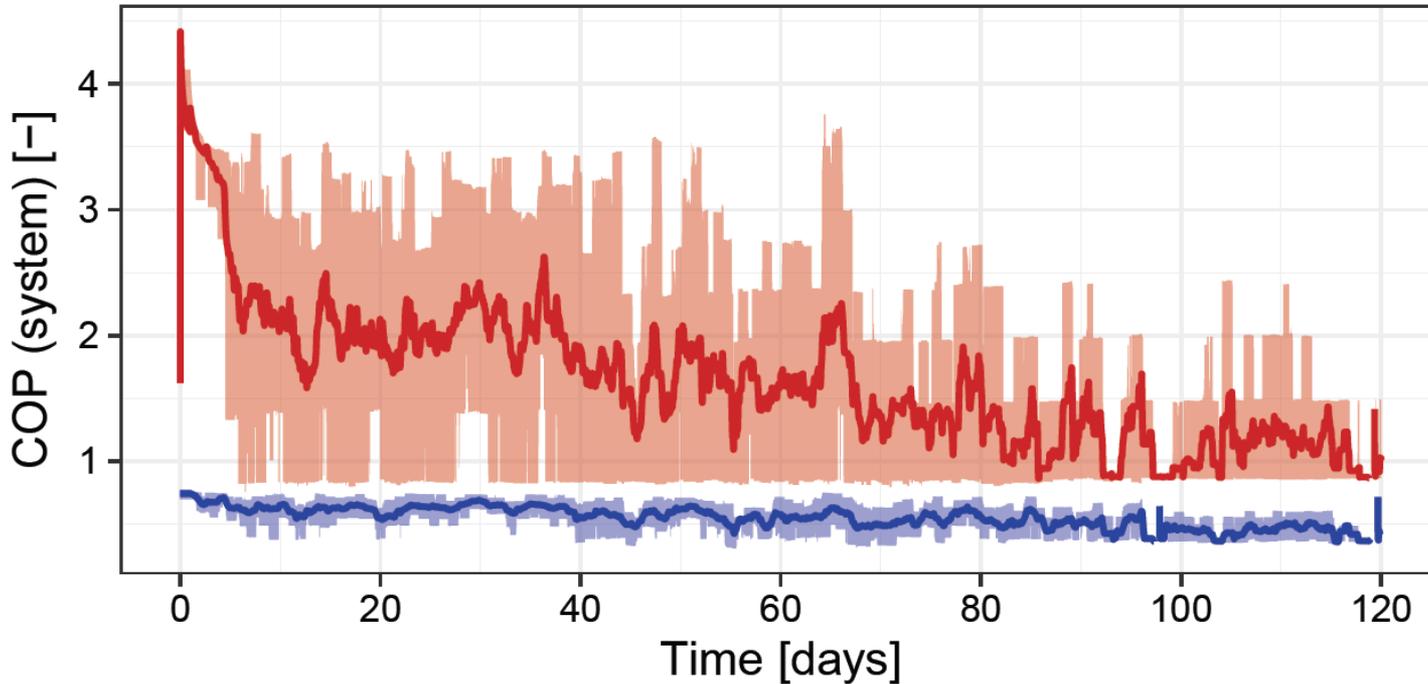
COP entire heating system as function of fluid flow rate

Numerical study: results



Temperatures during heating period: well-insulated house with single heat pumps

Numerical study: results

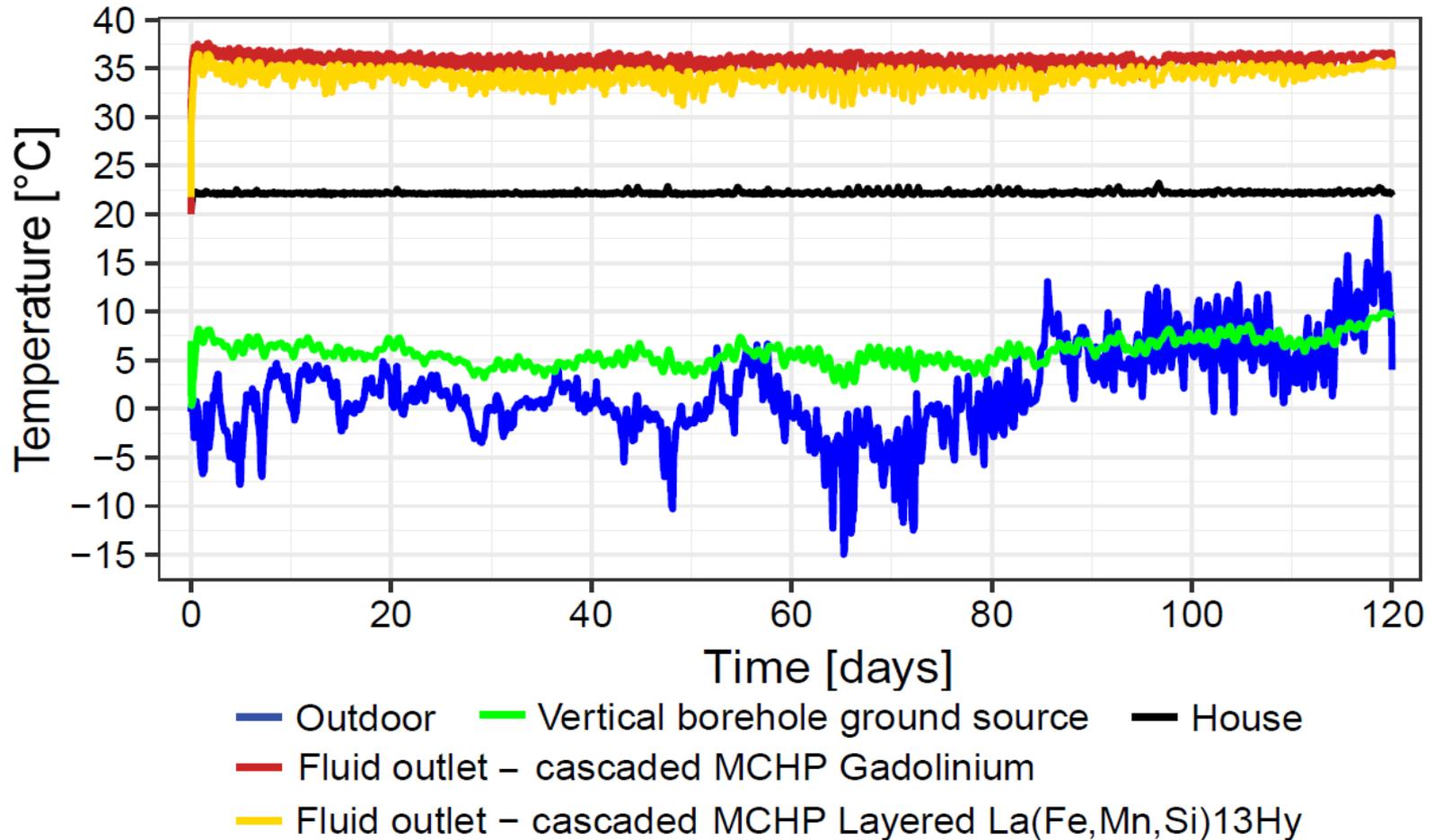


Single MCHP Gadolinium: — Daily average COP
■ 10th – 90th percentile COP

Single MCHP Layered La(Fe,Mn,Si)13Hy: — Daily average COP
■ 10th – 90th percentile COP

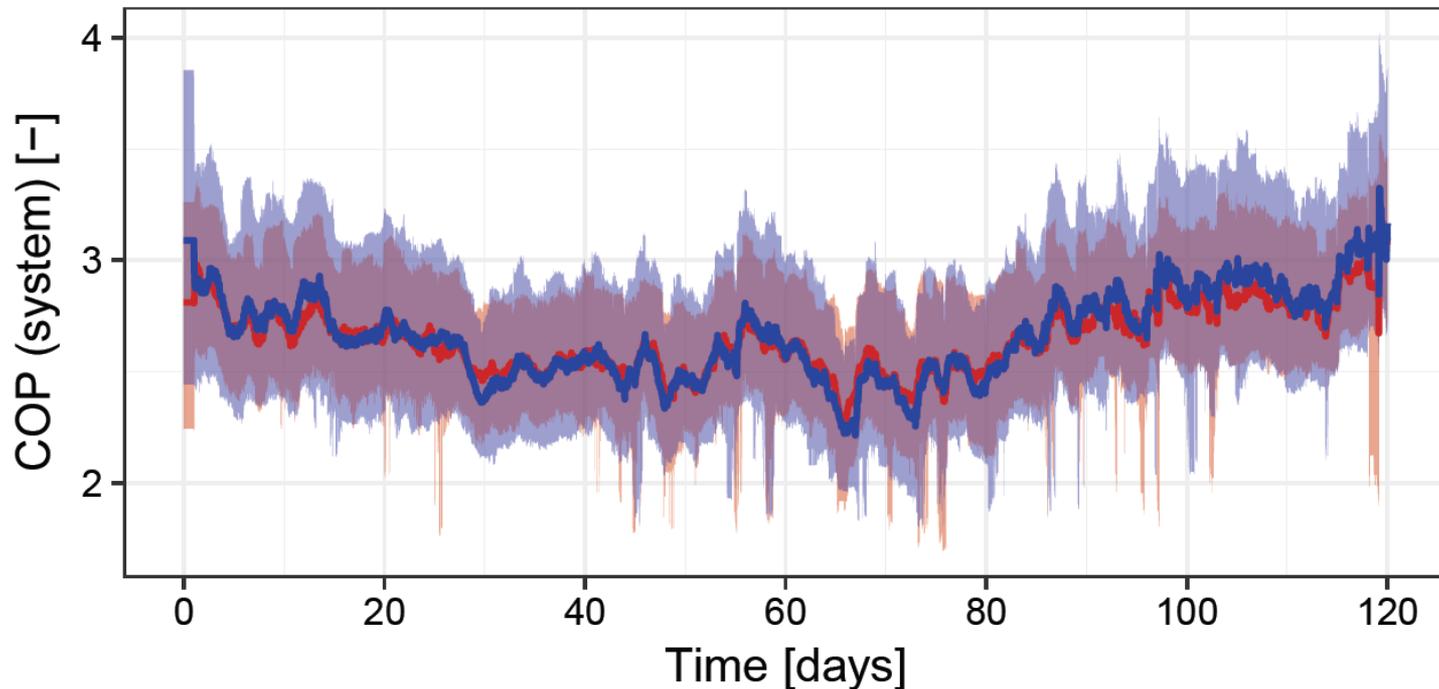
COP during heating period: well-insulated house with single heat pumps

Numerical study: results



Temperatures during heating period: poorly-insulated house with cascaded heat pumps

Numerical study: results



Cascaded MCHPs Gadolinium: — Daily average COP
10th – 90th percentile COP

Cascaded MCHPs Layered La(Fe,Mn,Si)13Hy: — Daily average COP
10th – 90th percentile COP

COP during heating period: poorly-insulated house with cascaded heat pumps



- A magnetocaloric heat pump system can be used for indoor space heating application in buildings
- It can operate in a single hydronic loop with under-floor heating system and ground source
- For single Gadolinium system, nominal COP at maximum flow is similar to conventional heat pumps
- However, part load operation leads to poor seasonal COP
- Single $\text{La}(\text{Fe},\text{Mn},\text{Si})_{13}\text{H}_y$ system has modest performance due to its limited heating power output
- Cascaded heat pumps show appreciable temperature spans with good seasonal COPs for space heating



- Full scale experimental tests for building applications
- Improve performance of magnetocaloric material compounds
- New designs for minimizing pressure, heat, friction and magnetic losses
- Test new hydronic configurations for heating purpose
- Develop efficient control strategies to keep heat pump operation within conditions for best COPs
- Cascading implementation for domestic hot water production
- Testing elastocaloric heating / cooling systems

Thank you for your attention !

Any questions ?



AALBORG UNIVERSITY
DENMARK

Contact:

Hicham Johra

Postdoctoral Researcher

Aalborg University

Department of Civil Engineering

Division of Architectural Engineering

Laboratory of Building Energy and Indoor Environment

Further information:

www.civil.aau.dk

www.enovheat.dk

hj@civil.aau.dk 

(+45) 53 82 88 35 

[linkedin.com/in/hichamjohra](https://www.linkedin.com/in/hichamjohra) 

**Thomas Manns Vej 23
9220 Aalborg Øst
Denmark**